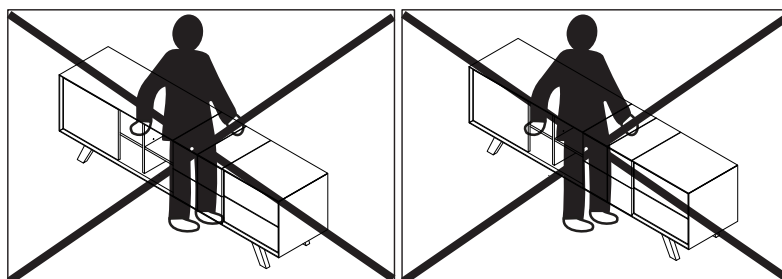
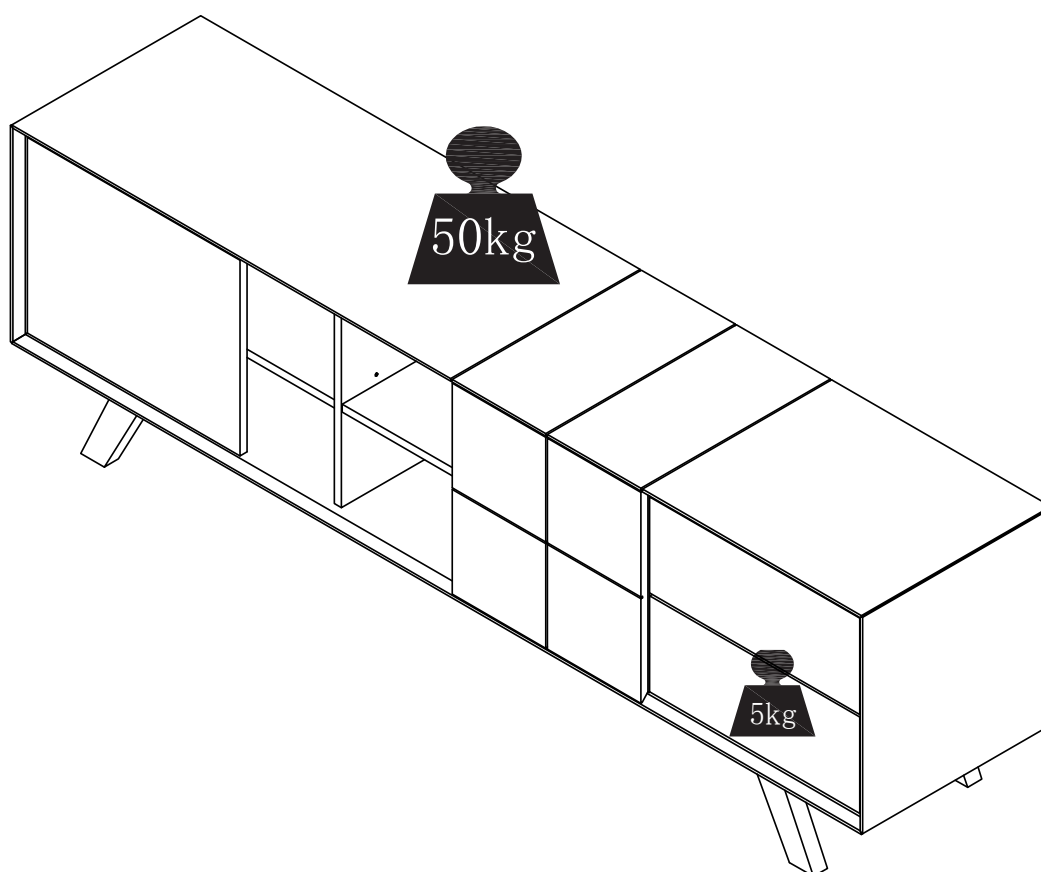
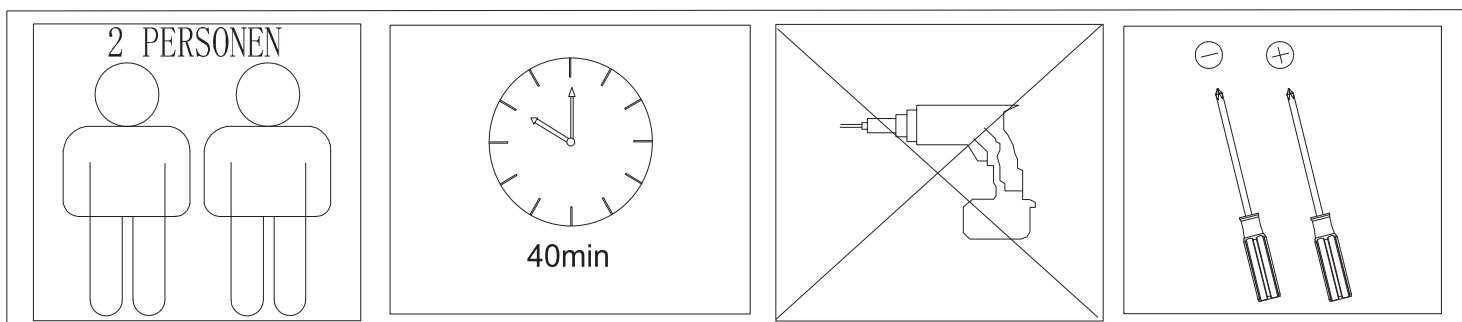
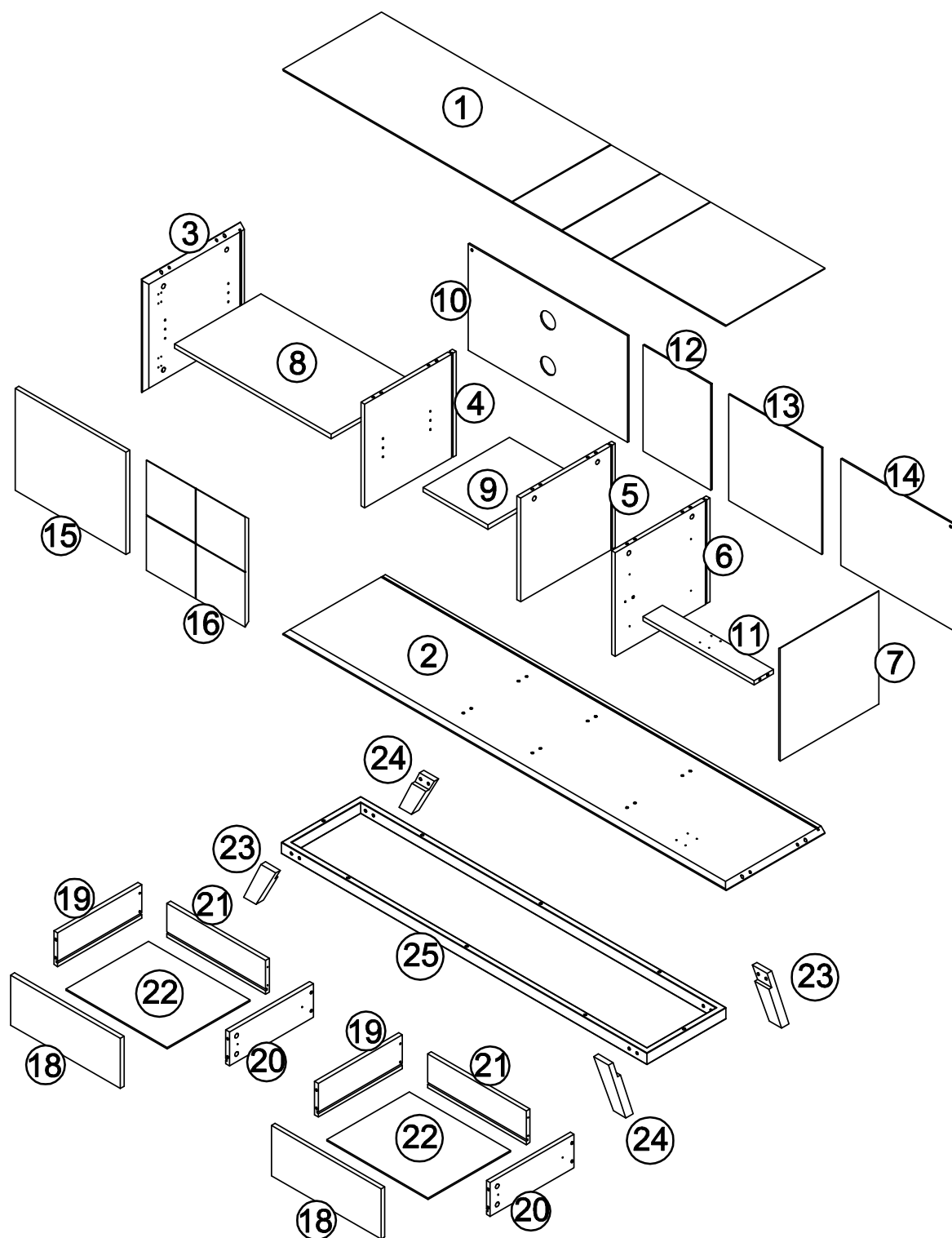


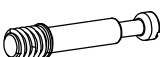
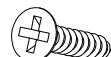
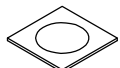
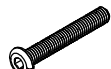
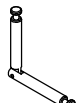
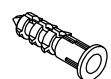
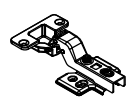
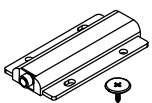
Assemble instruction

27980017/04

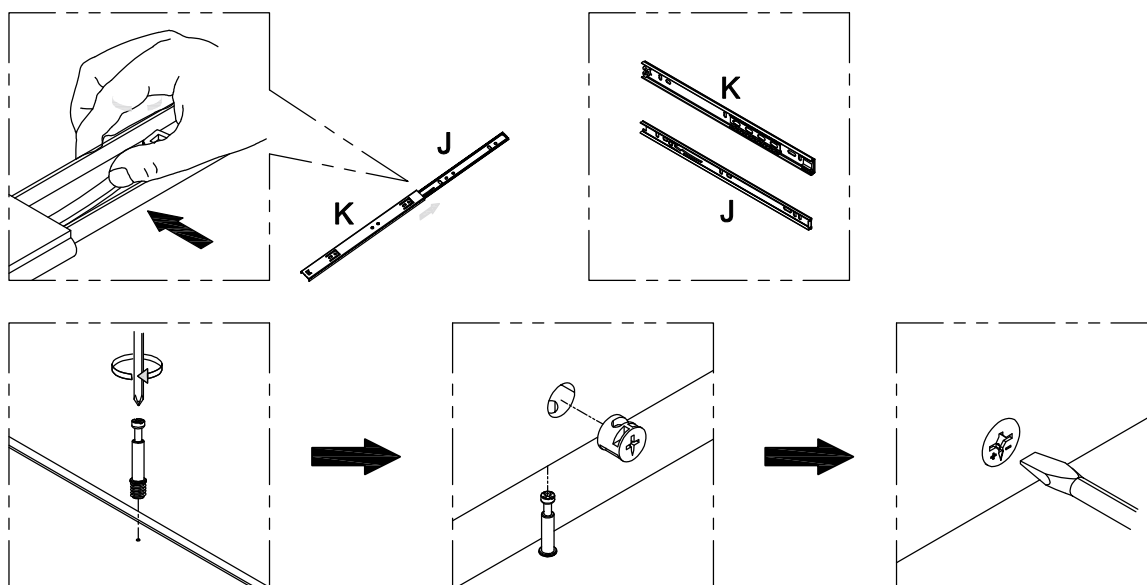
CASPER



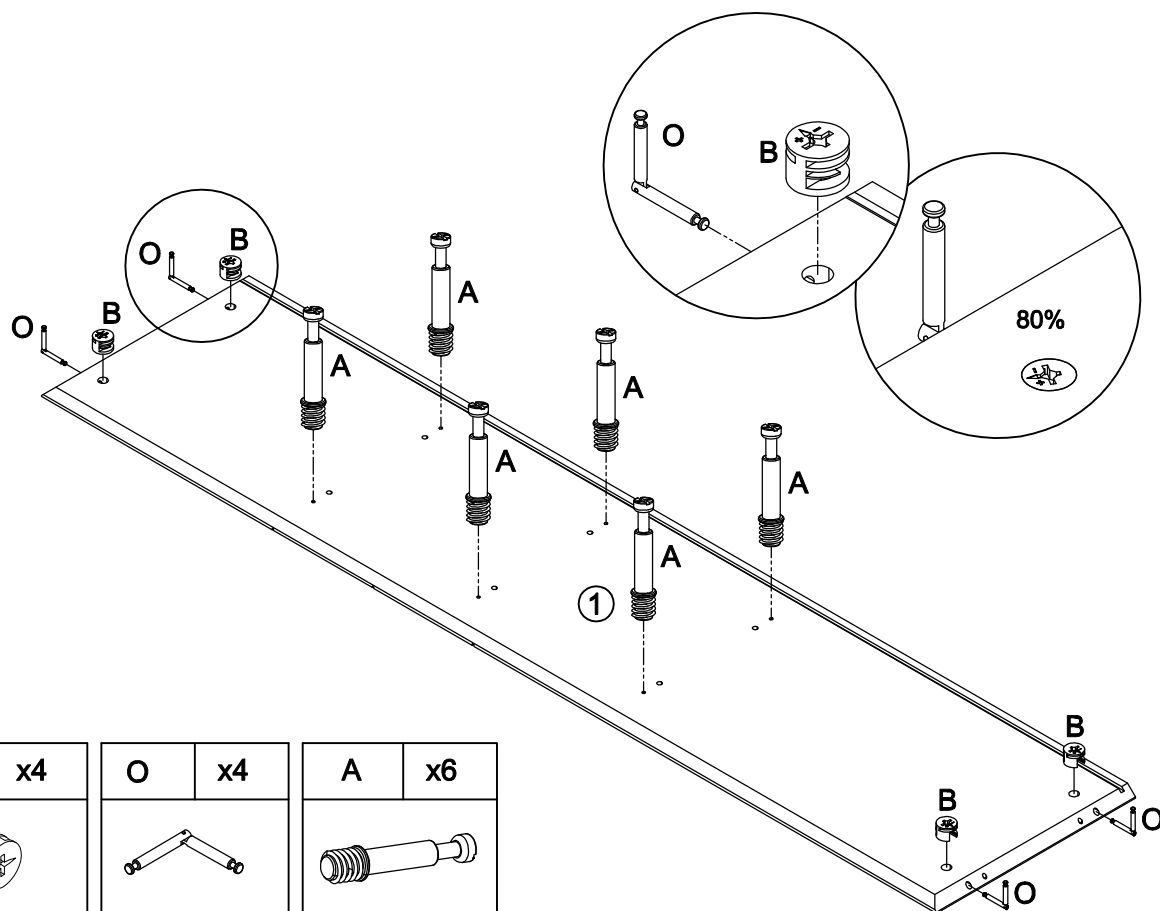


A	x16	B	x32	C	x14	D	x8	E	x18	F	x66	G	x1
													
M6*35mm		Ø15mm		Ø8*30mm		Ø6*30mm				Ø3.5*14mm		M4	
H	x16	I	x8	J	x4	K	x4	L	x8	M	x8	N	x6
													
		#4*35mm		340mm		340mm		M6*30mm		M6*50mm		#7*50mm	
O	x8	P	x2	Q	x2	R	x2	S	x2	T	x2	U	x2
													
		Ø6*30mm		Ø20*12mm		#4*60mm							
V	x8												
													
Ø5*15mm													

Assembly details

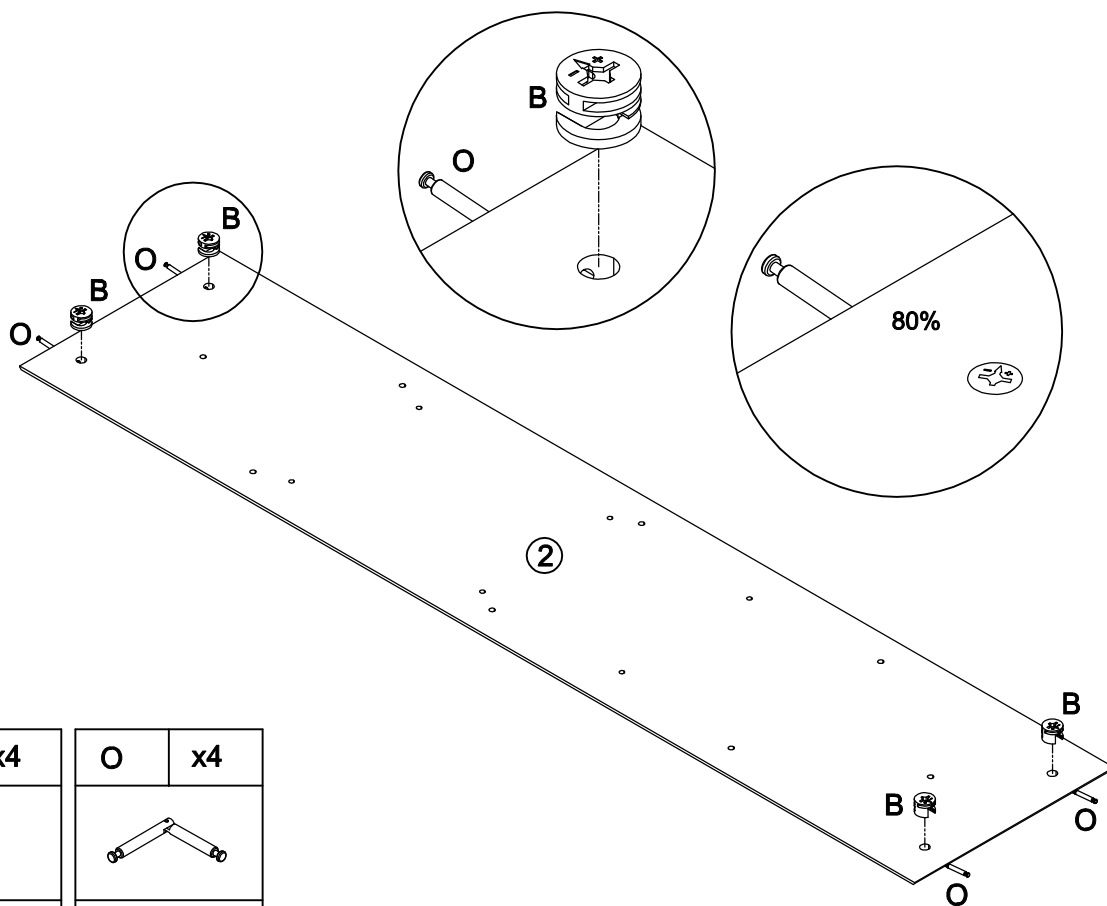


1



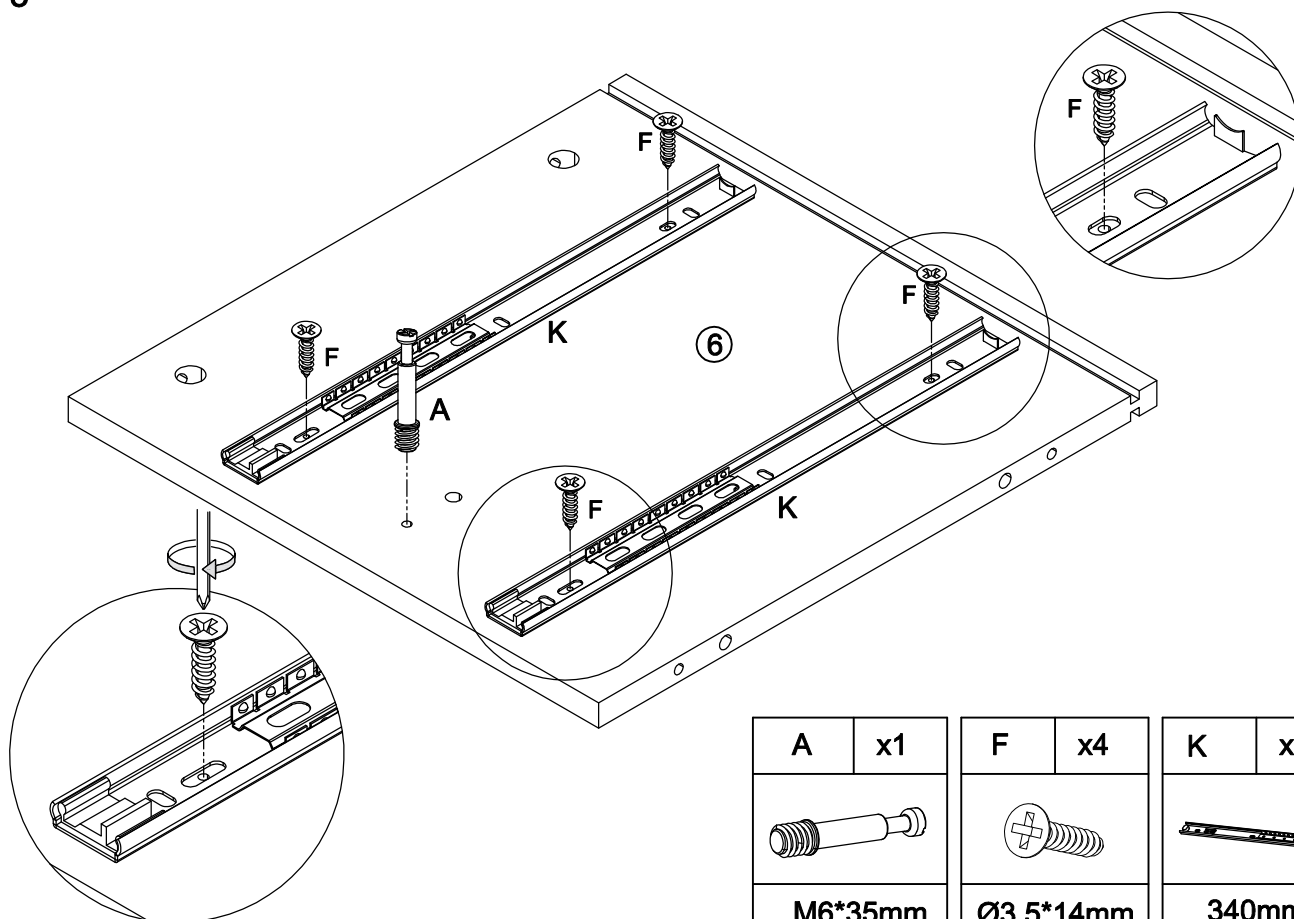
B	x4	O	x4	A	x6
					
Ø15mm				M6*35mm	

2

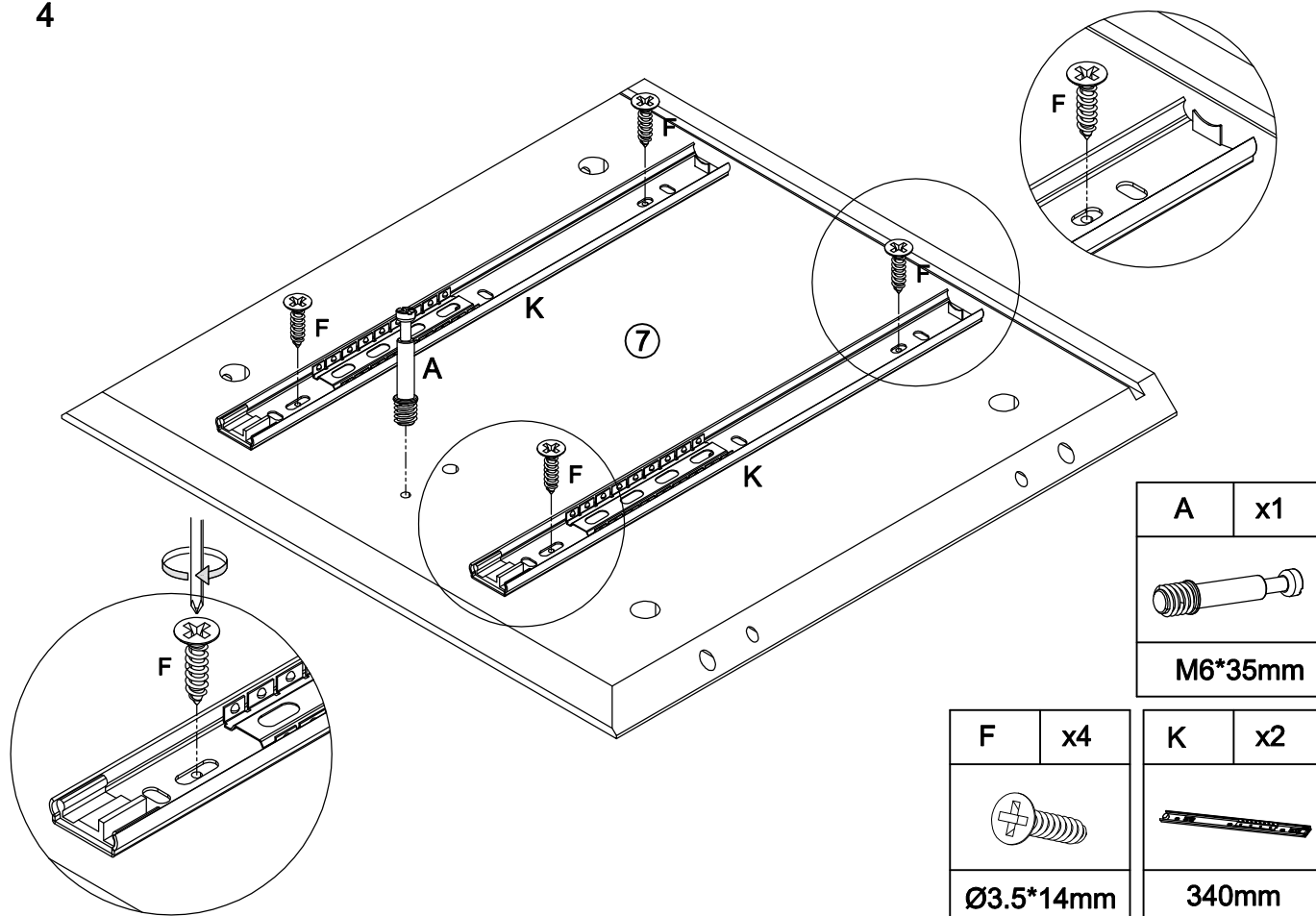


B	x4	O	x4
			
Ø15mm			

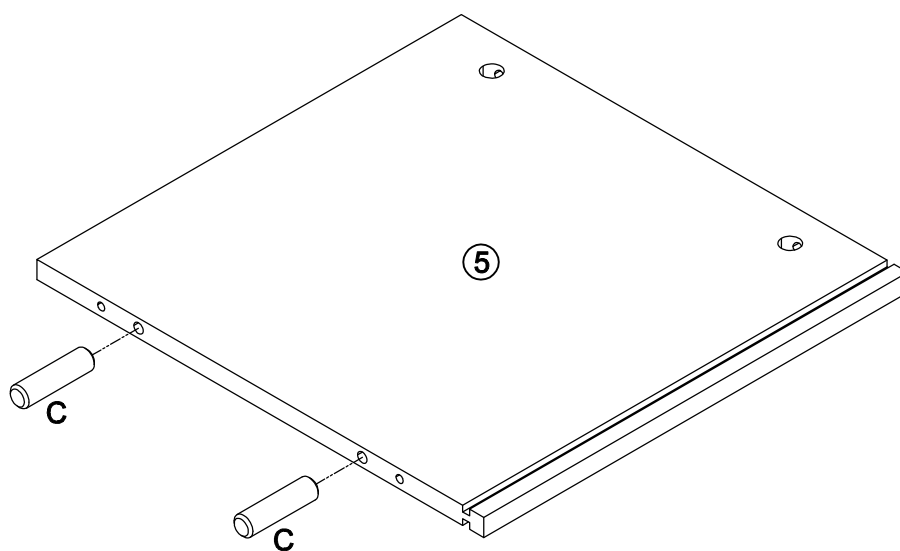
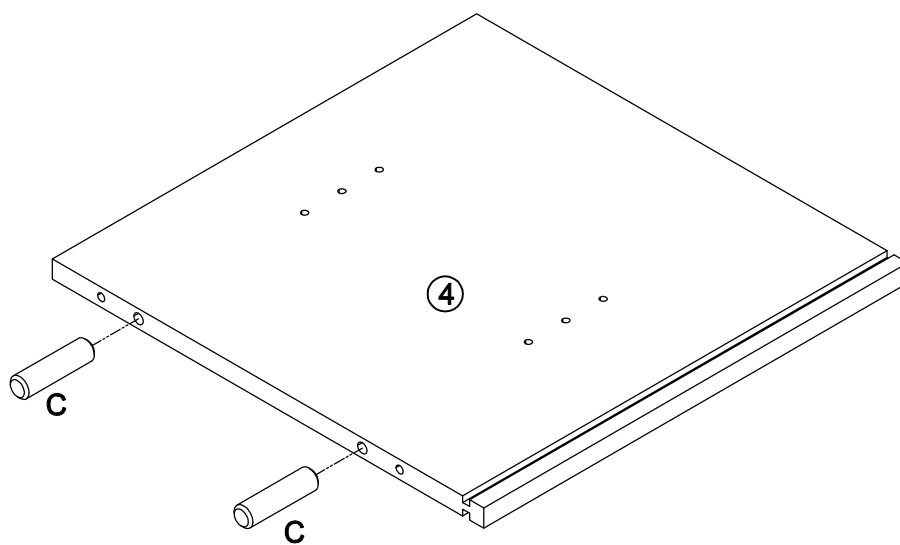
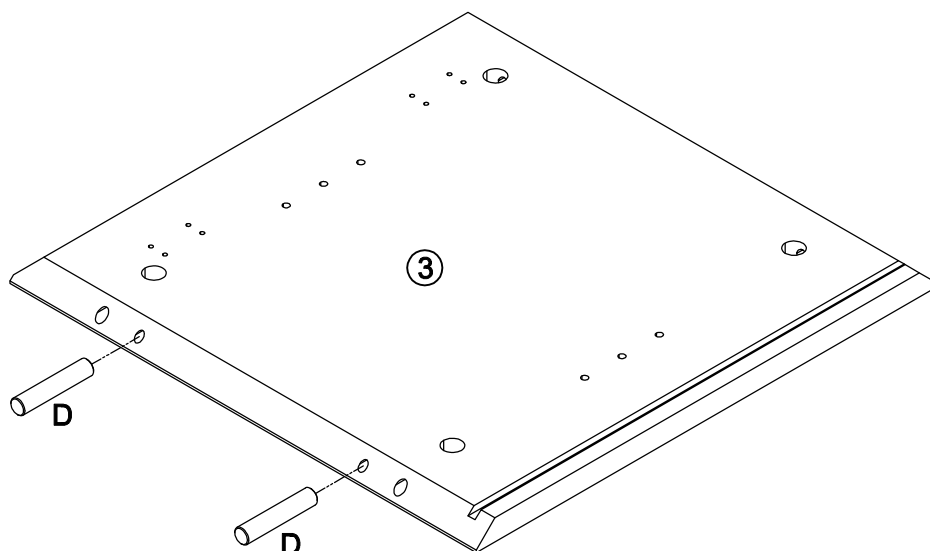
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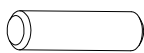
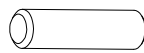


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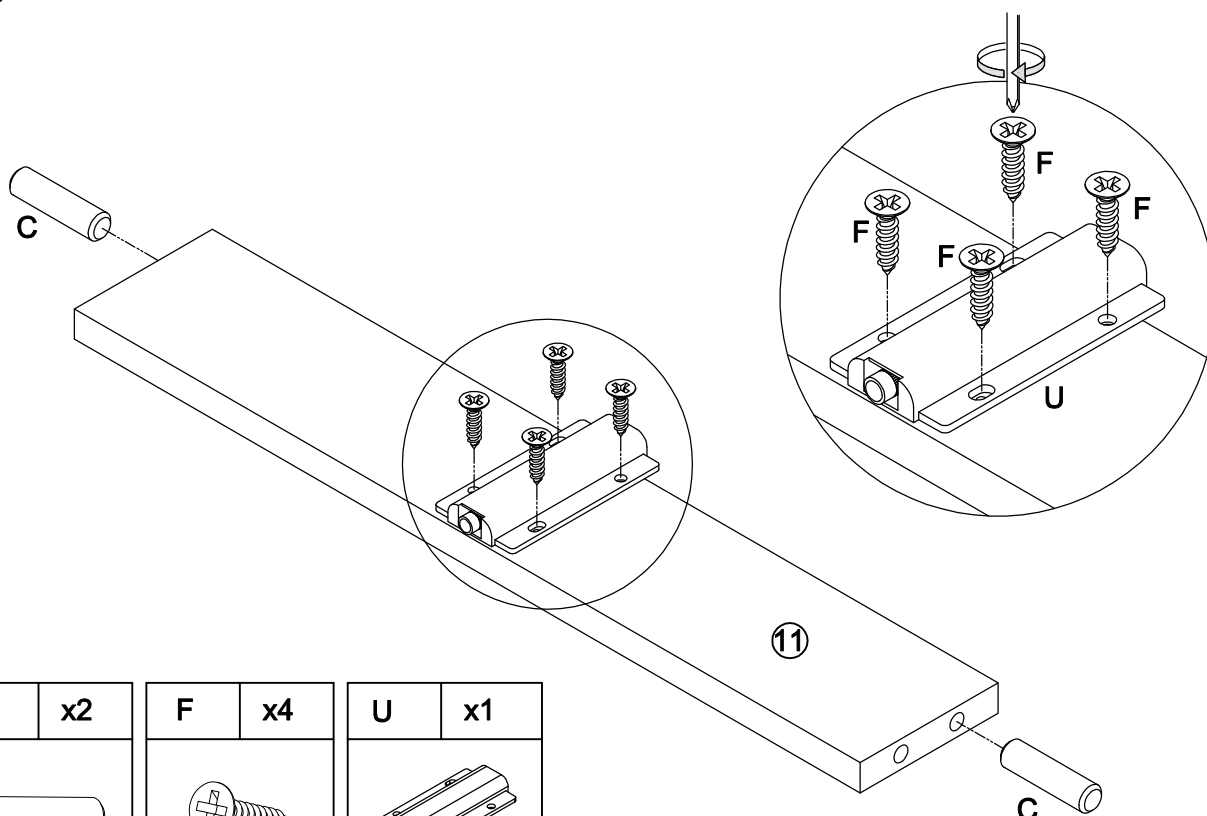


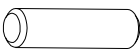
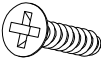
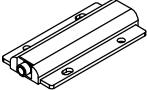
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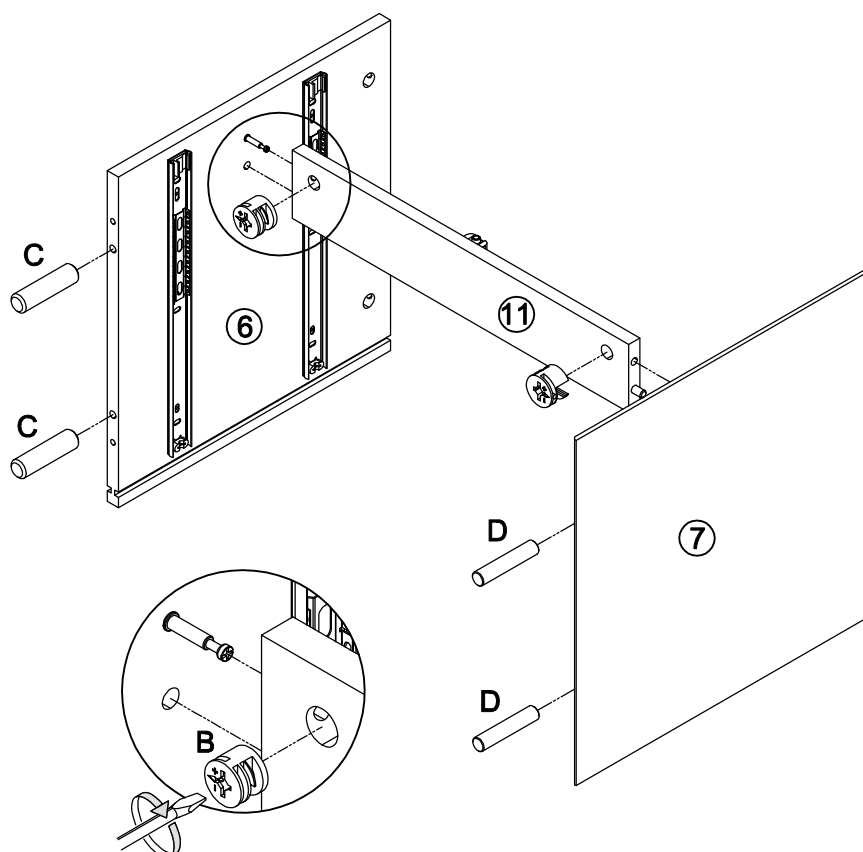
C	x4
	
Ø8*30mm	
D	x2
	
Ø6*30mm	

6



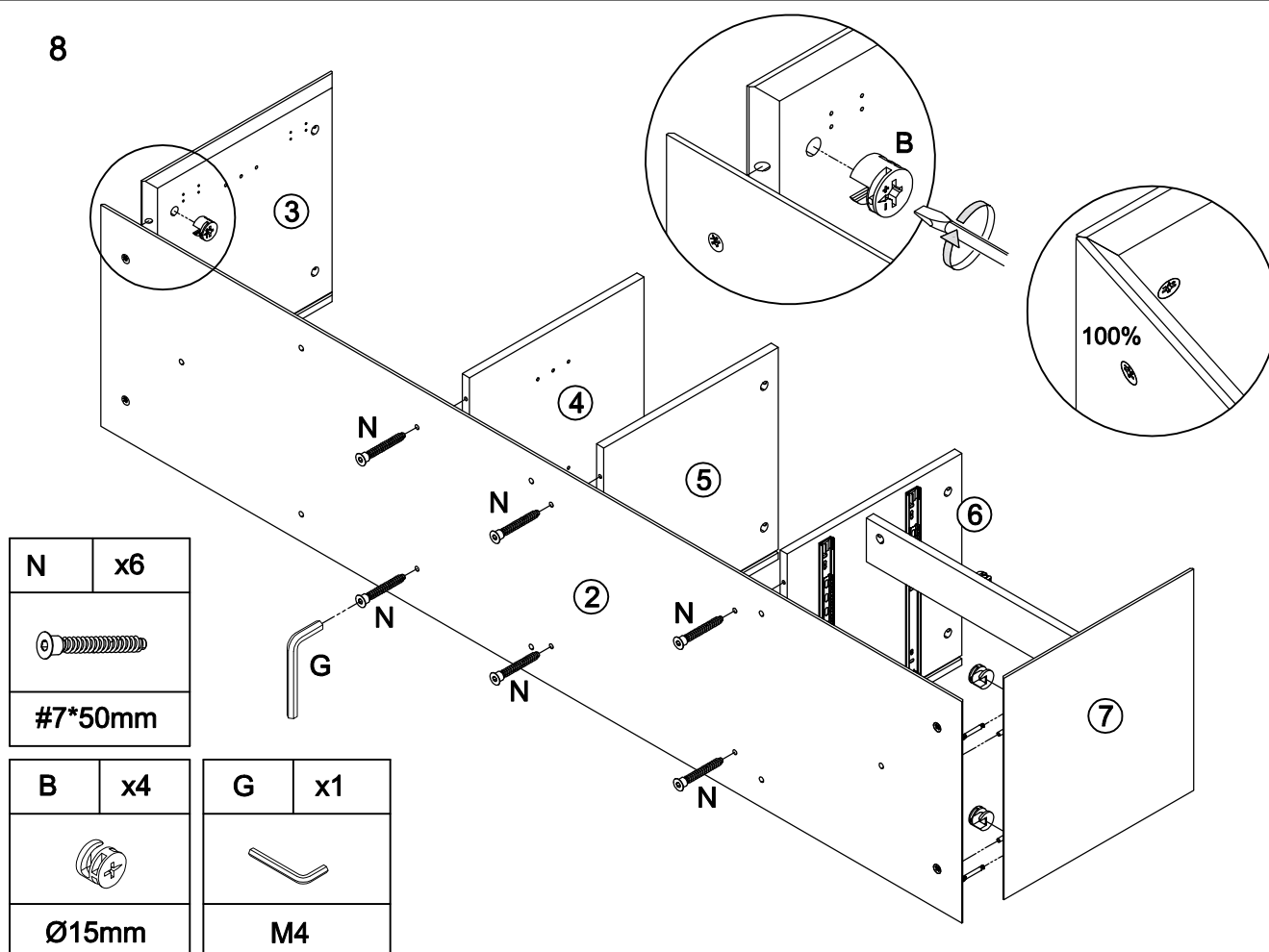
C	x2	F	x4	U	x1
					
Ø8*30mm		Ø3.5*14mm			

7

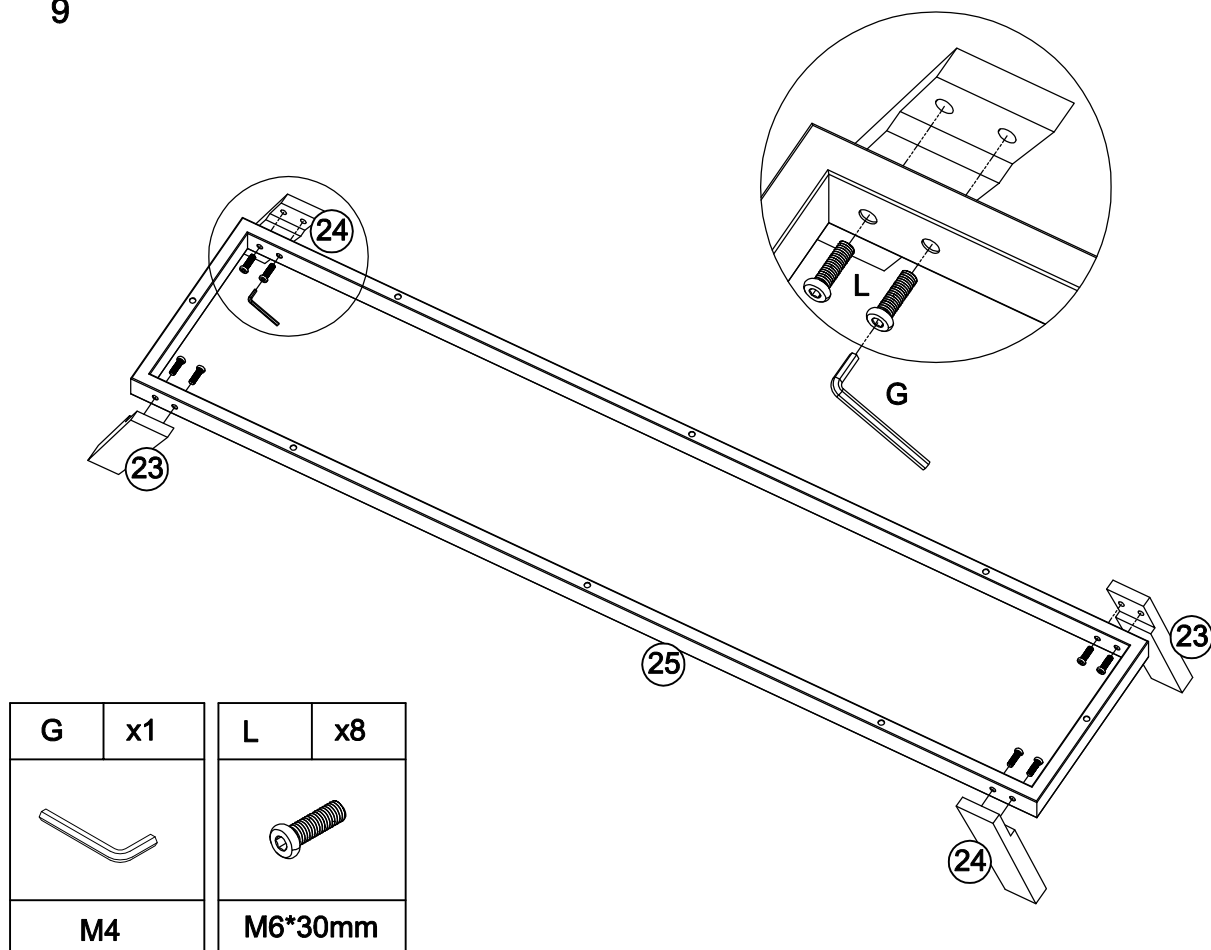


B	x2
	
Ø15mm	
C	x2
	
Ø8*30mm	
D	x2
	
Ø6*30mm	

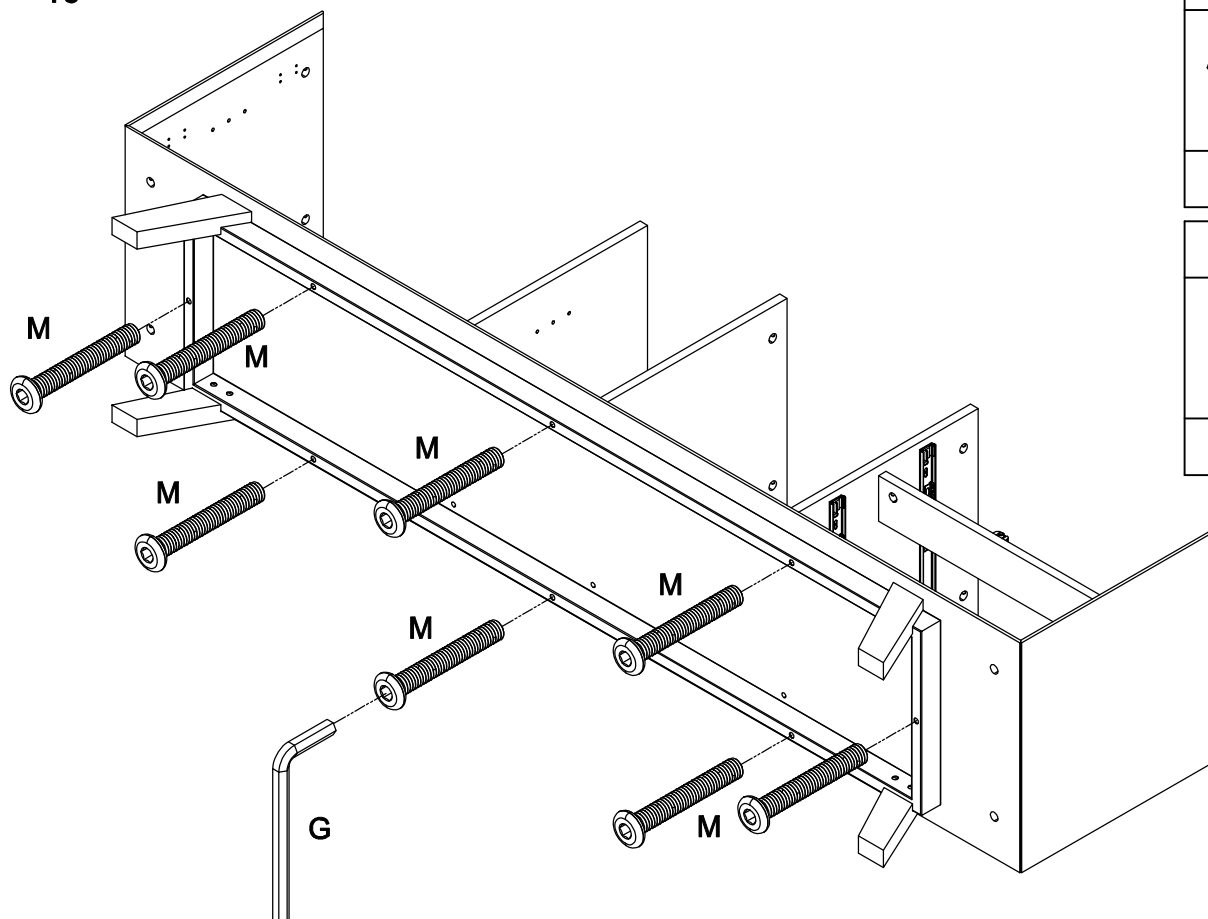
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9



10



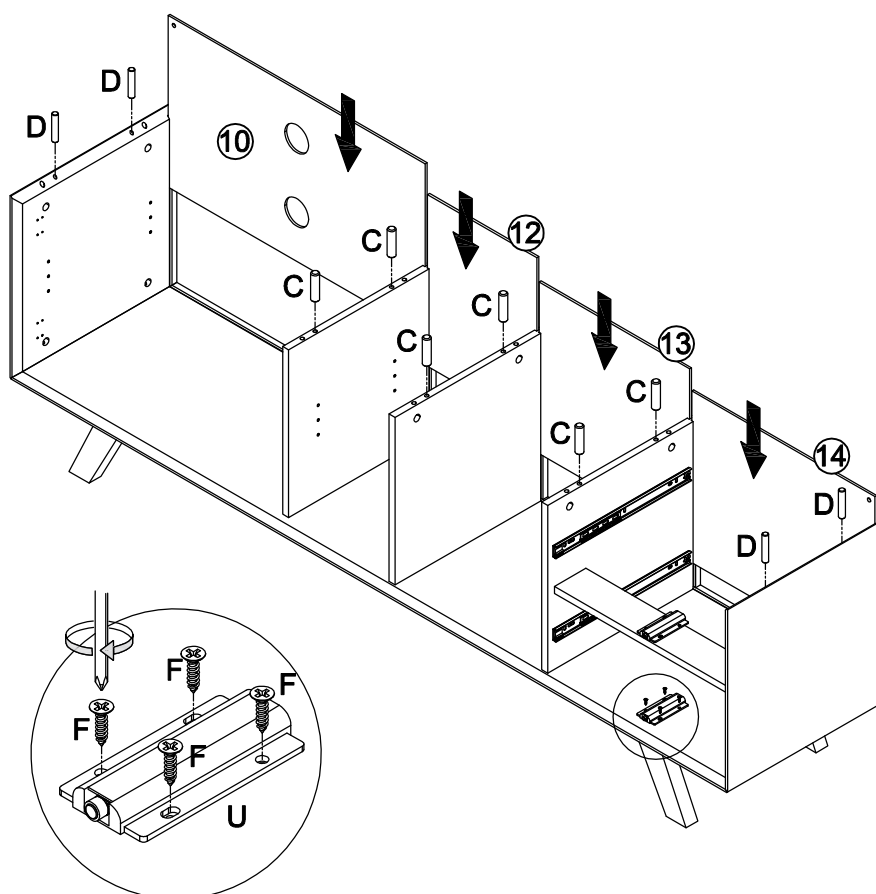
G x1

M4

M x8

M6*50mm

11



C x6

Ø8*30mm

D x4

Ø6*30mm

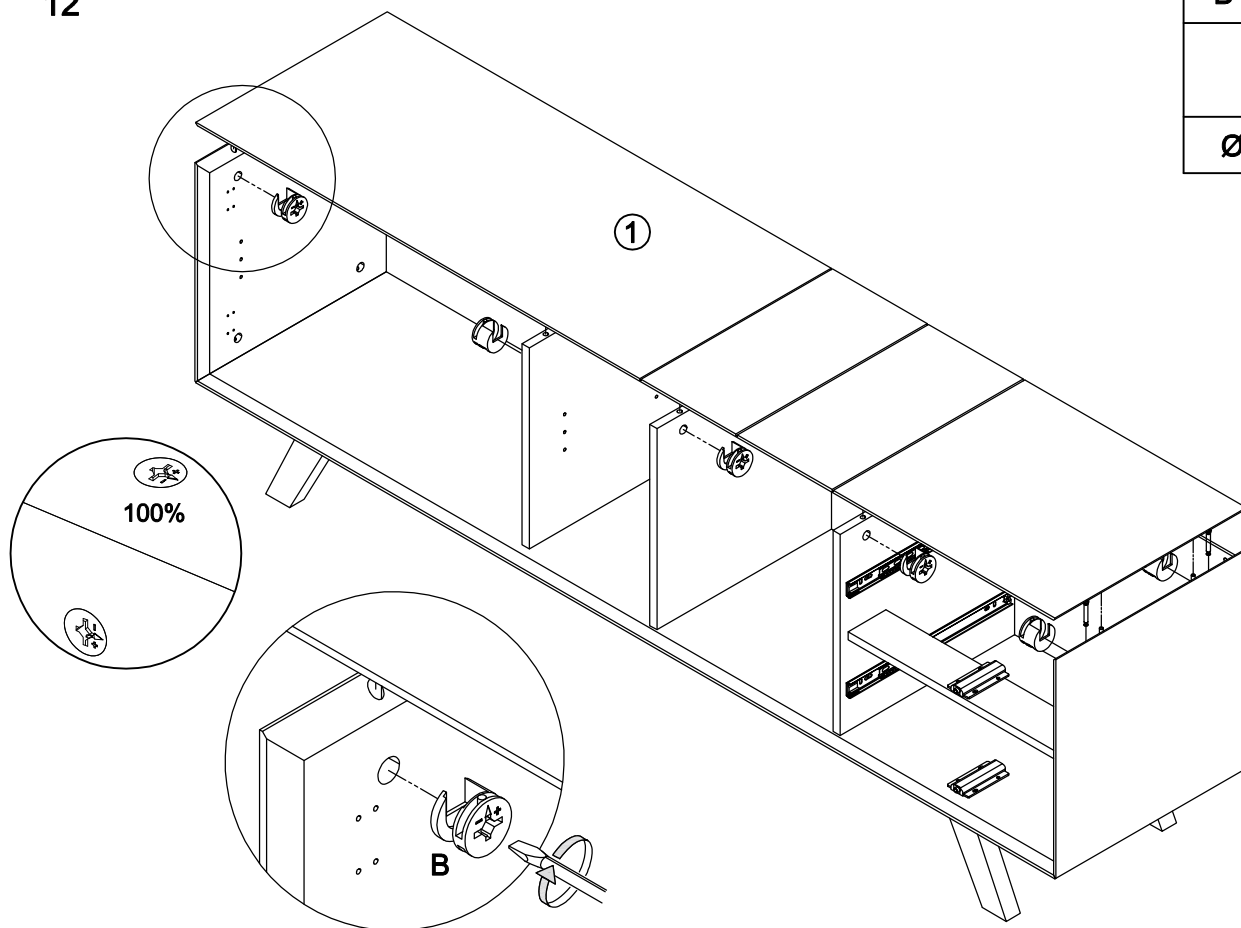
F x4

Ø3.5*14mm

U x1

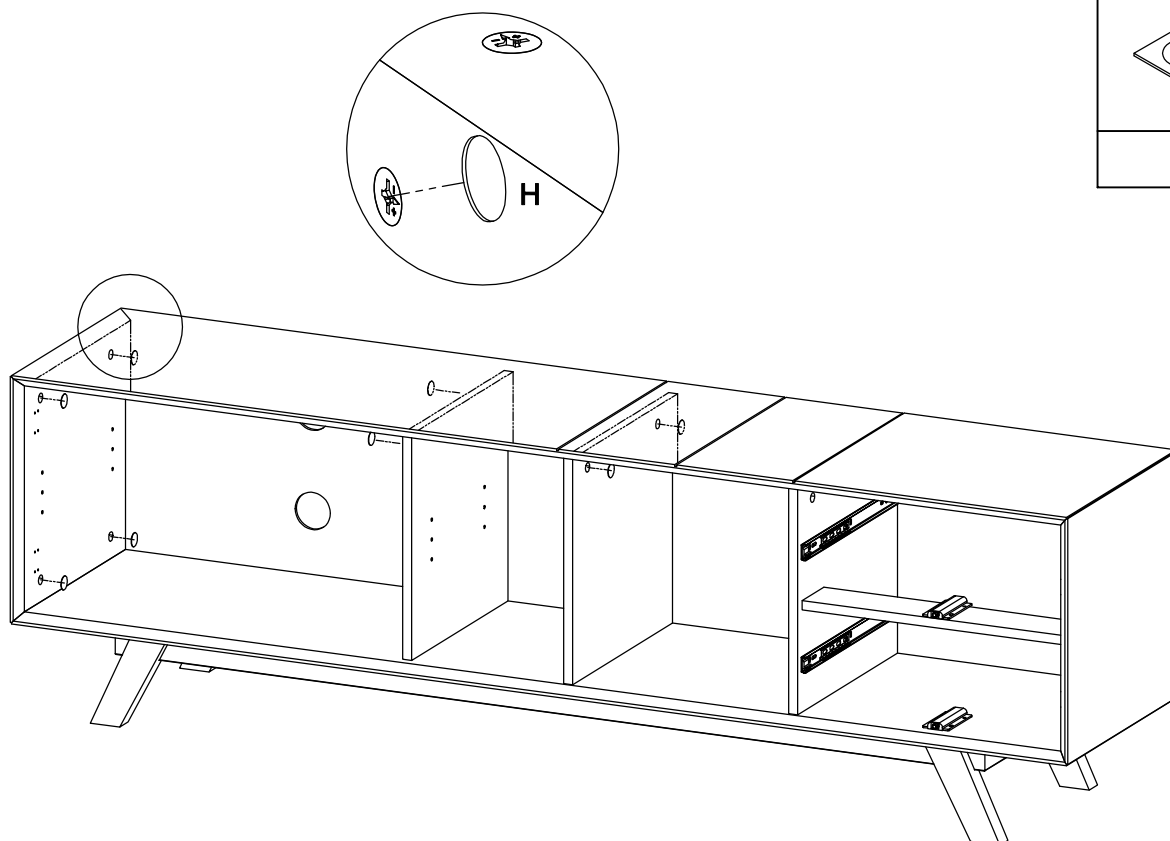
12

B	x10
	
Ø15mm	

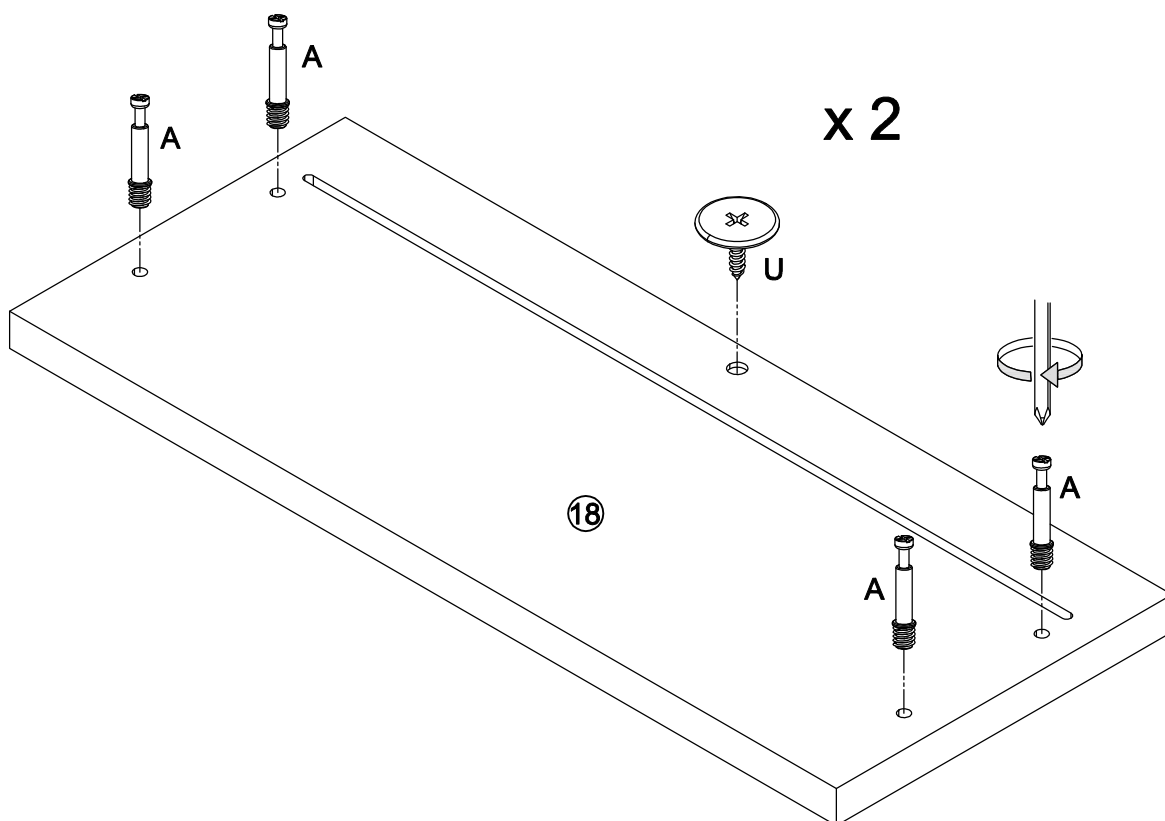


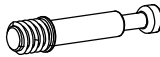
13

H	x8
	

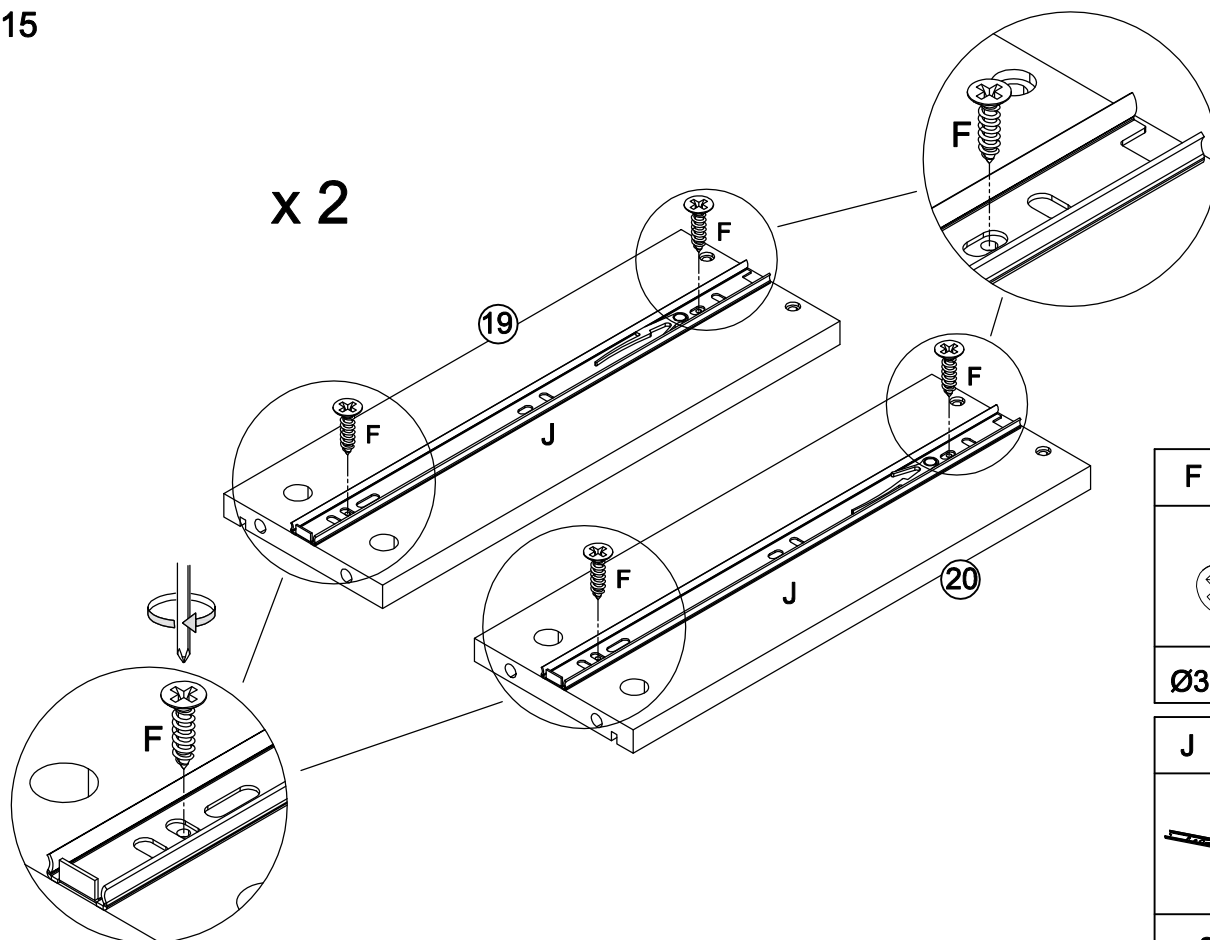


14



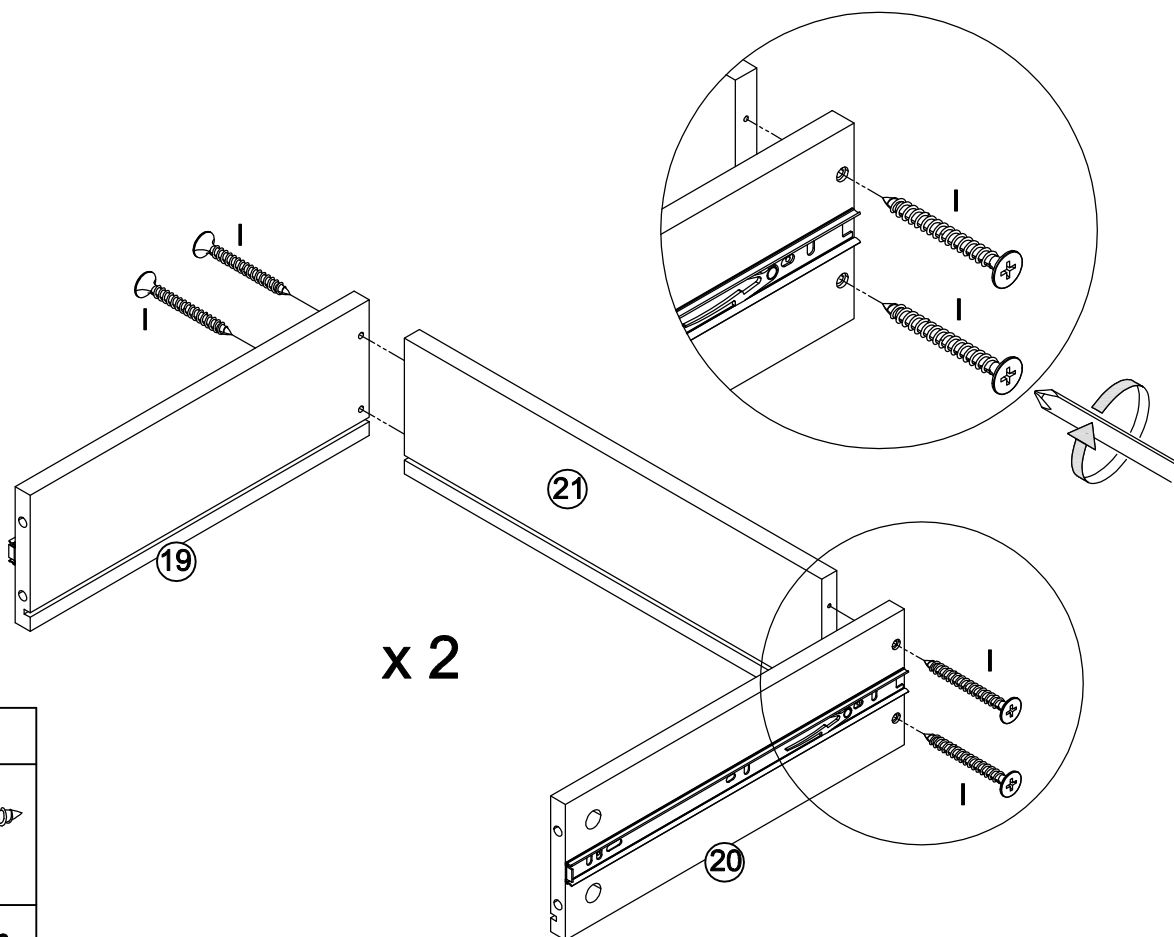
A	x8
	
M6*35mm	
U	x2
	

15

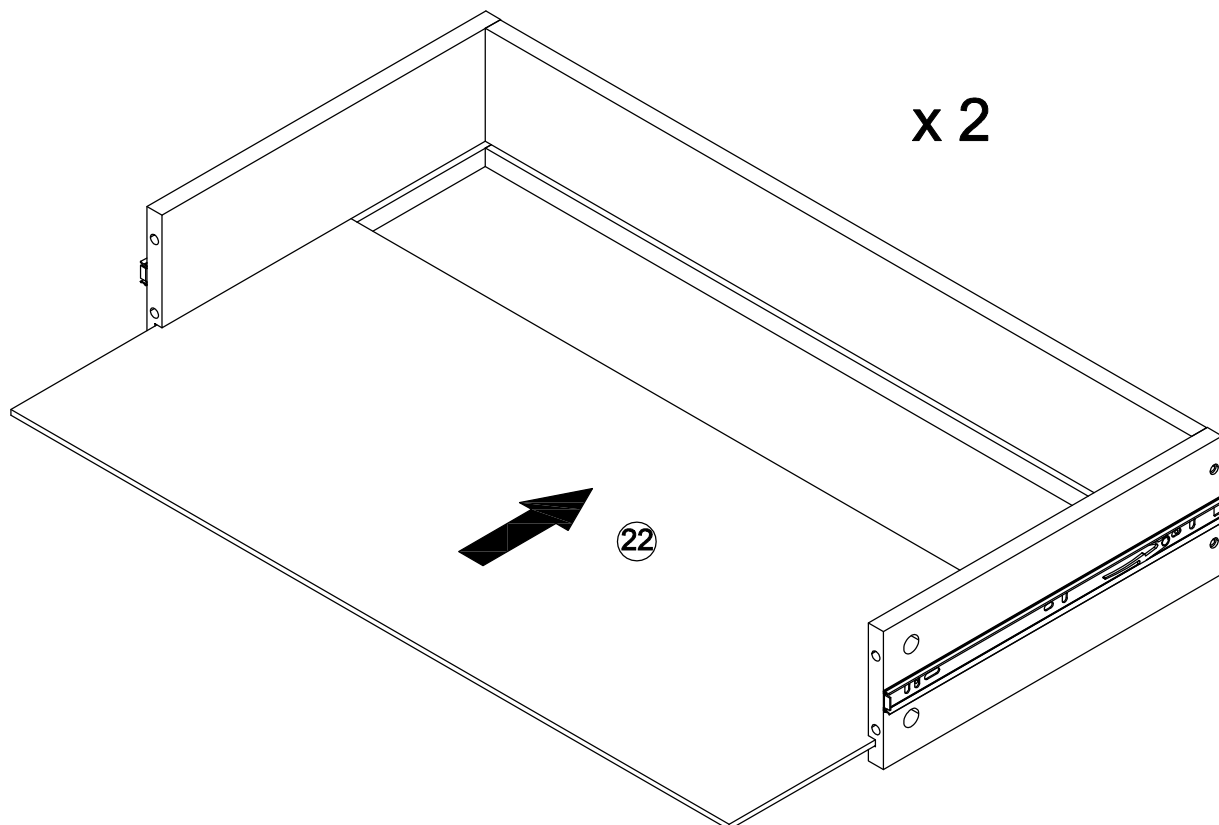


F	x8
	
Ø3.5*14mm	
J	x4
	
340mm	

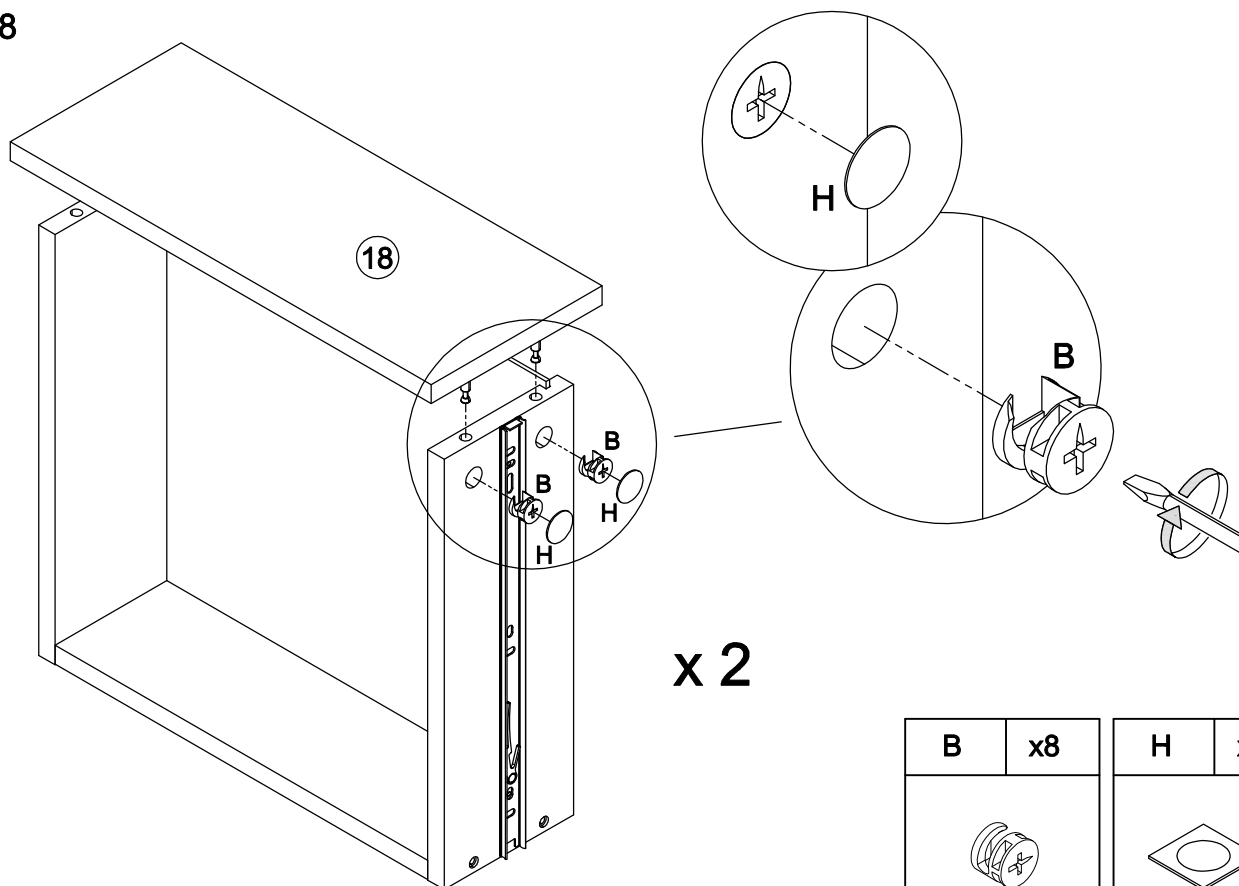
16



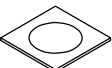
17



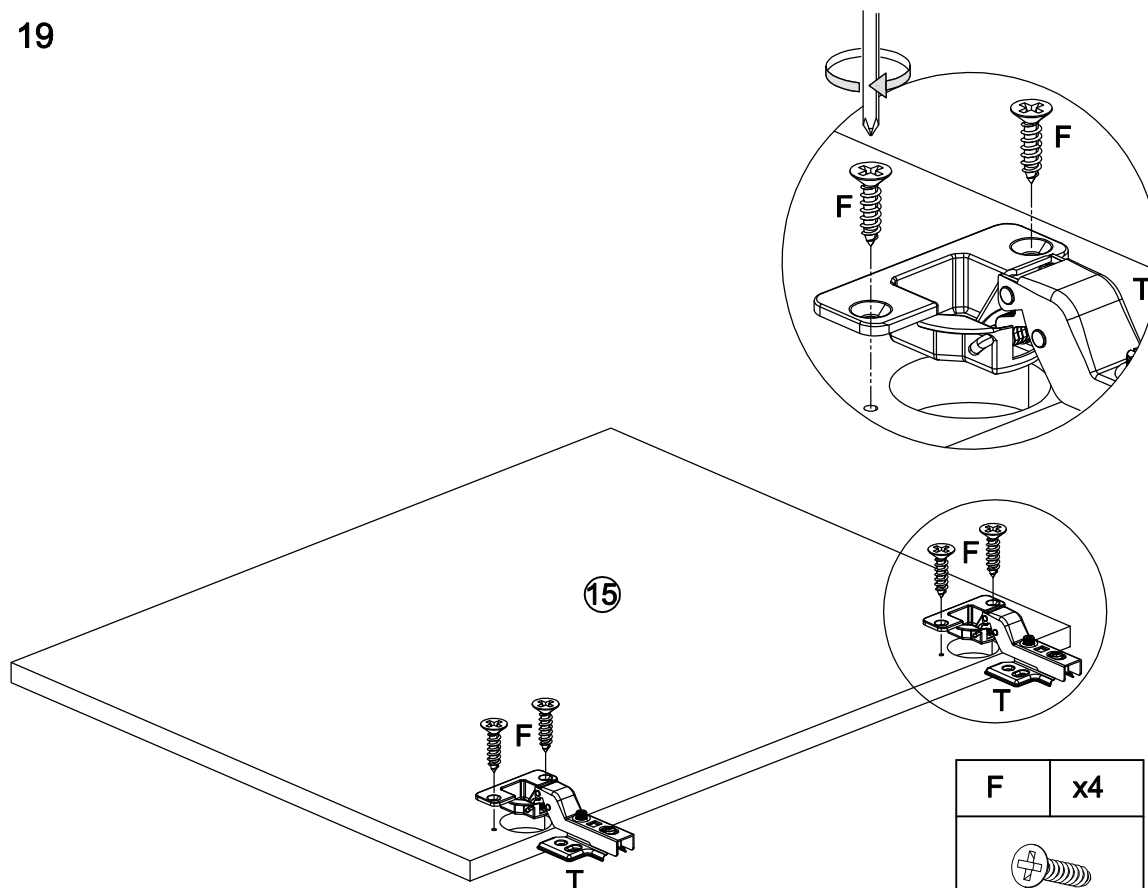
18



x 2

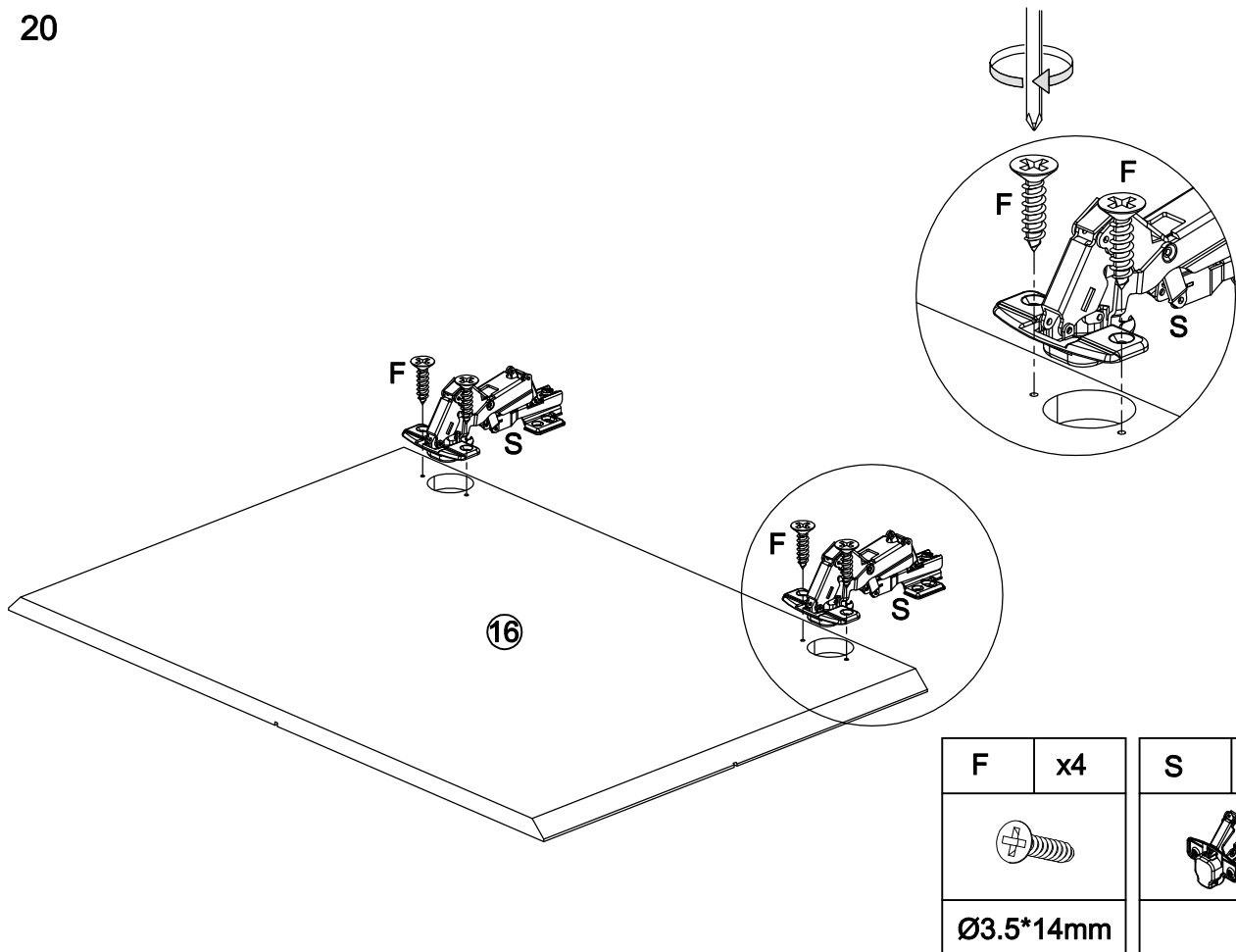
B	x8	H	x8
			
Ø15mm			

19

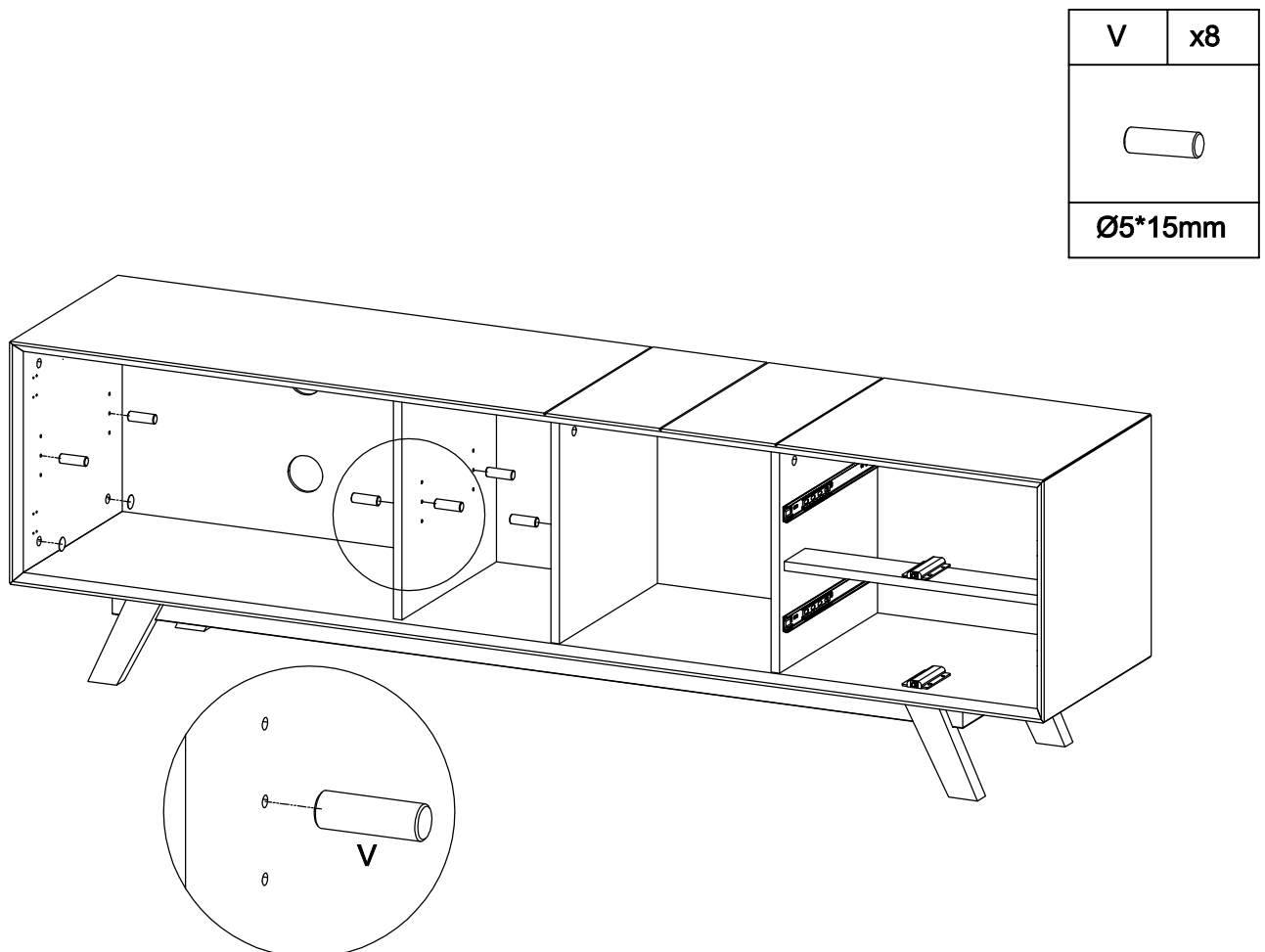


F	x4	T	x2
			
Ø3.5*14mm			

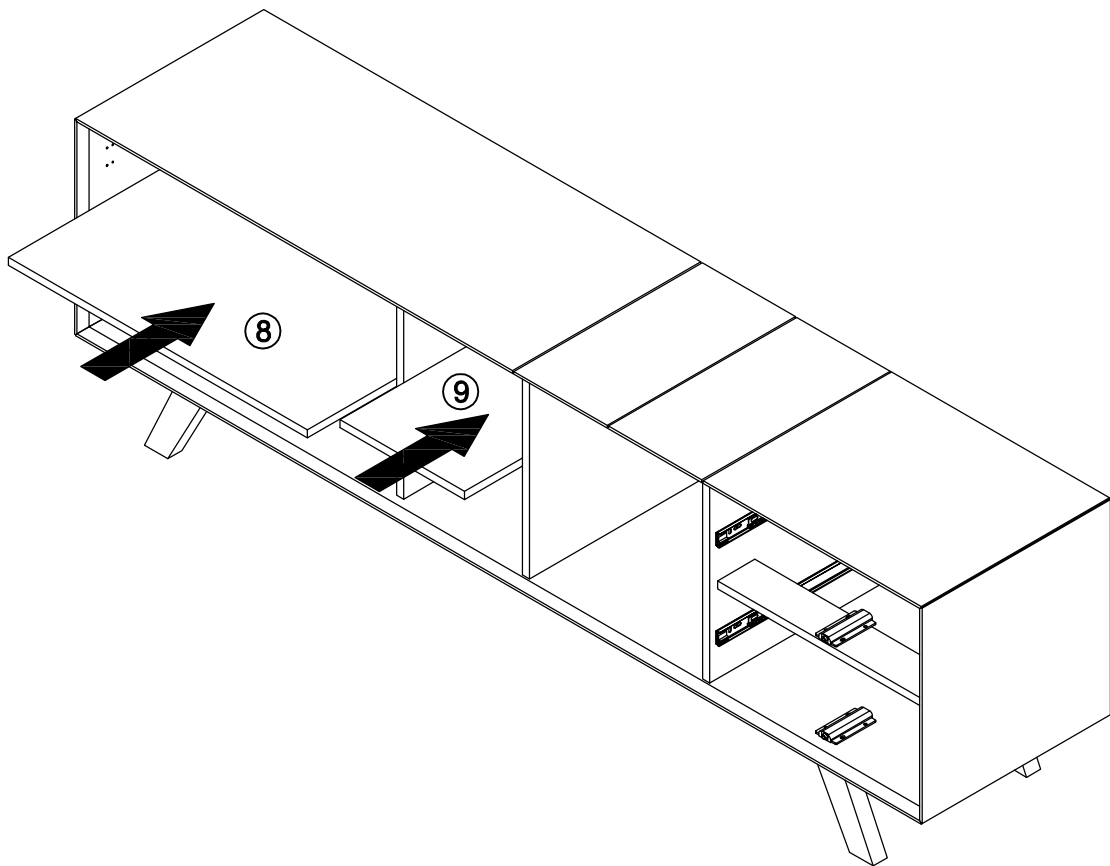
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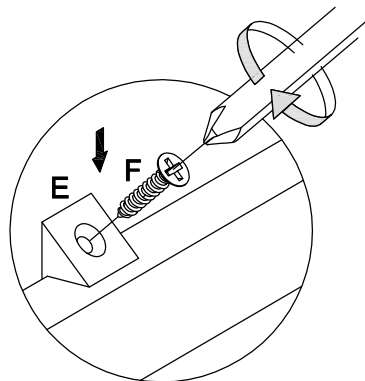
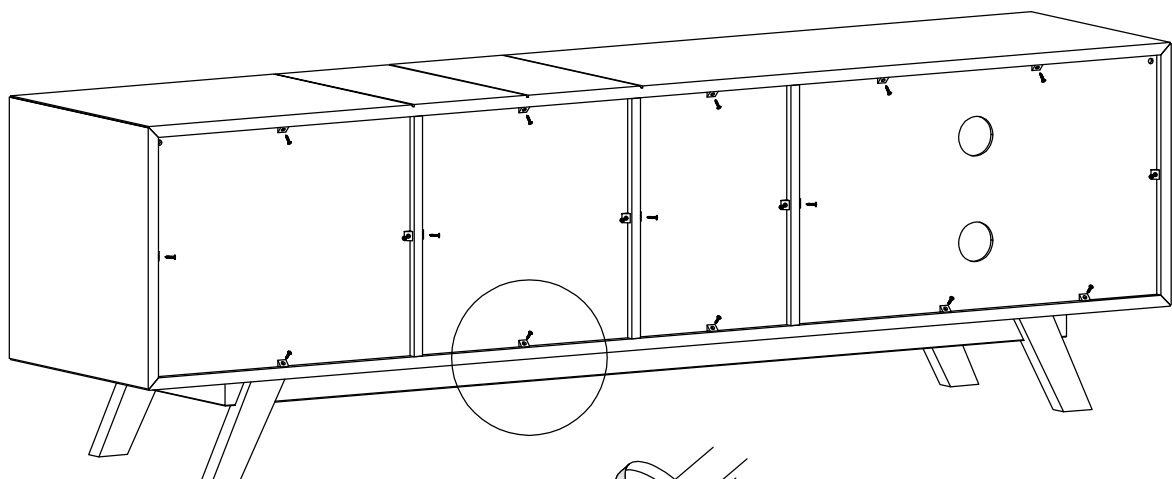
21



22



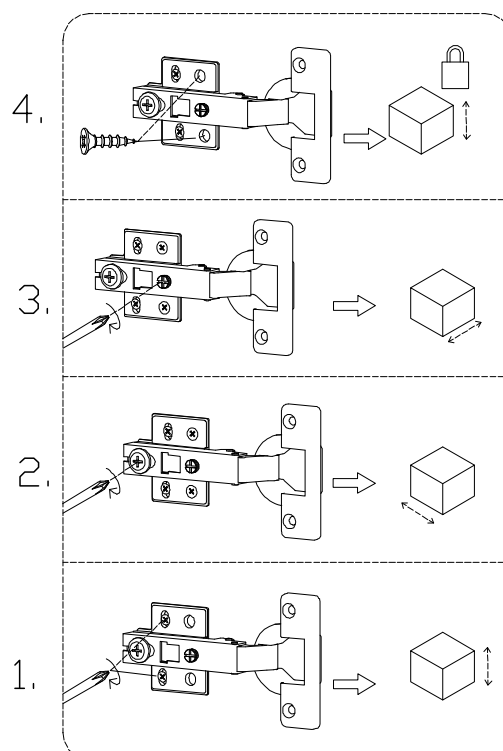
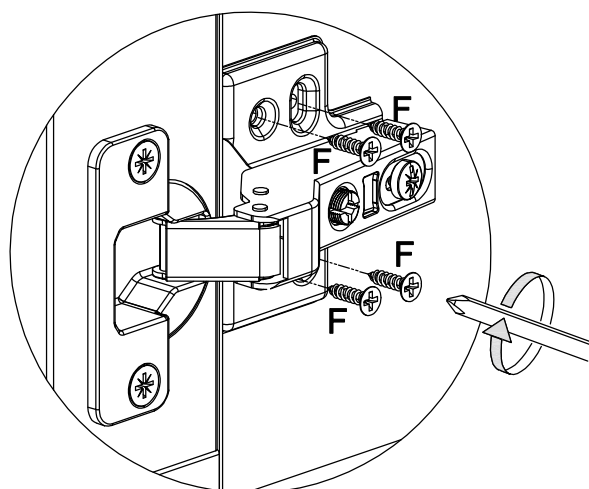
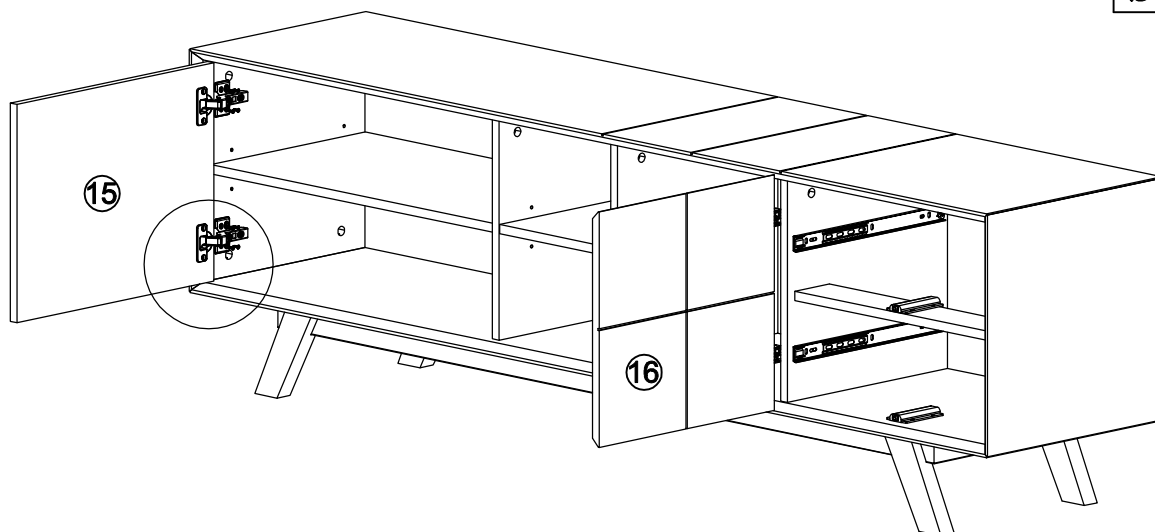
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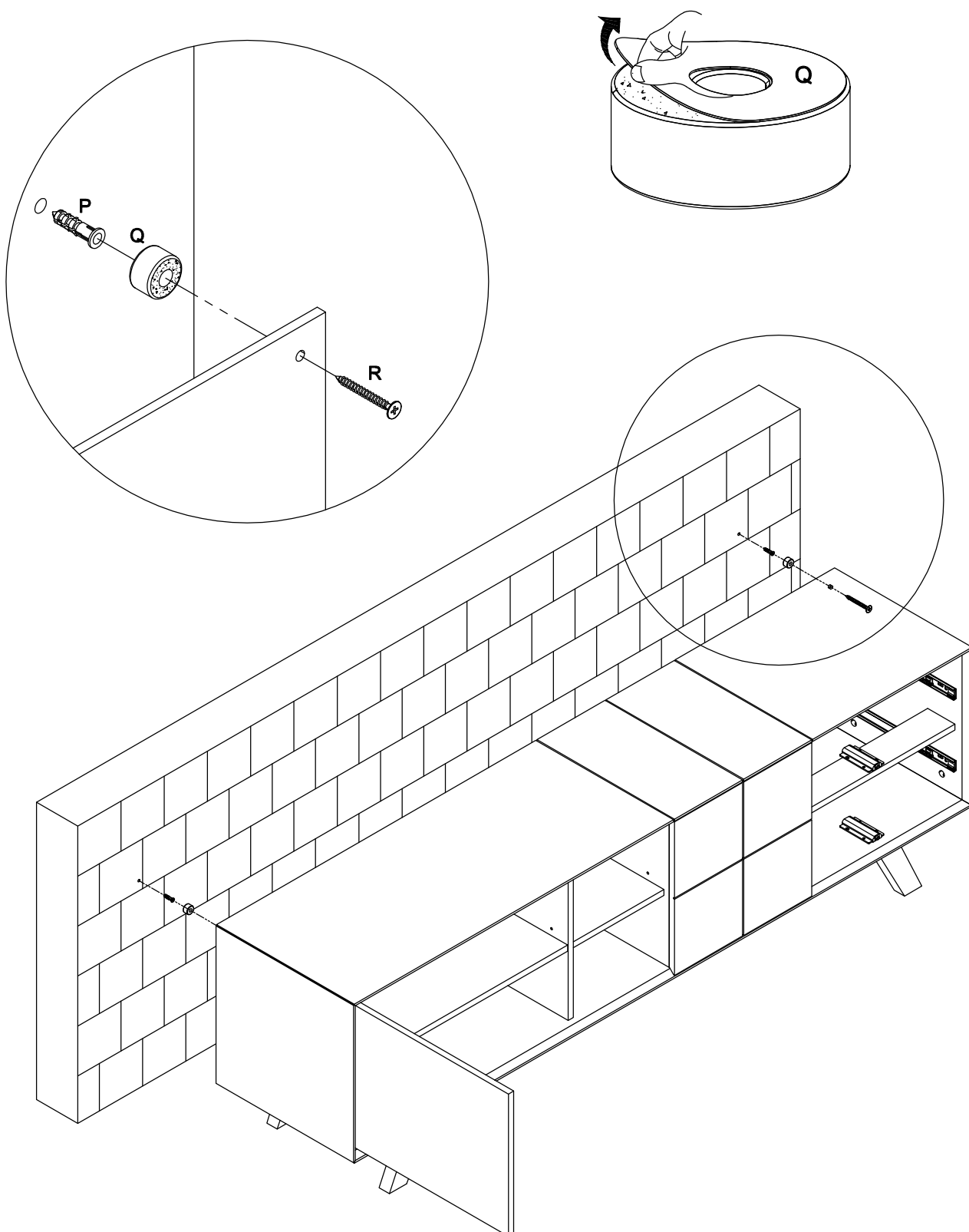


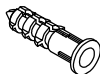
E	x18	F	x18
			
		Ø3.5*14mm	



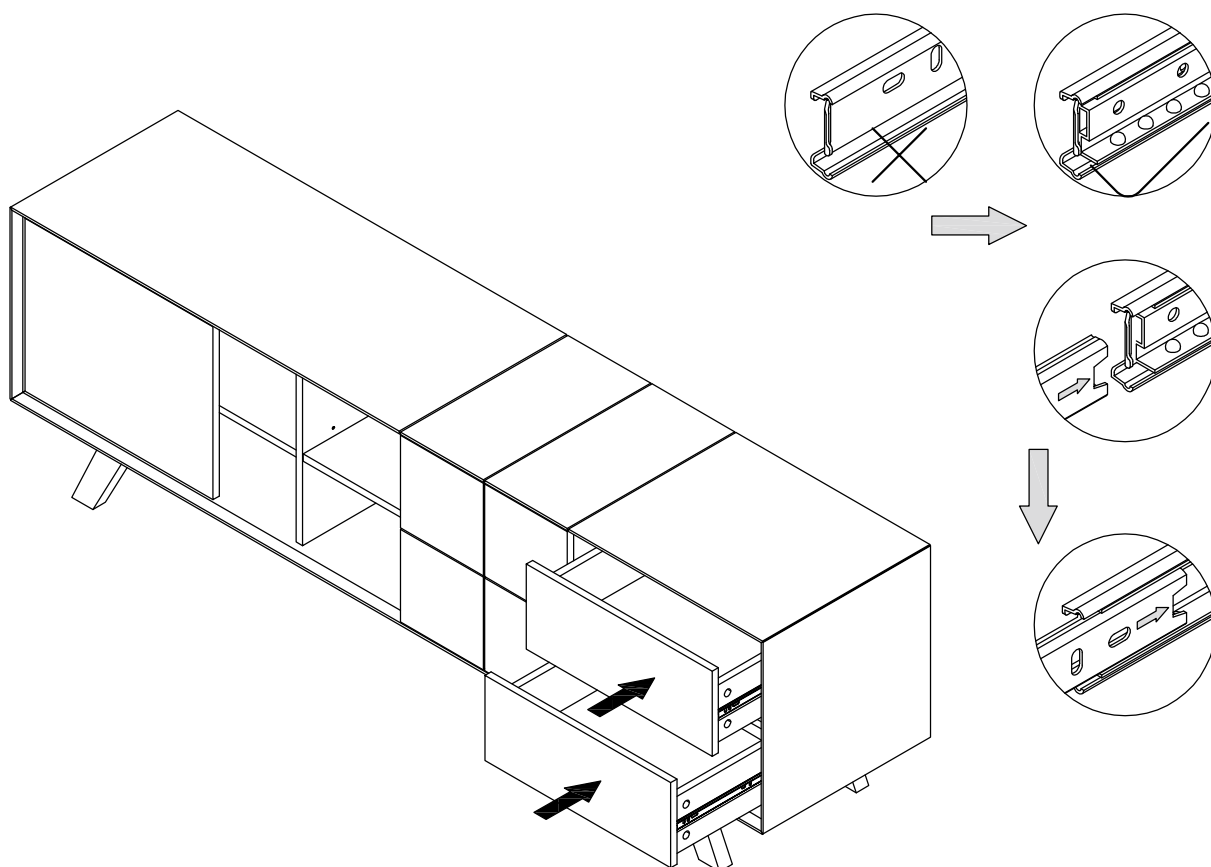
Ø3.5*14mm





R	x2	P	x2	Q	x2
					
#4*60mm		Ø6*30mm		Ø20*12mm	

26



27

