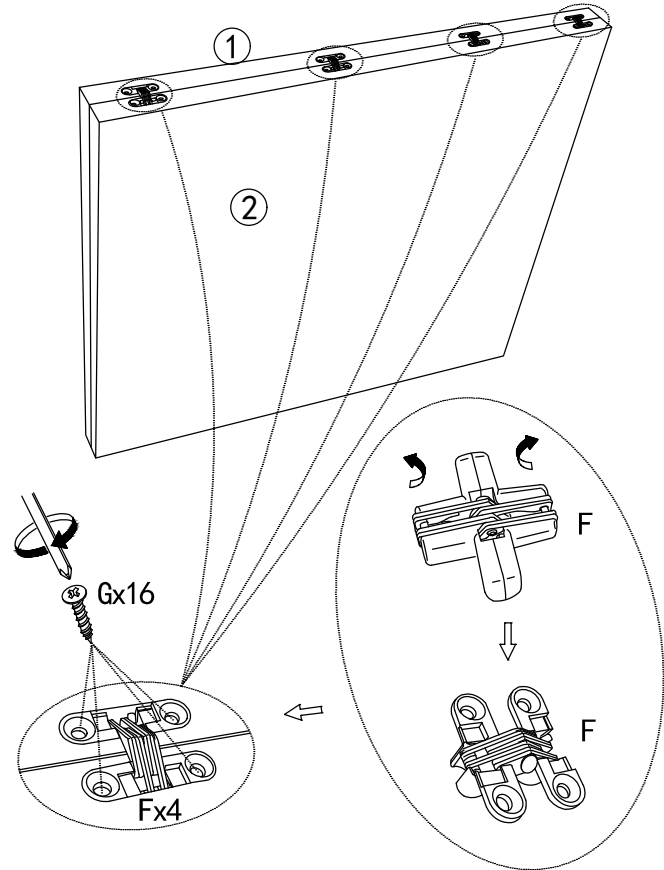
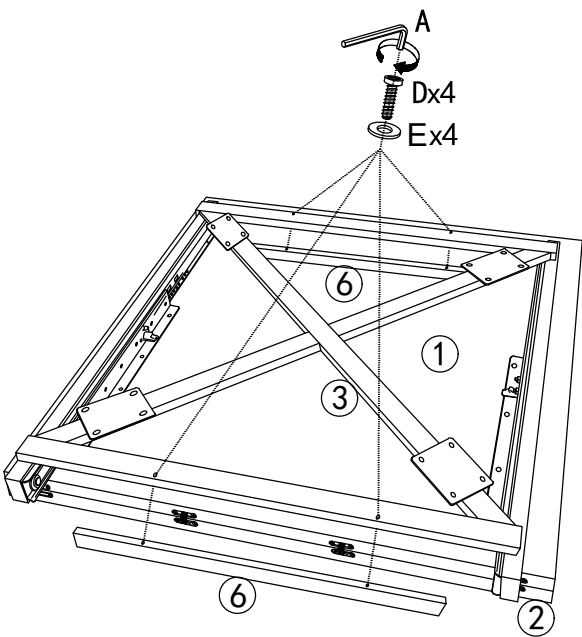


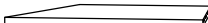
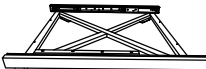
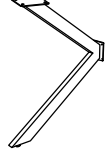
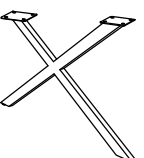
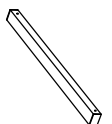
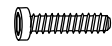
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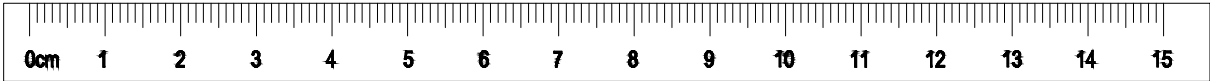
STEP 1



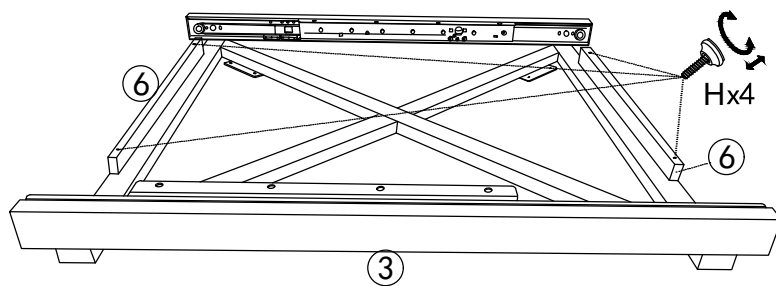
STEP 2



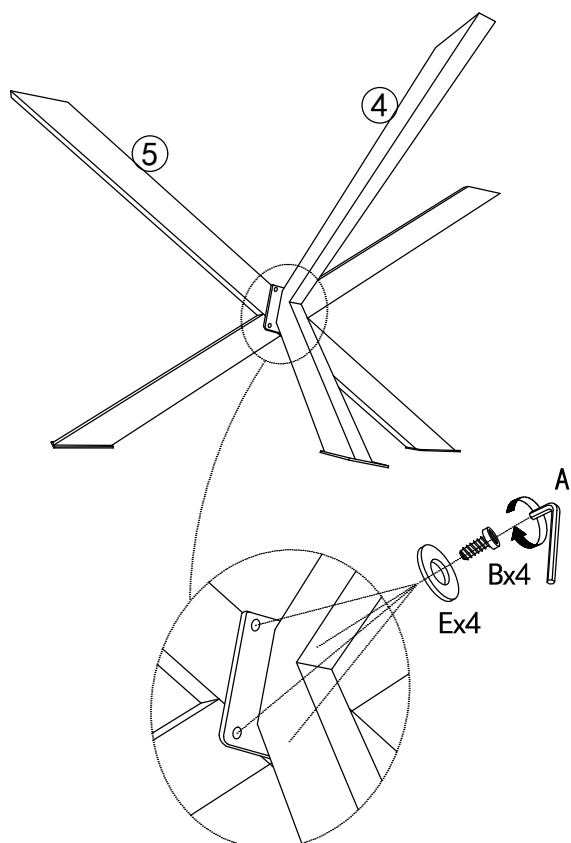
		 1x	 1x	 1x	 2x
 1x	 2x	 4mm 1x	 M6x15mm 24x	 M6x20mm 8x	 M6x30mm 4x
 M6xØ16mm 28x	 4x	 Ø7x25mm 16x	 M6x25mm 4x	 4x	



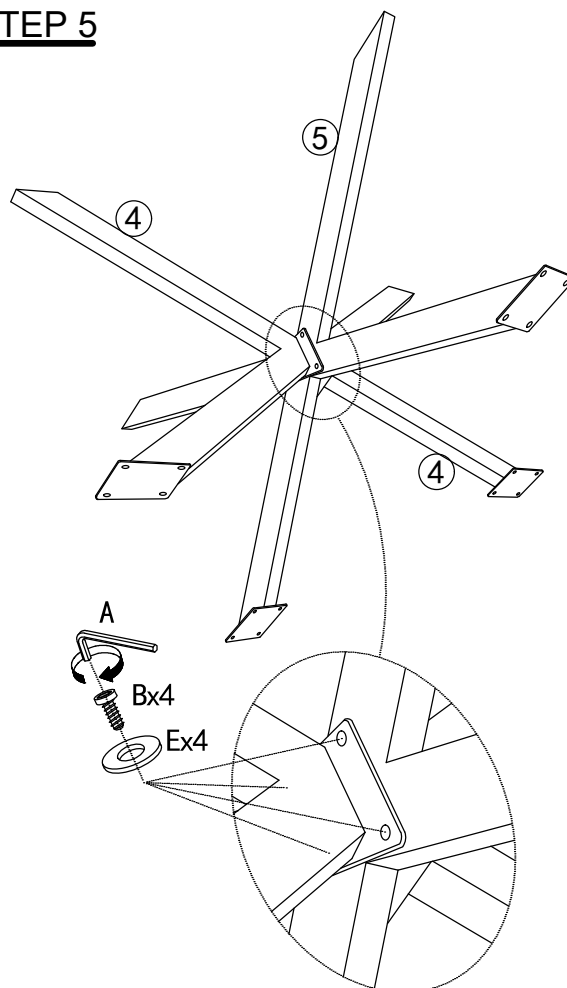
STEP 3



STEP 4

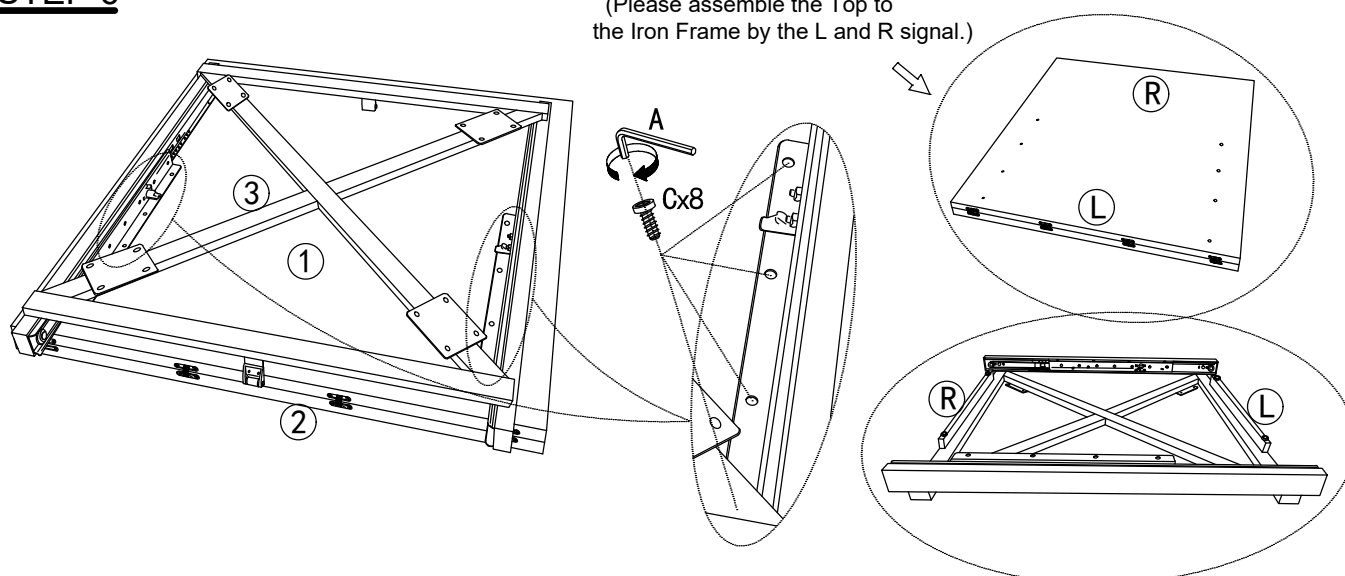


STEP 5

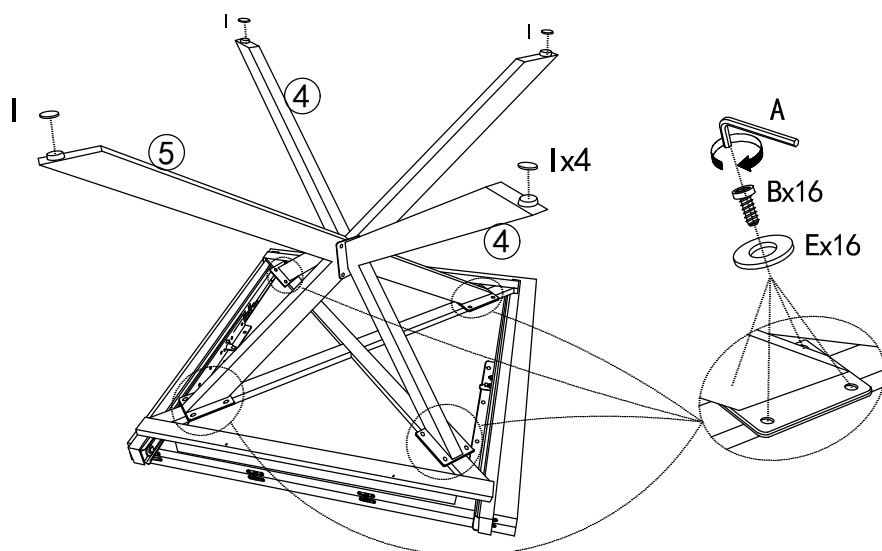


STEP 6

(Please assemble the Top to the Iron Frame by the L and R signal.)



STEP 7



STEP 8

