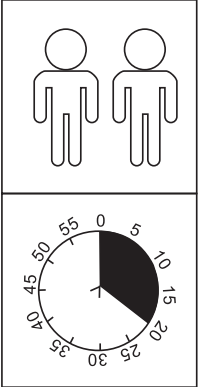
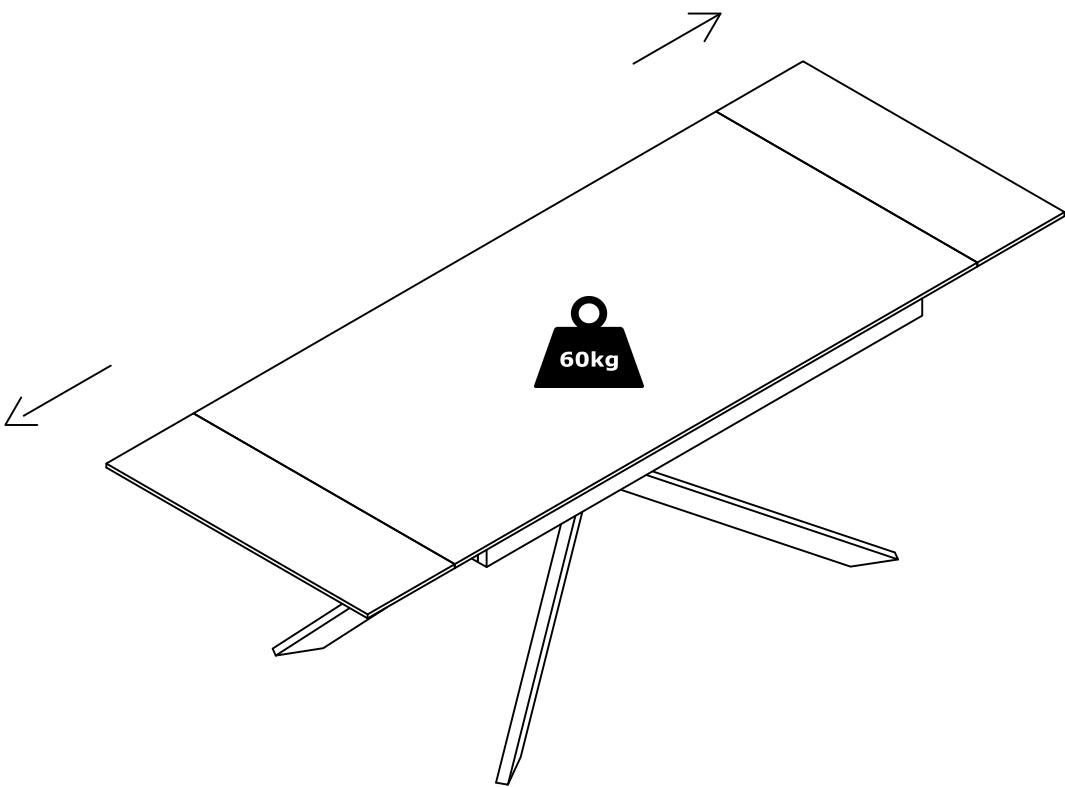


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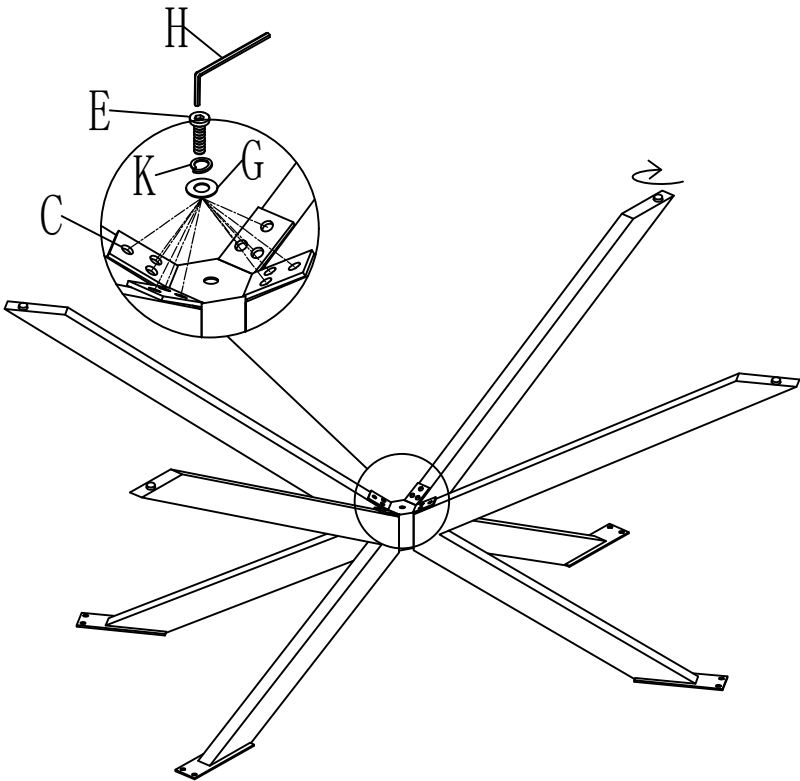
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A	x1	B	X4	C	x1	D	X1	E	X25
								M8x20	
F	x1	G	X25	H	x1	I	X1	J	X1
M8x90		M8x18		M5					
K	X24								

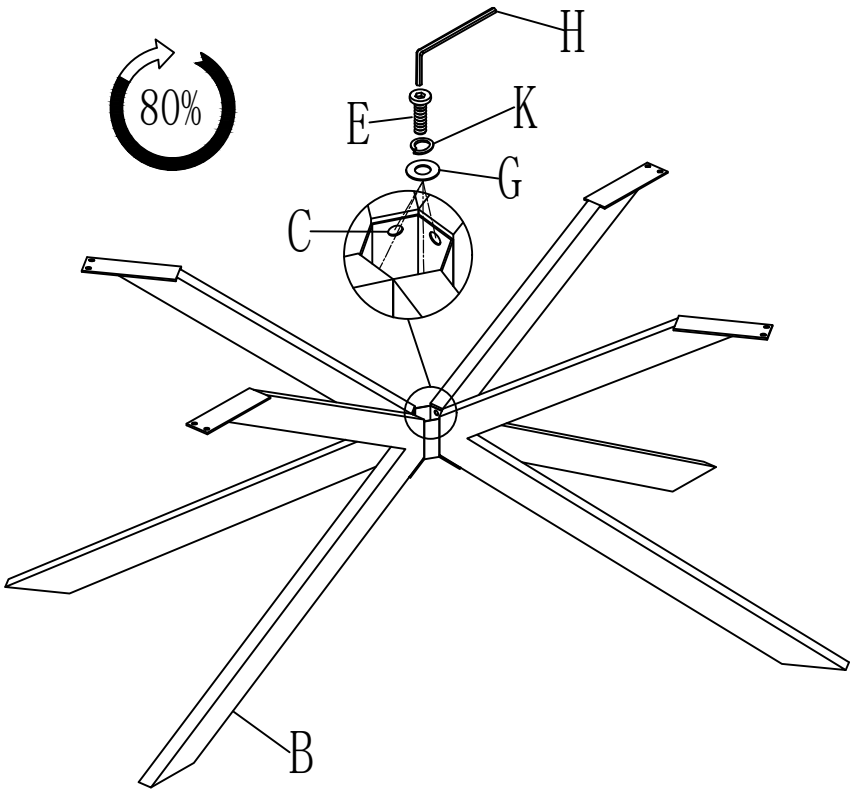


STEP1



E	x12	G	x12	K	x12	H	x1
M8x20mm		M8x18mm		M8		M5	

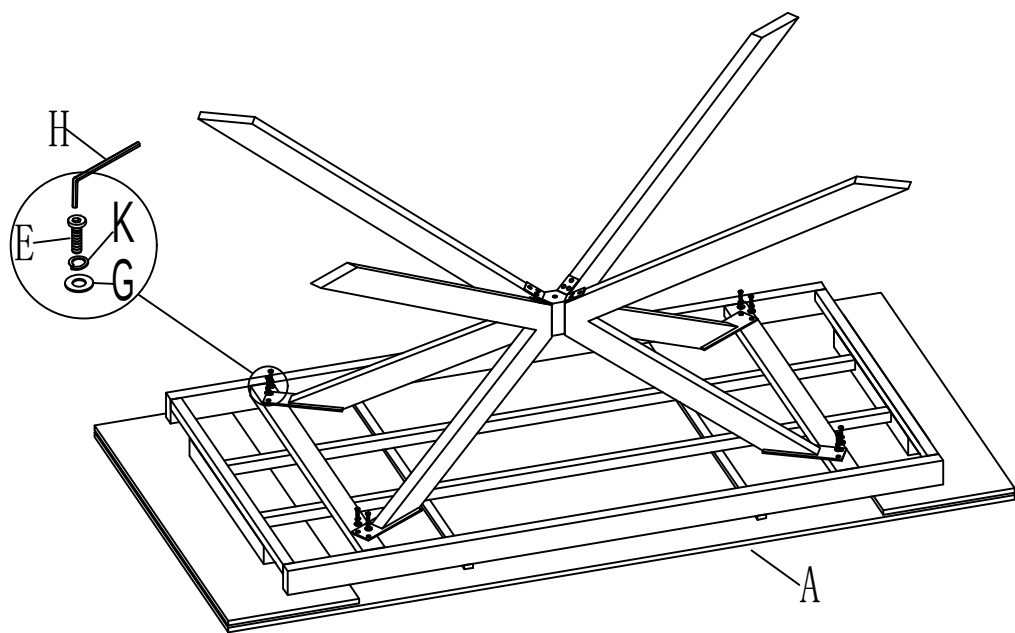
STEP2



B	x4	C	x1	E	x4	G	x4	K	x4	H	x1
				M8x20mm		M8x18mm		M8		M5	

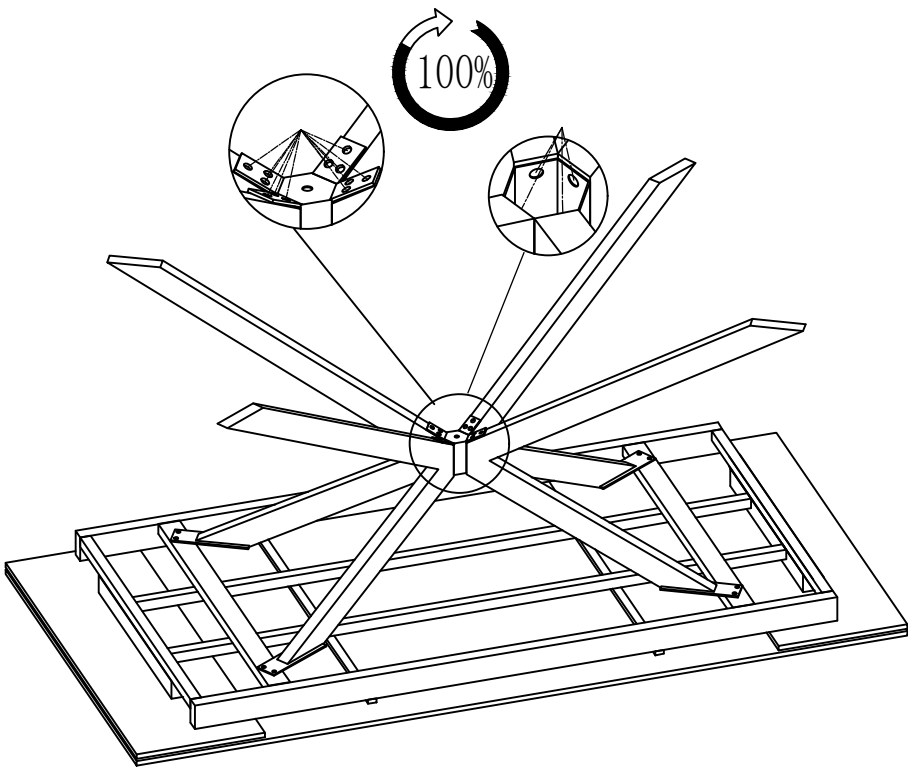


STEP3

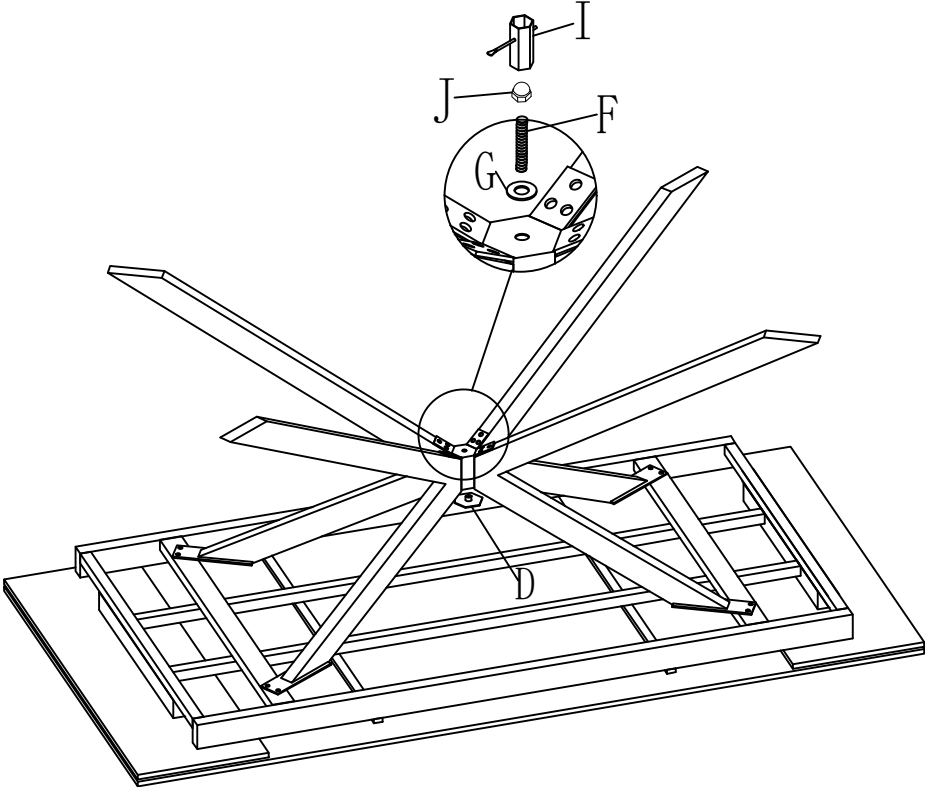


A	x1	E	x8	G	x8	K	x8	H	x1
									
		M8x20mm		M8x18mm		M8		M5	

STEP4



STEP5



D	x1	G	x1	F	x1	I	x1	J	x1
		M8x18mm		M8x90mm					

