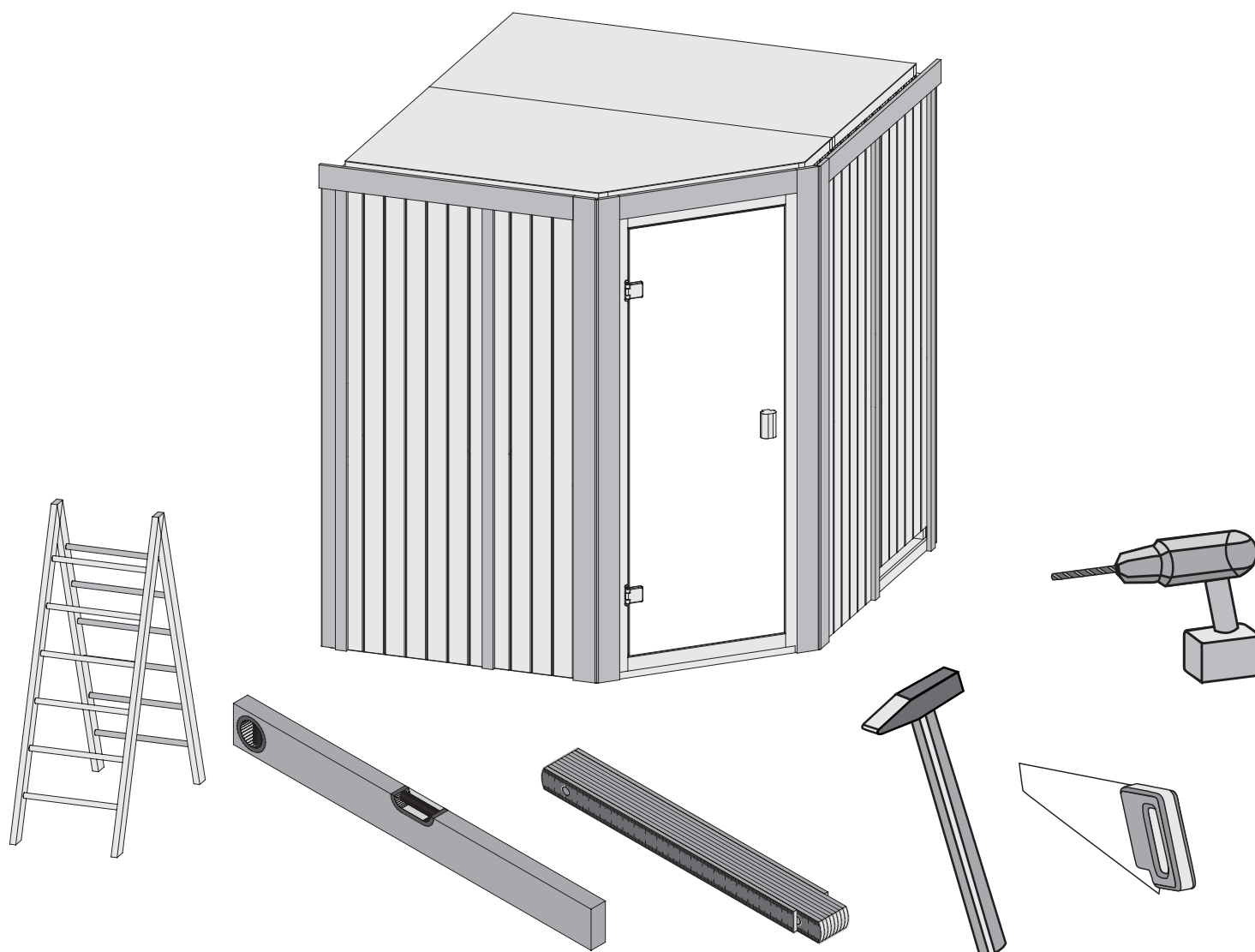


52582



 **Aufbauanleitung**

 **notice de montage**

 **Building Instructions**

 **montagehandleiding**

 **Instrucciones de construcción**

 **Istruzioni per il montaggio**

 **Montážní návod**

 **Service-Hotline: +49 421 38693 33**



Vergleichen Sie zuerst die Materialliste mit Ihrem Paketinhalt! Bitte haben Sie Verständnis, dass Beanstandungen nur im nicht aufgebauten Zustand bearbeitet werden können!



En primer lugar, compare la lista de material con el contenido del paquete. Rogamos entienda que las reclamaciones sólo pueden ser tramitadas antes de montar el objeto!



Nejprve přezkontrolujte obsah balení podle materiálového listu! Mějte pochopení pro to, že případnou reklamaci se můžeme zabývat pouze tehdy, když díly nebudou smontované! Za pomoci tohoto seznamu můžete jednotlivé díly přiřadit k montážnímu návodu.



Vergelijk eerst de lijst van materialen met de inhoud van uw pakket! Reclamaties kunnen alleen in behandeling worden genomen zolang de onderdelen nog niet zijn gemonteerd!



First compare the list of materials with your package contents! Please understand that complaints can be processed in the non-built status only!



Commencez par comparer la liste du matériel avec le contenu de votre paquet! Sachez que nous traitons uniquement les réclamations concernant le matériel à l'état non monté!



Confrontate questa distinta materiali prima con il contenuto del pacchetto! Vi preghiamo di comprendere che eventuali reclami possono essere accolti solo prima del montaggio!



52582

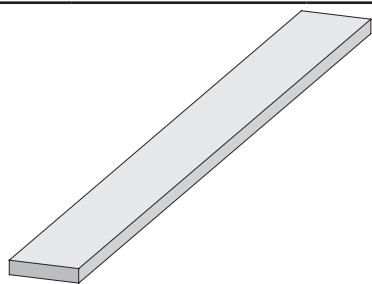
1 x W1	1920 x 433 x 68mm	ID 25547
2 x W2	1920 x 606 x 68mm	ID 25548

1 x W3	1920 x 606 x 68mm	ID 25550

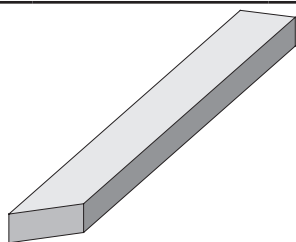
1 x W4	1920 x 433 x 57mm	ID 23623
4 x W5	1920 x 606 x 57mm	ID 23624

1 x W6	1920 x 606 x 57mm	ID 23629

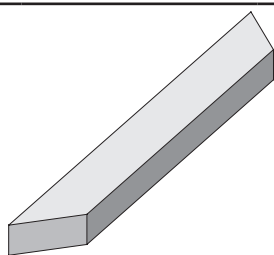
1 x W7	1872 x 780 x 42mm	ID 25551



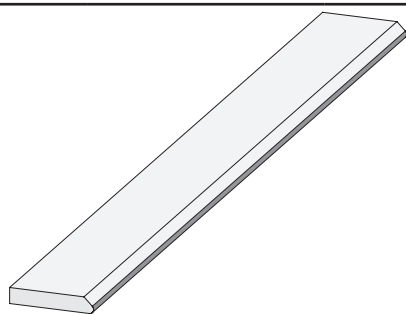
7 x B1	1920 x 19 x 3mm	ID 20799
4 x B2	70 x 45 x 18mm	ID 26366
6 x B3	800 x 45 x 18mm	ID 24796
4 x B4	1884 x 45 x 18mm	ID 48037
4 x B5	480 x 95 x 18mm	ID 20930
4 x B6	580 x 95 x 18mm	ID 16708
1 x B7	765 x 95 x 18mm	ID 26357
1 x B8	1050 x 95 x 18mm	ID 25761
1 x B9	1227 x 95 x 18mm	ID 26379
1 x B10	300 x 120 x 18mm	ID 22467
2 x B11	550 x 42 x 28mm	ID 24053
2 x B12	900 x 42 x 28mm	ID 25866
1 x B13	1641 x 42 x 28mm	ID 52515
2 x B14	1750 x 42 x 28mm	ID 52514
1 x B15	1759 x 42 x 28mm	ID 24133
2 x B16	1841 x 42 x 28mm	ID 26376
3 x B17	1874 x 52 x 52mm	ID 26165



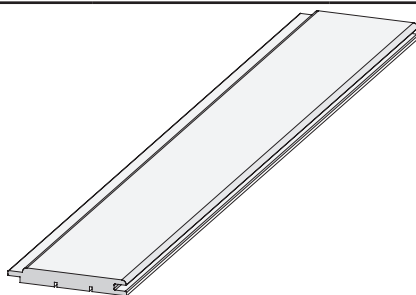
1 x C1	1020 x 42 x 28mm	ID 52524
2 x C2	1117 x 42 x 28mm	ID 52517
1 x C3	1178 x 42 x 28mm	ID 25867
2 x C4	1247 x 42 x 28mm	ID 25740



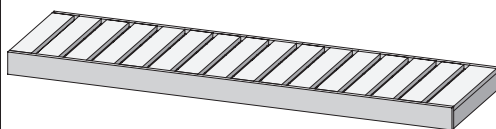
1 x D1	859 x 42 x 28mm	ID 24114
2 x D2	896 x 42 x 28mm	ID 24110



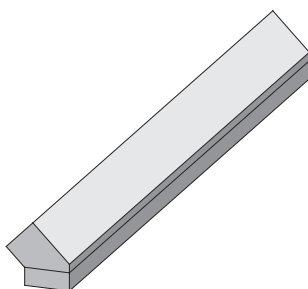
2 x G1	1884 x 58 x 17mm	ID 48521
4 x G2	1980 x 95 x 17mm	ID 48540



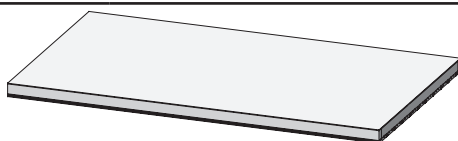
2 x E1	1920 x 97 x 12mm	ID 22863
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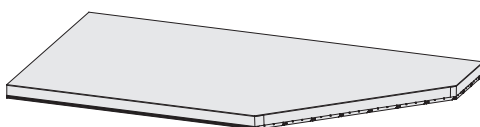
2 x L1	1810 x 550 x 90mm	ID 52616
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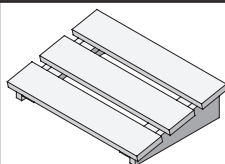
2 x K1	1874 x 76 x 38mm	ID 43464
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1 x M1	1665 x 918 x 57mm	ID 52518
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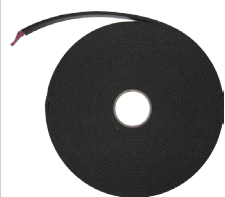


1 x M2	1665 x 918 x 57mm	ID 52516
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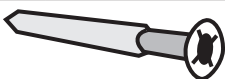


1 x		ID 25545
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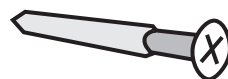
10m



ID 14025



80 x	4,5 x 40mm	ID 26285
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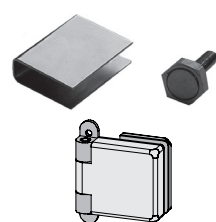
20 x	4 x 30mm	ID 3686
60 x	4 x 50mm	ID 3688
50 x	4 x 70mm	ID 3689
50 x	4,5 x 80mm	ID 9204
15 x	6 x 60mm	ID 14014

6 x S1		ID 14266
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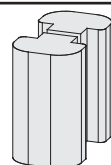


150 x S2	4,5 x 30mm	ID 26116
16 x S3	12 x 18mm	ID 46403

20 x		ID 14005
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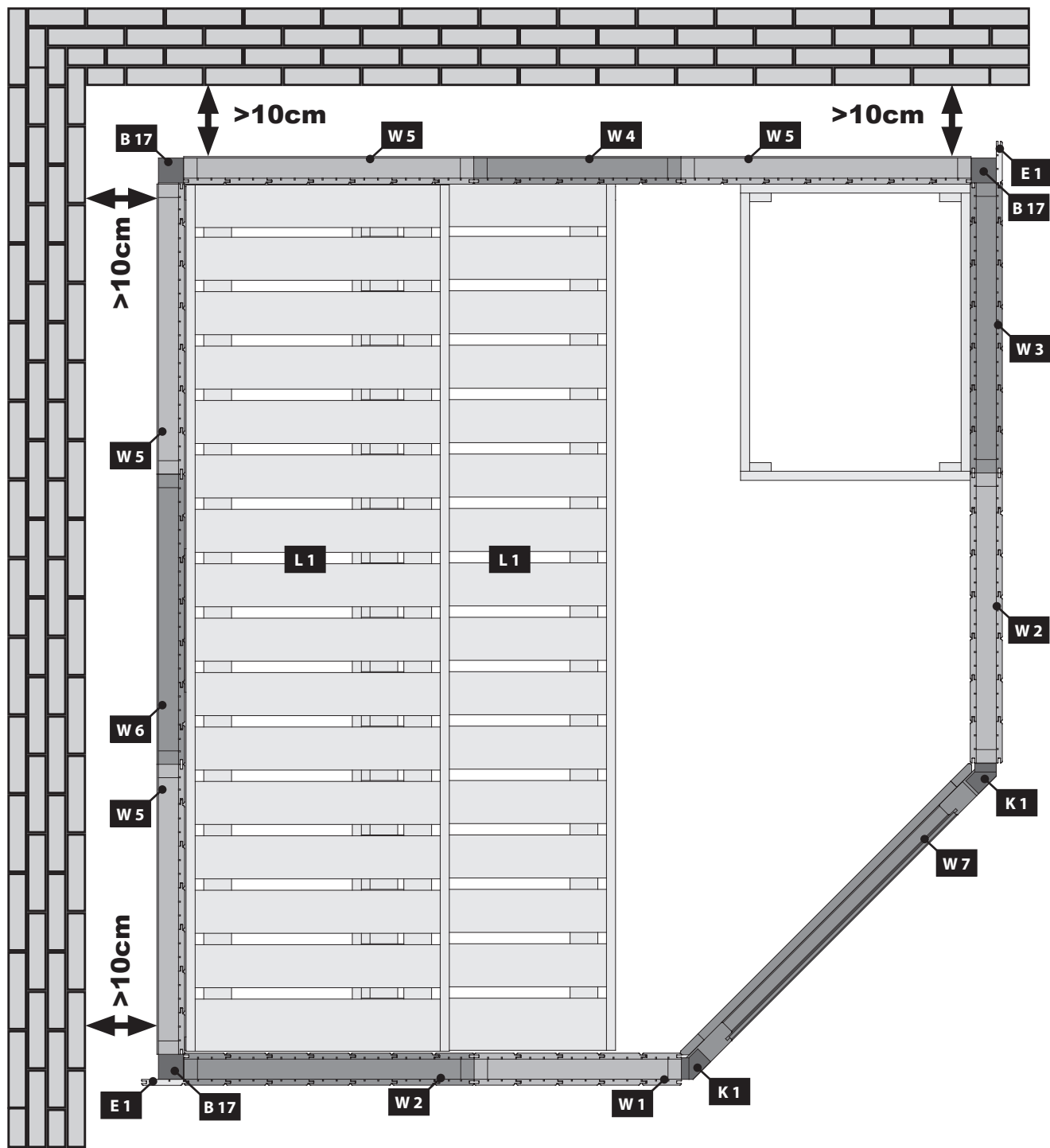
2 x		ID 26496
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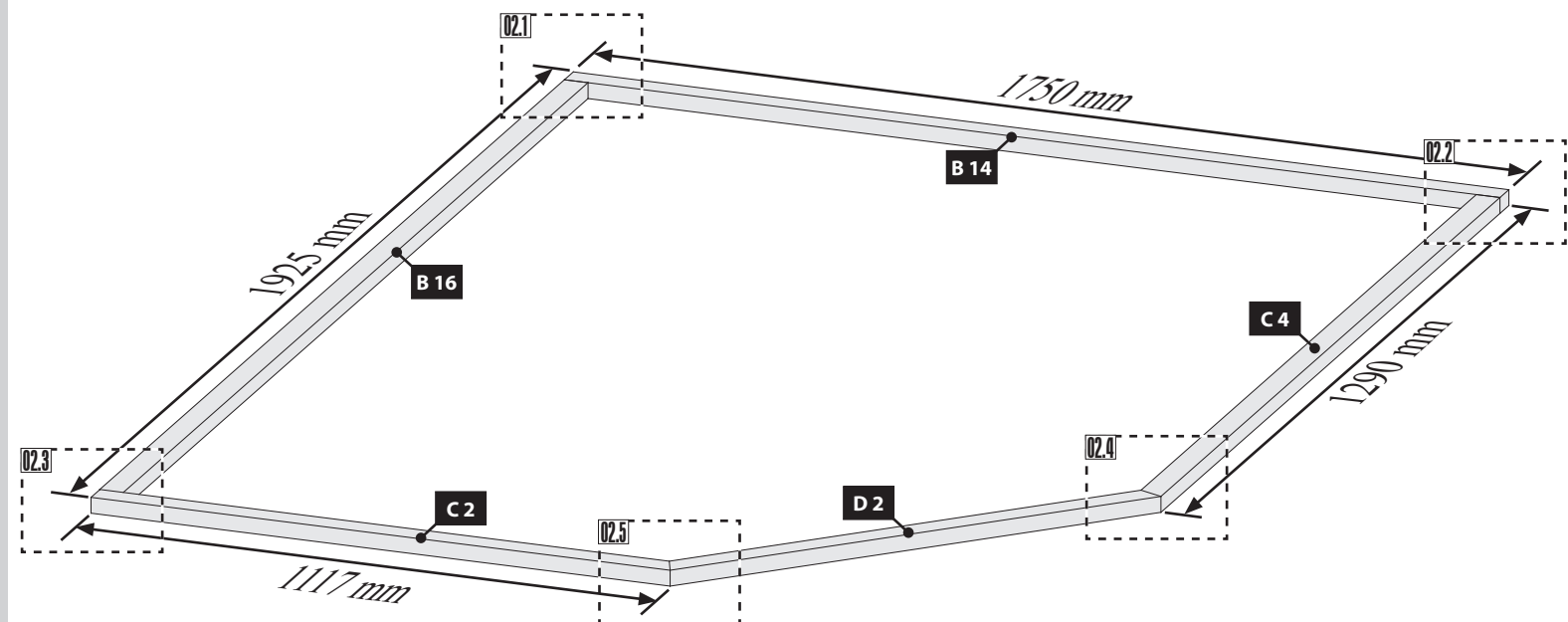


1 x		ID 26183
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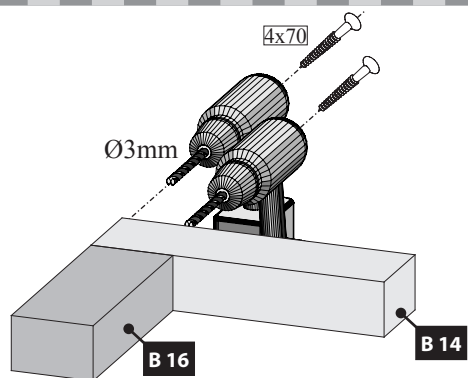


1 x		ID 49867
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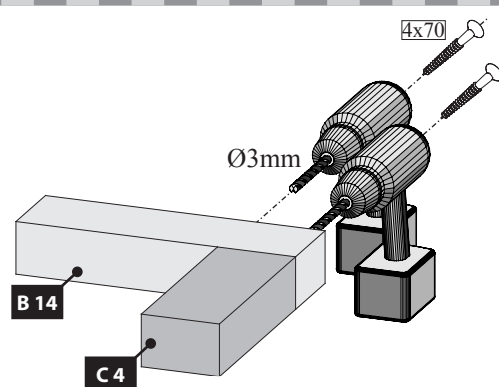




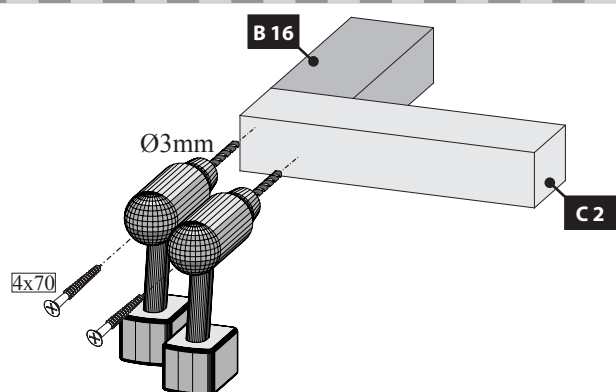
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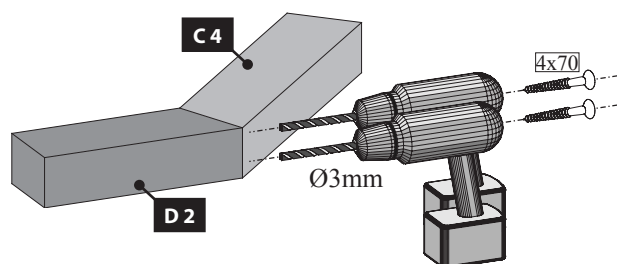
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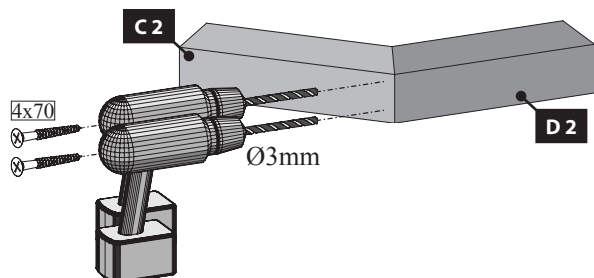
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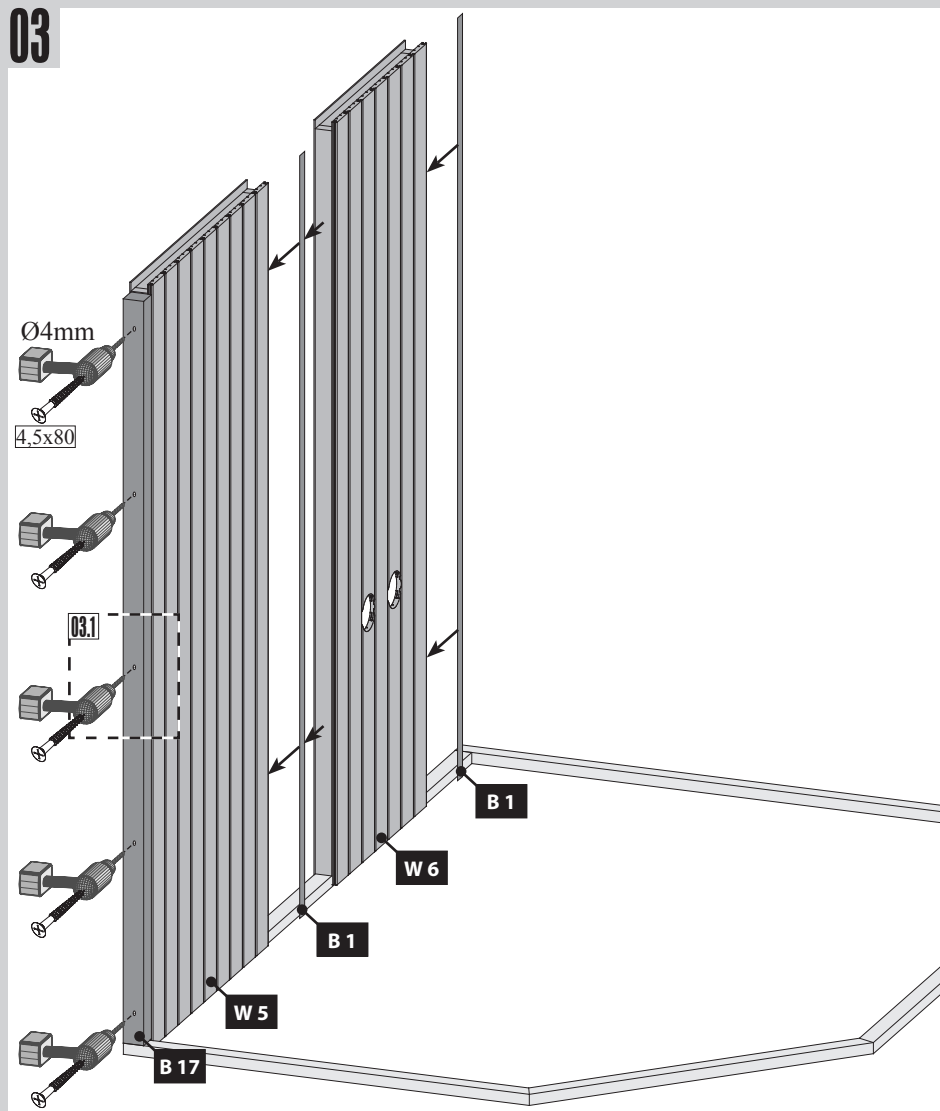
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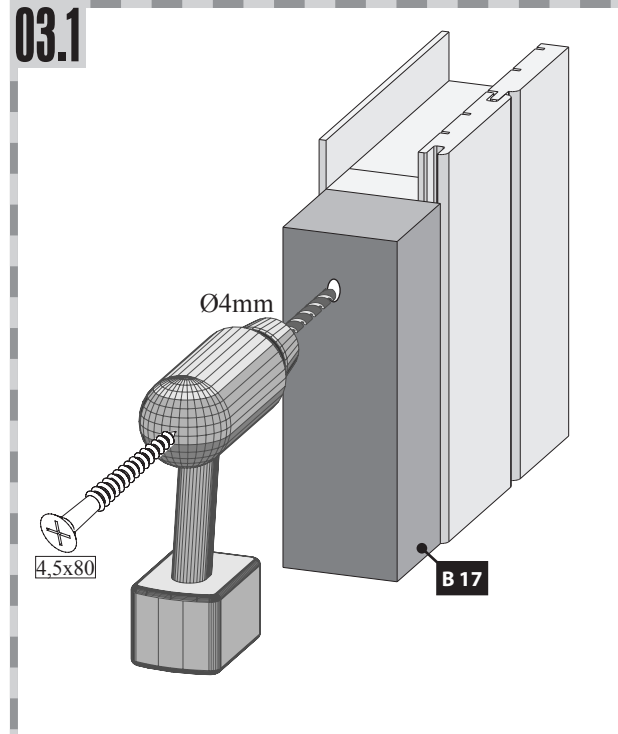
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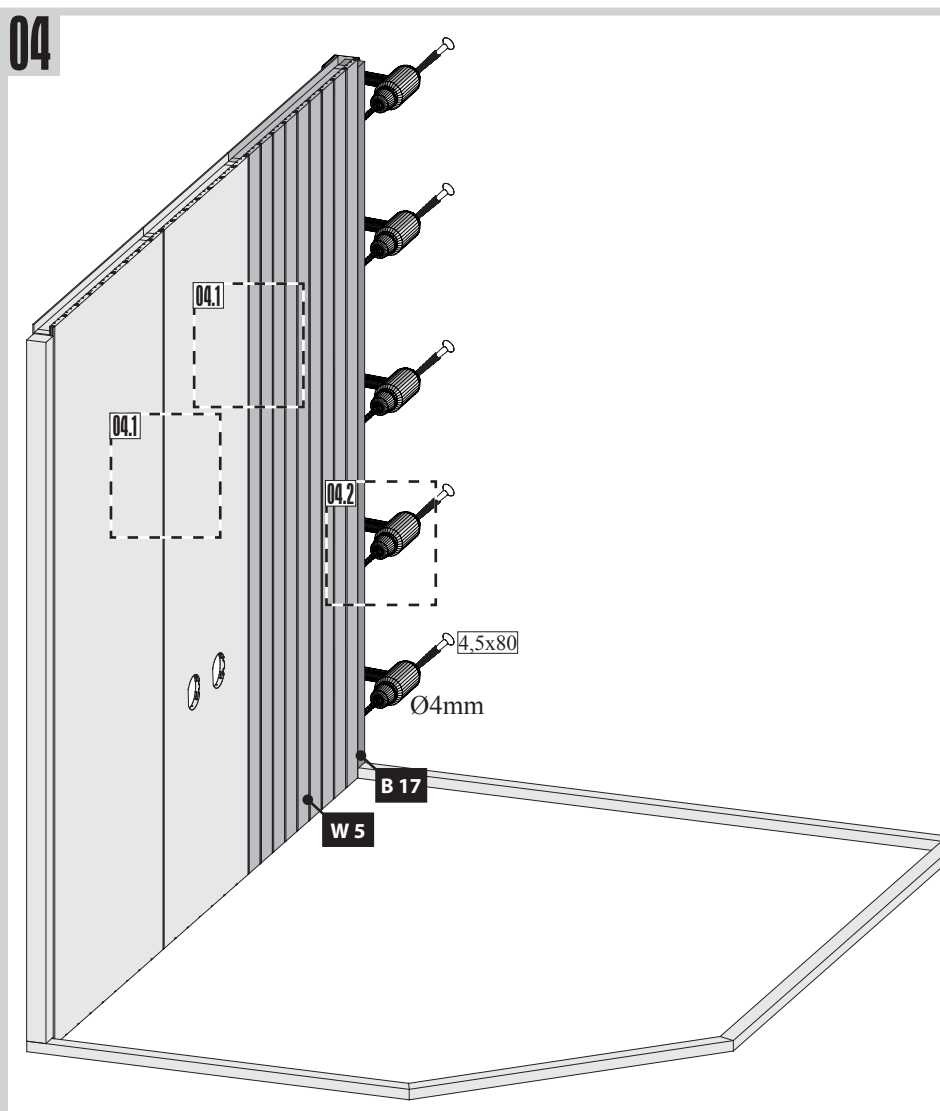
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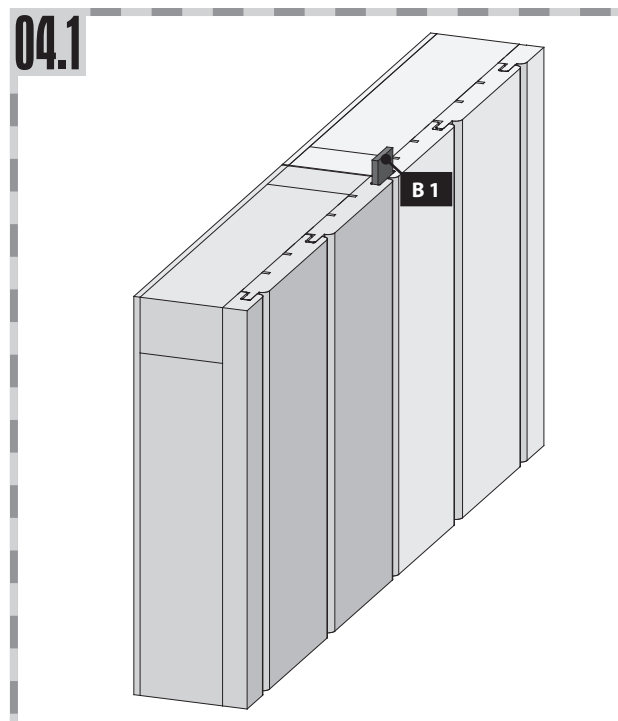
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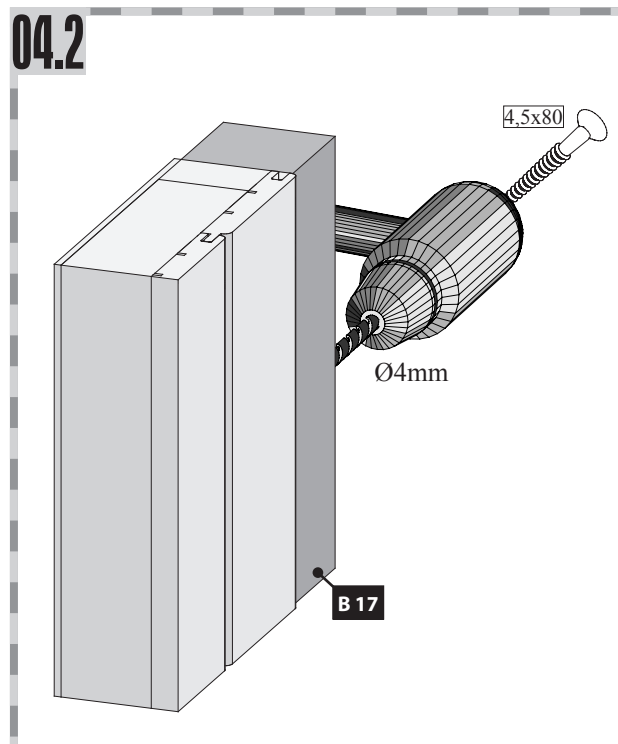
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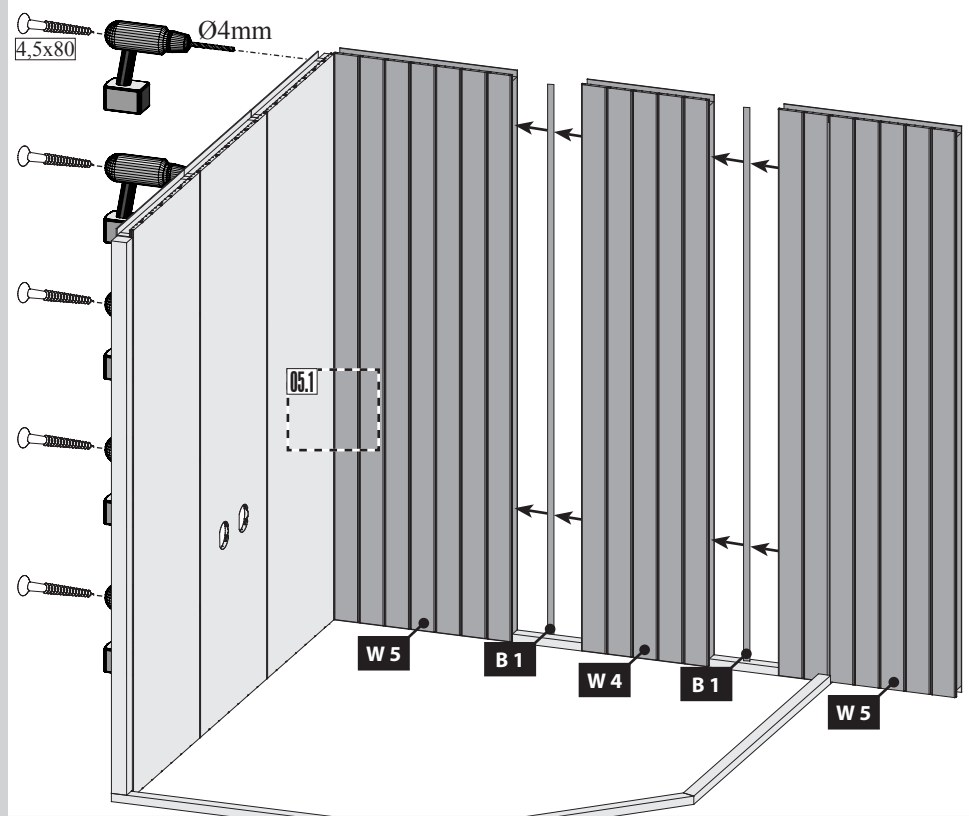
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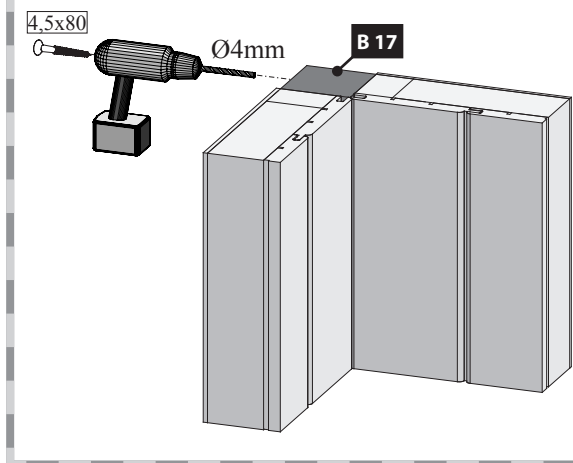
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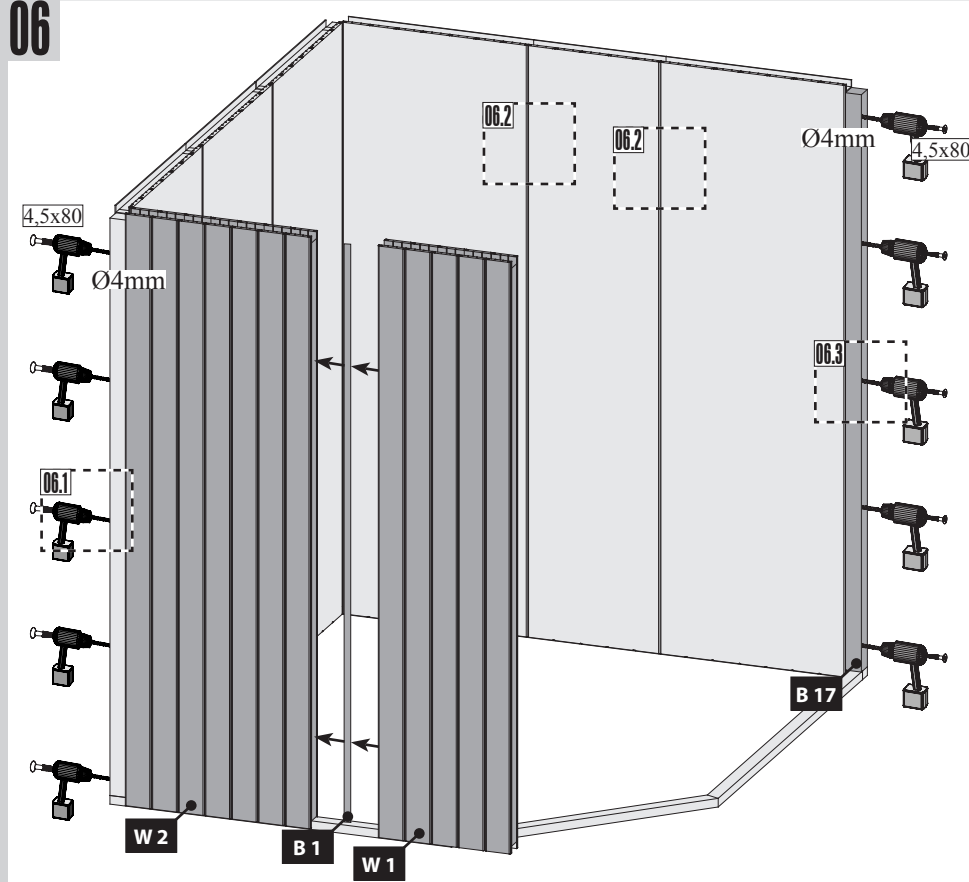
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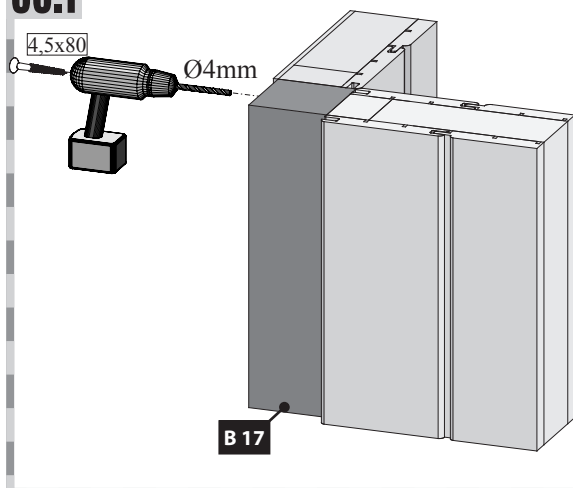
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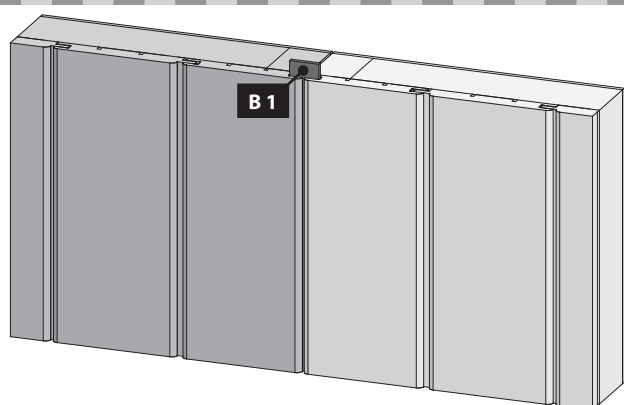
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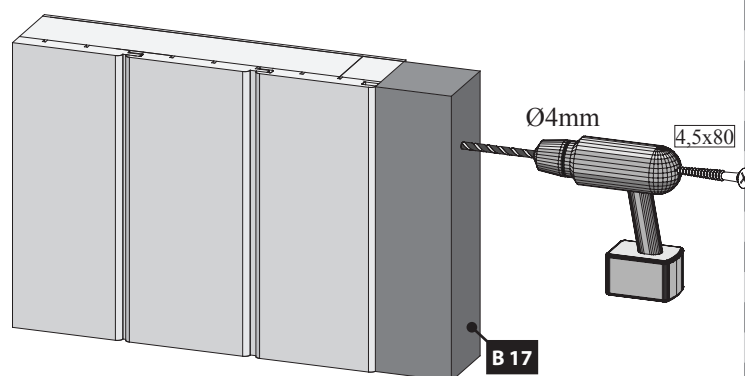
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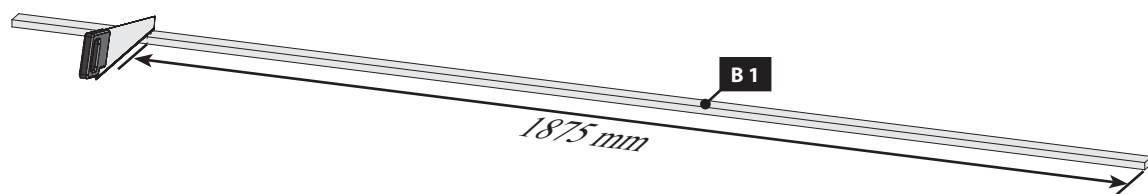
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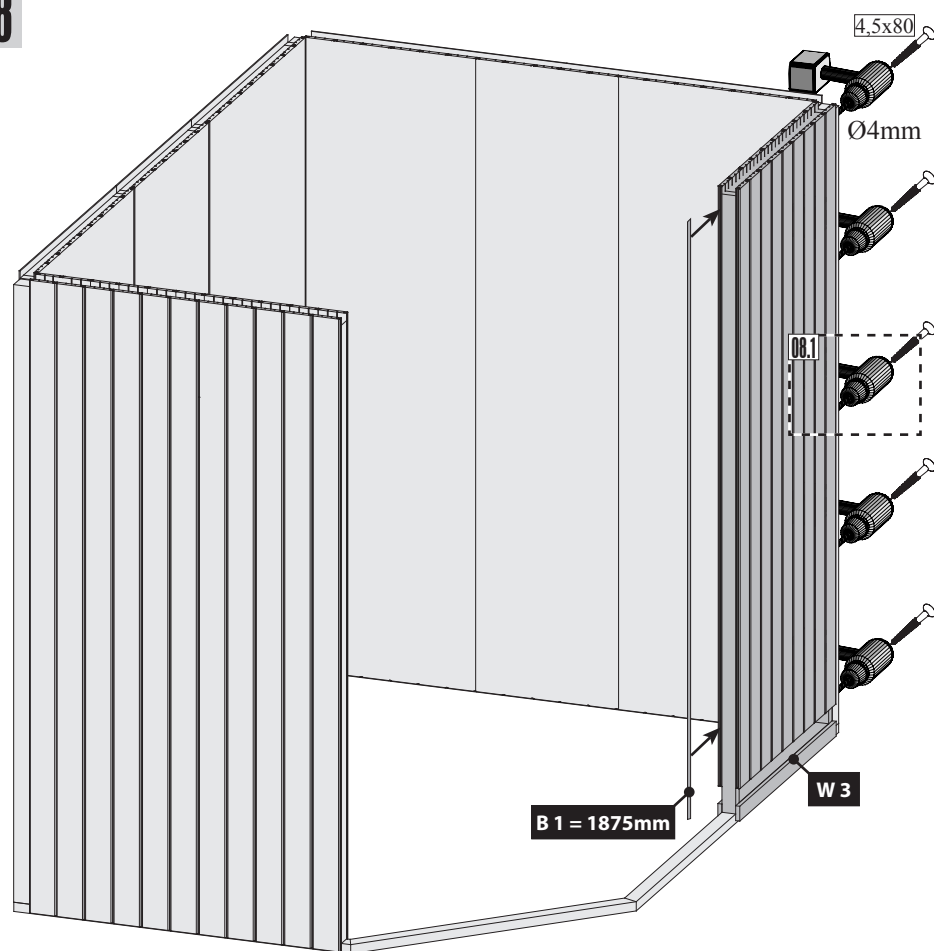
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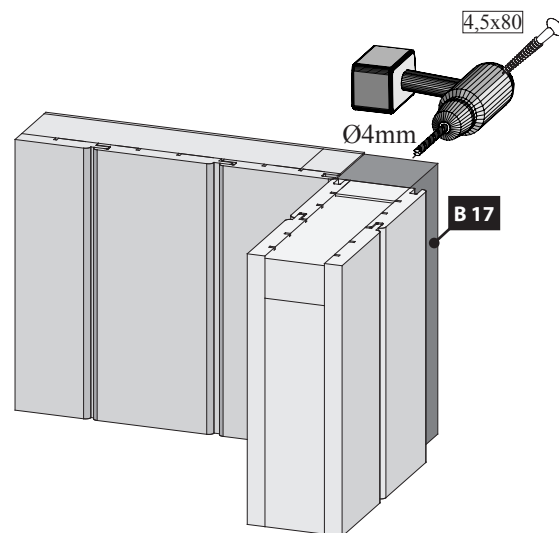
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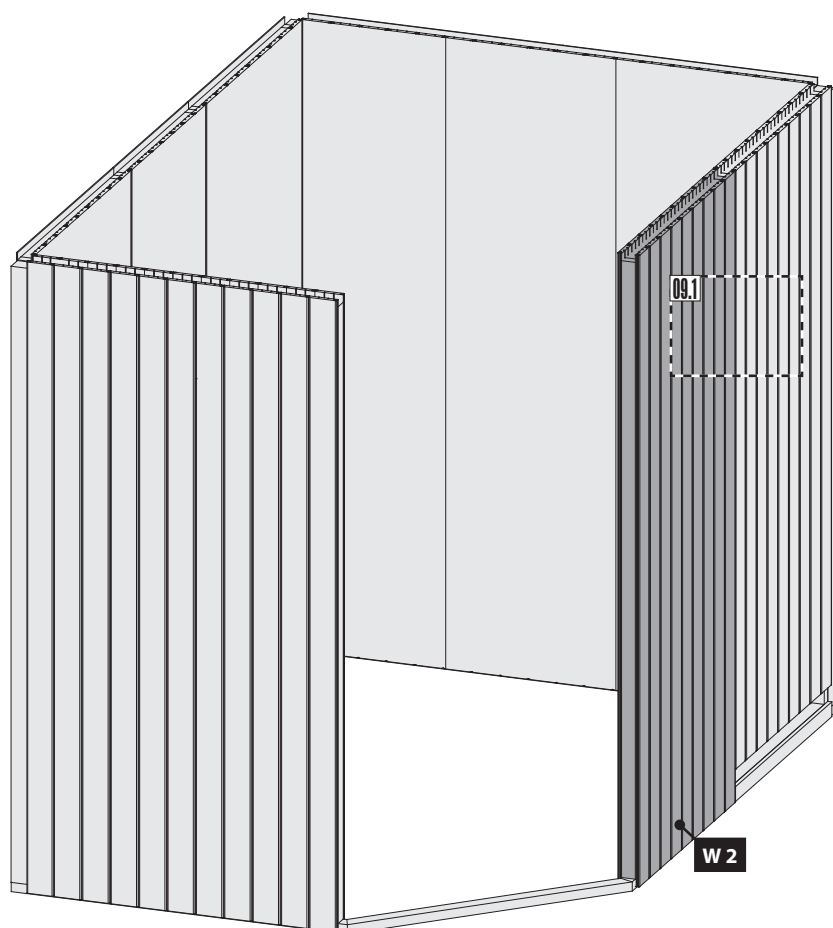
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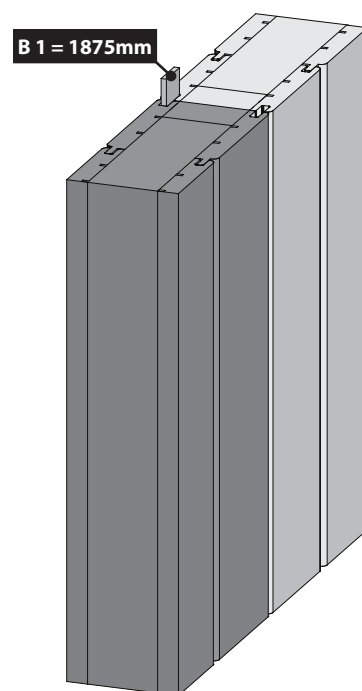
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09

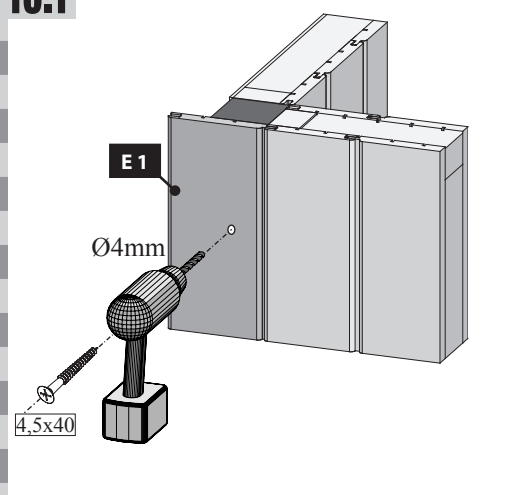


09.1

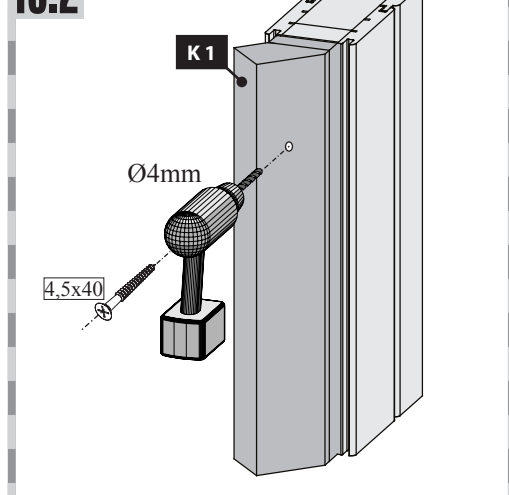




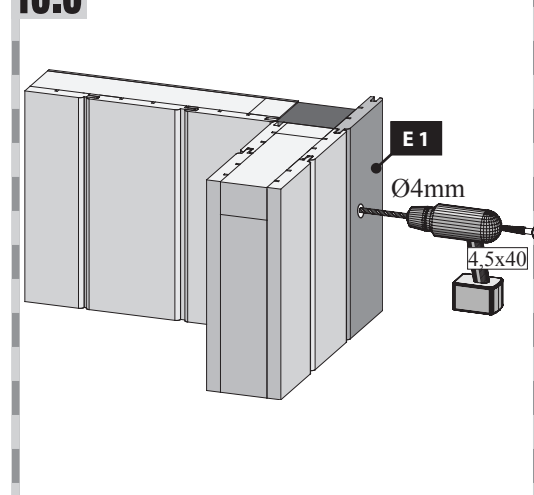
10.1



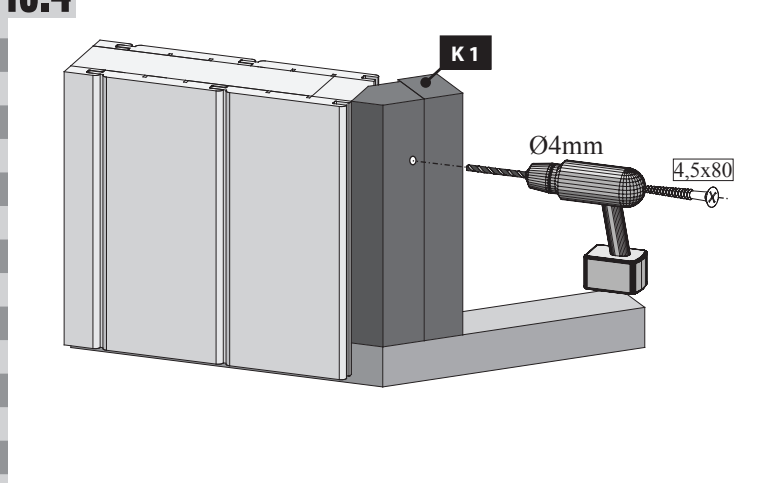
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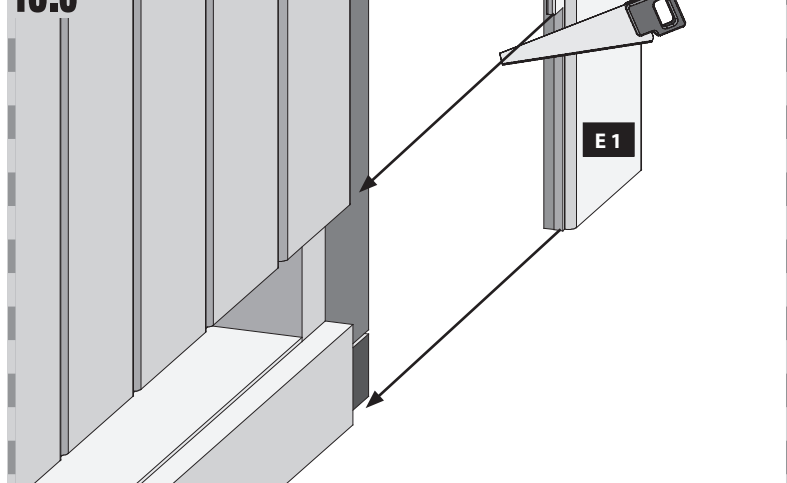
10.3



10.4



10.5





Einbau Glastür



Montage porte en verre



Installation of glass door



Montage van de glazen deur



Montaje de la puerta de cristal



Installazione portello di vetro

STOP

!!!

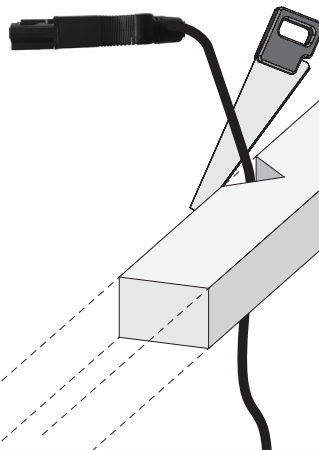
01

—

03

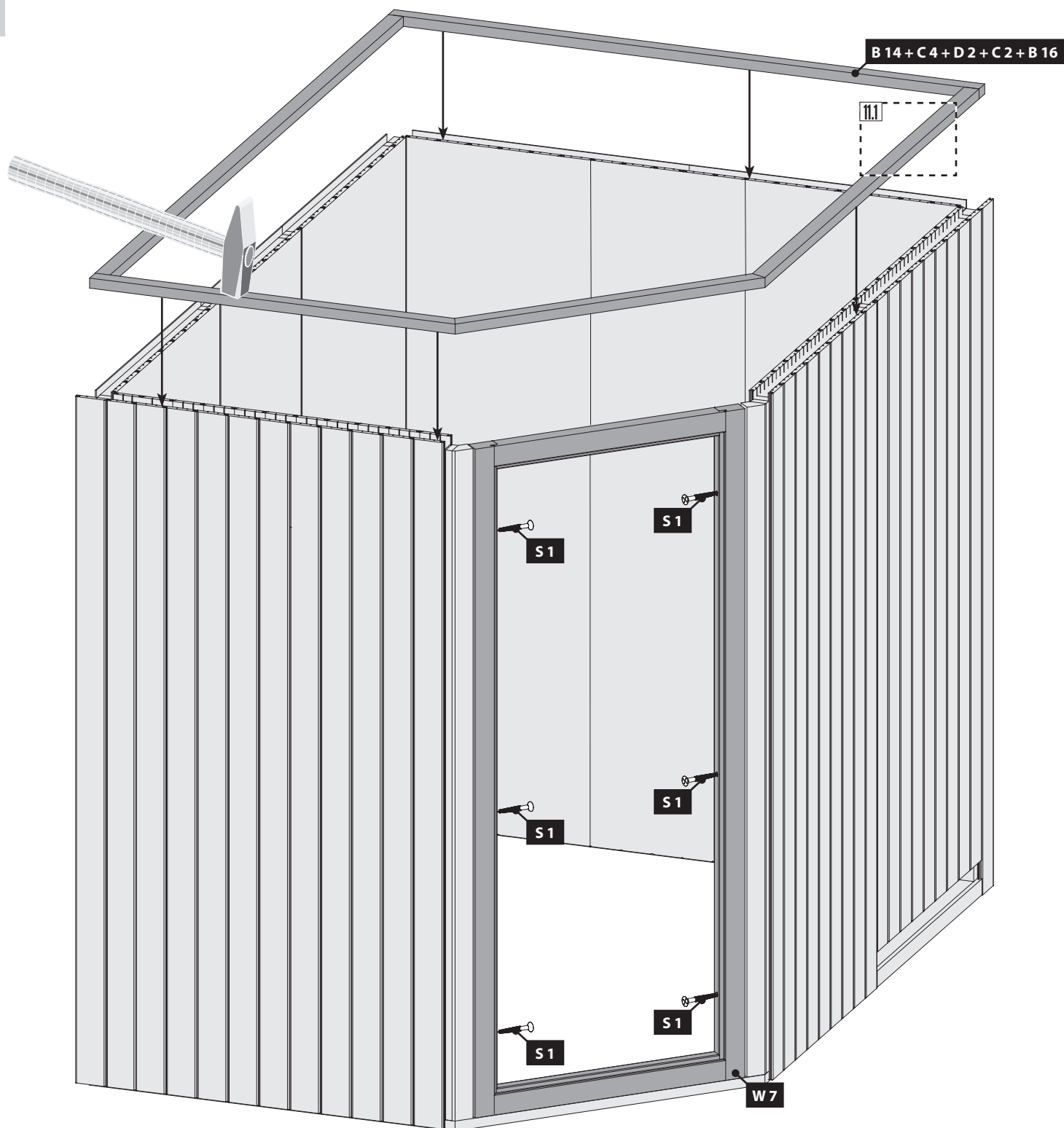
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11.1

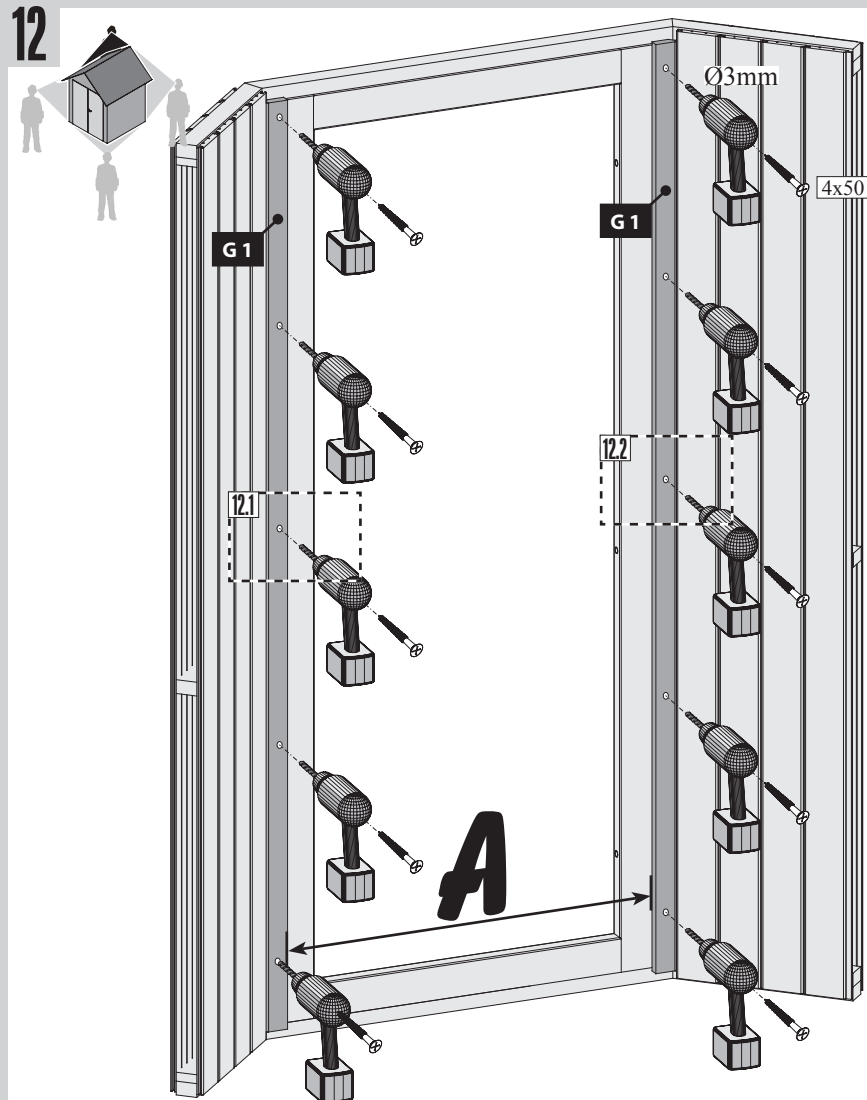


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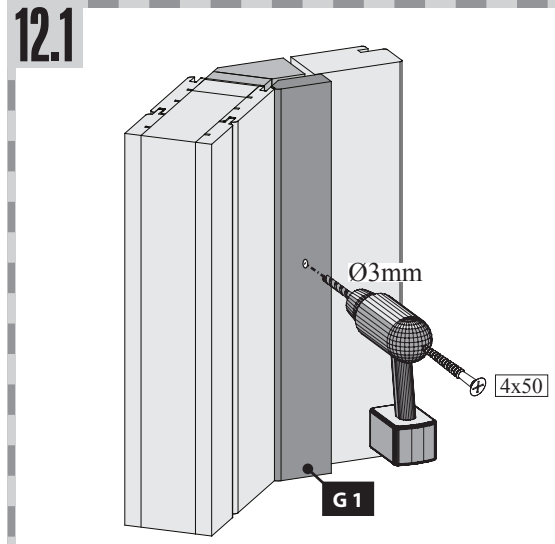
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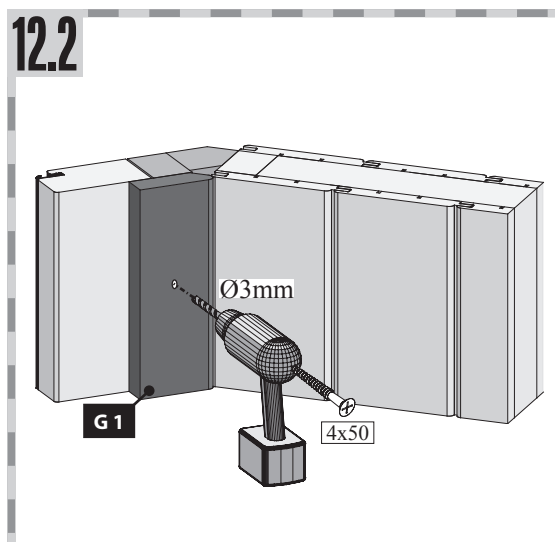
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12.1

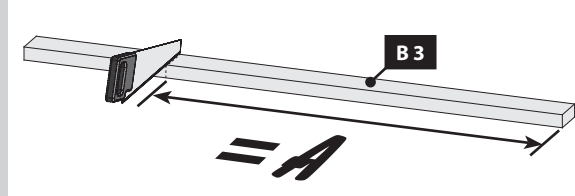


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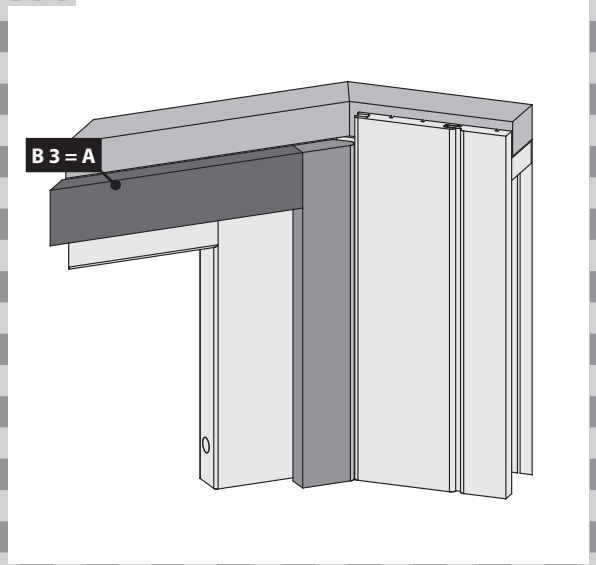


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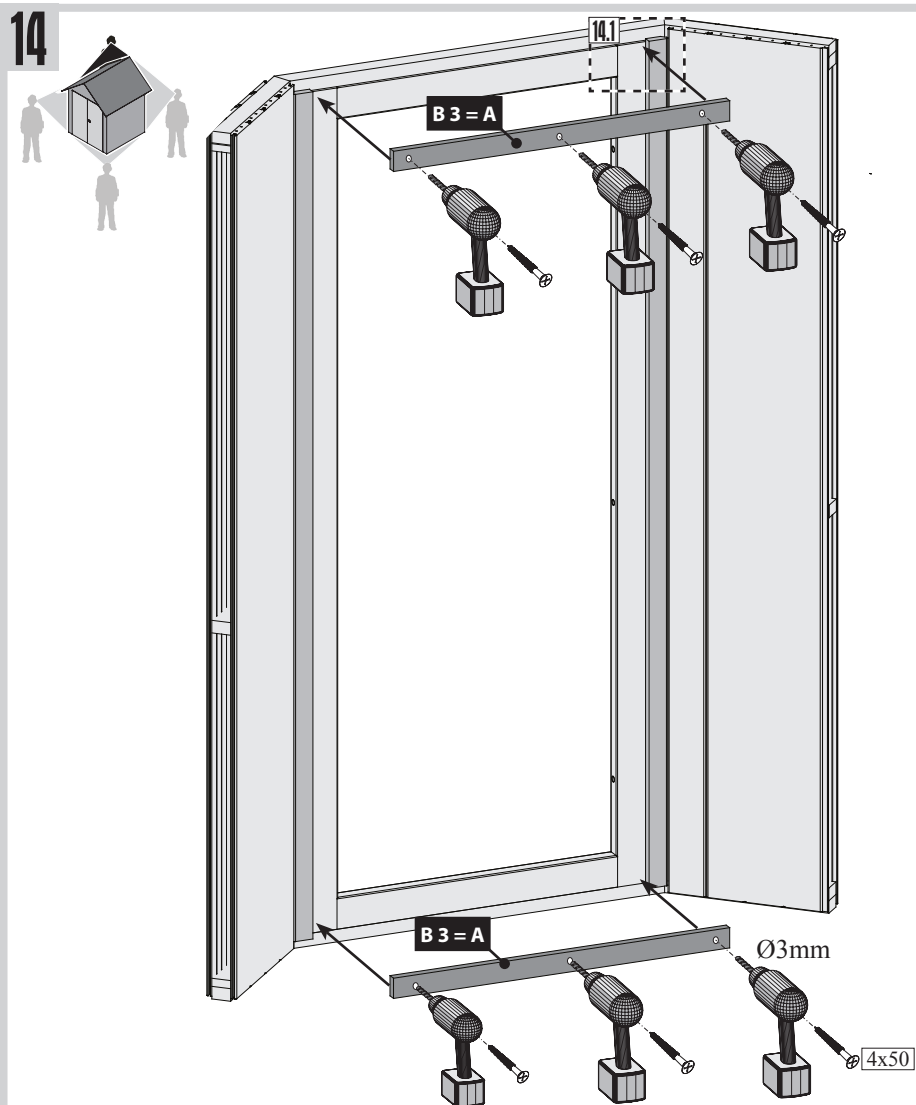
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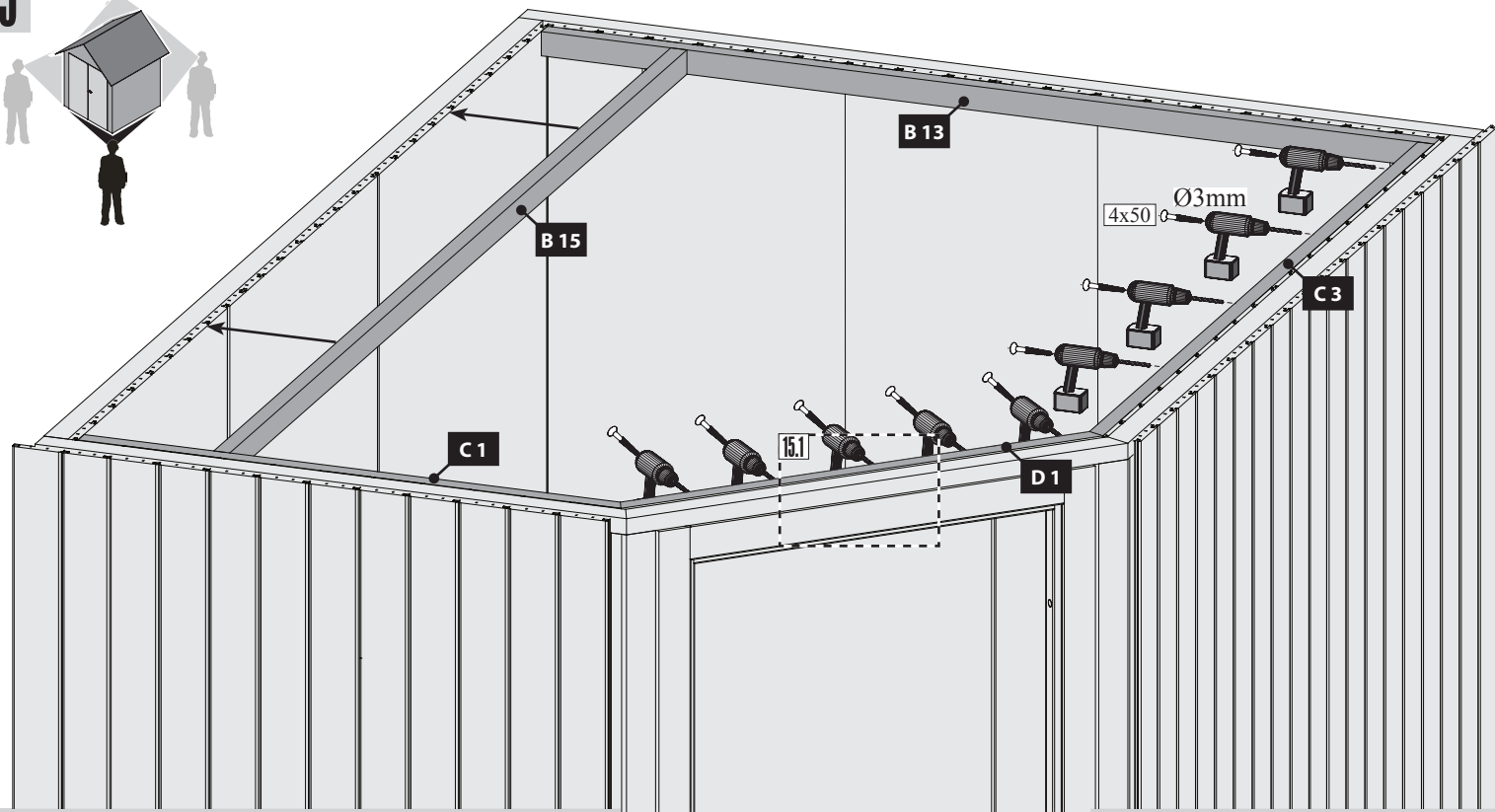
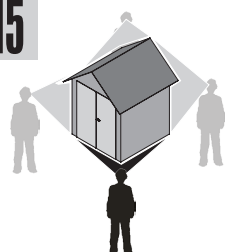
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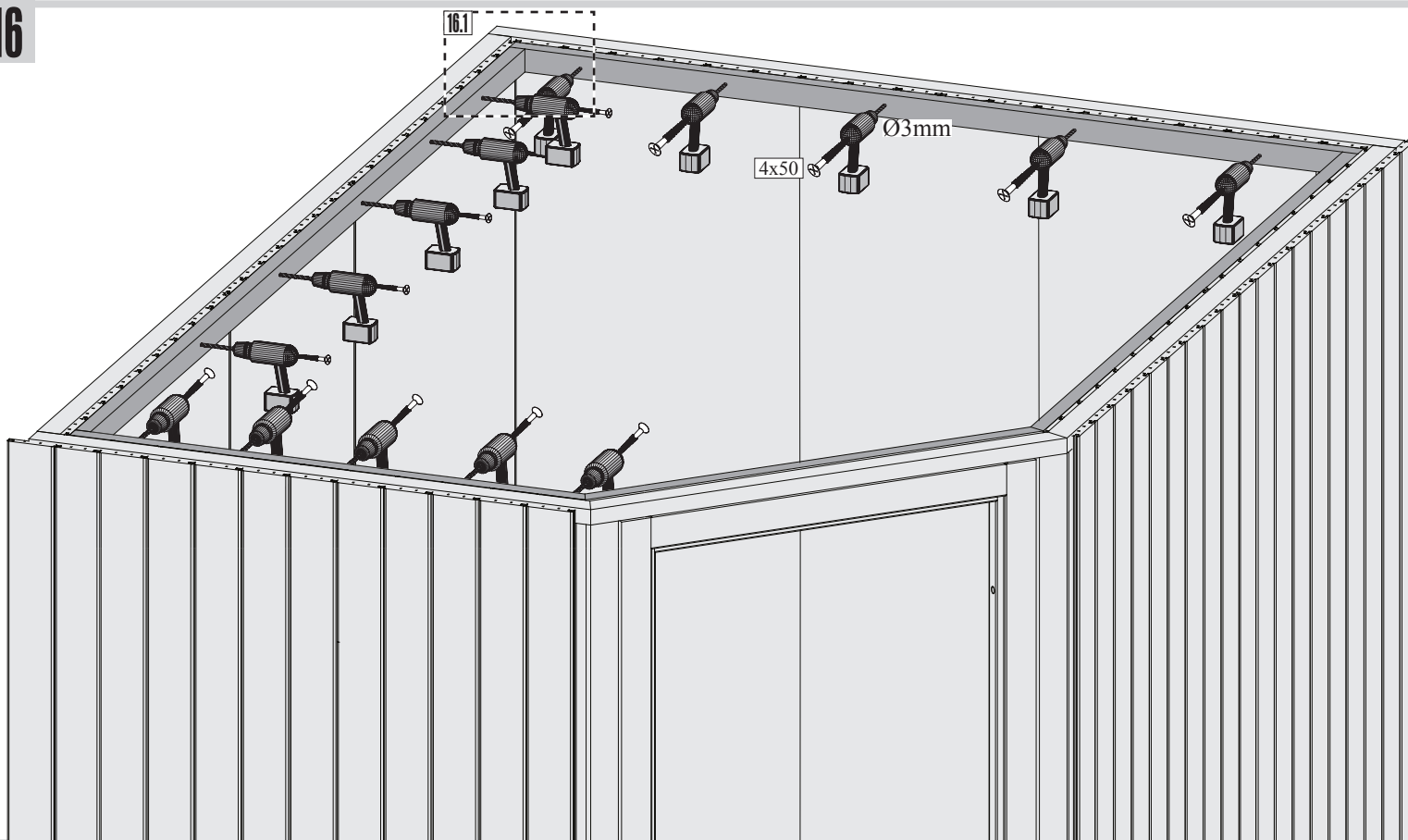
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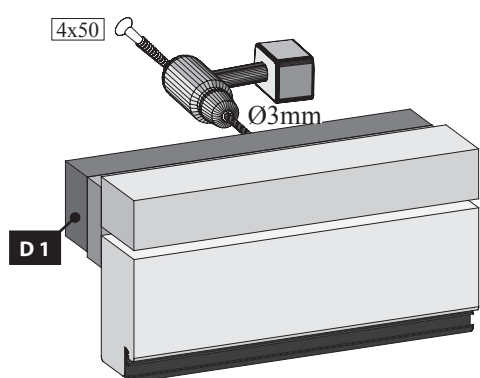
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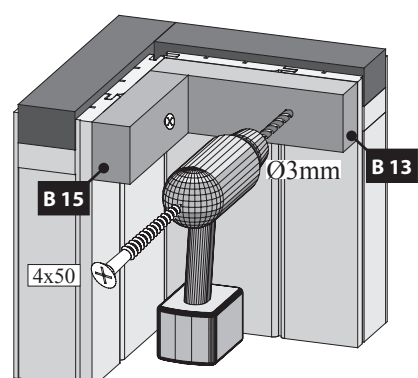
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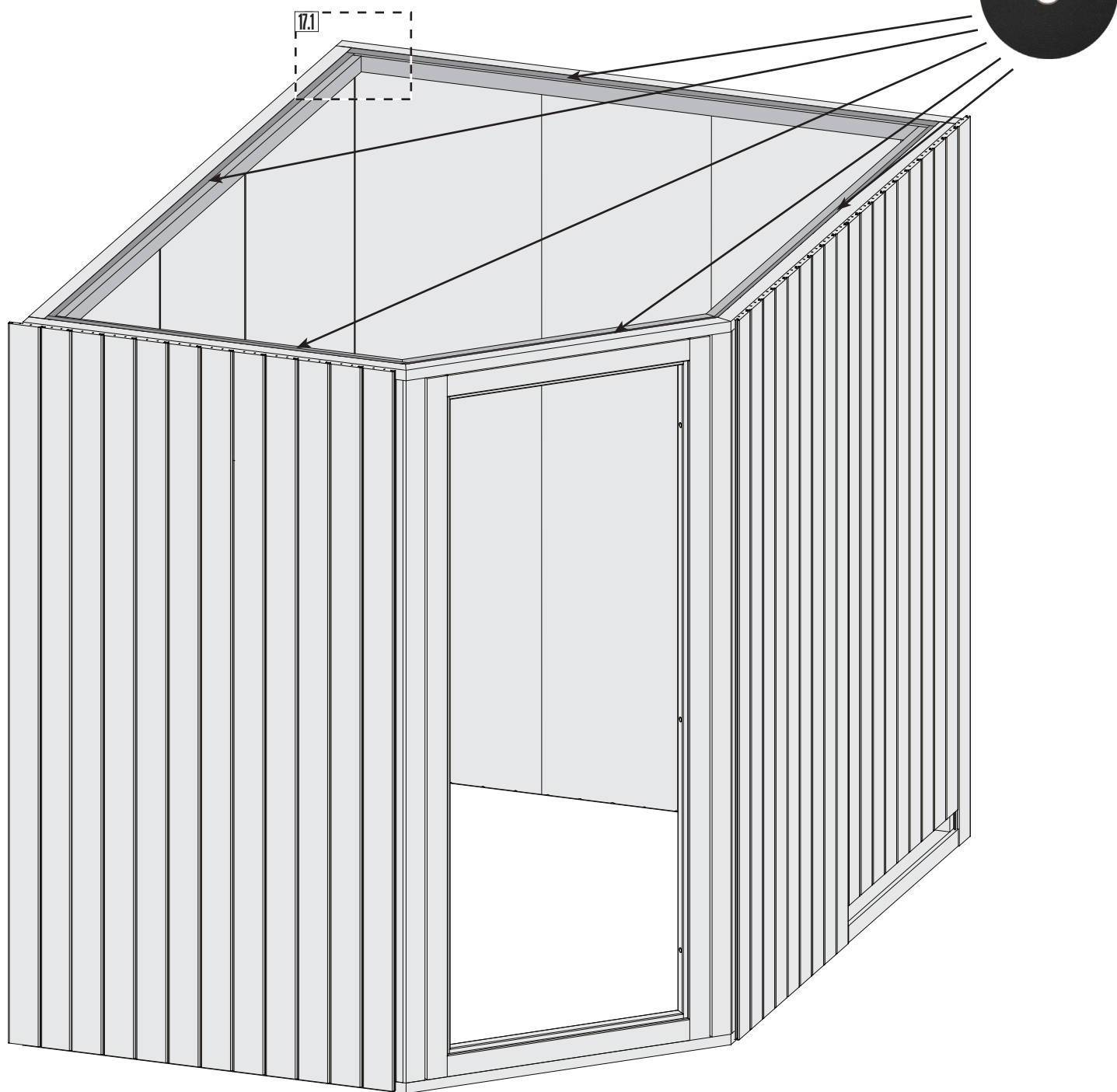


15.1

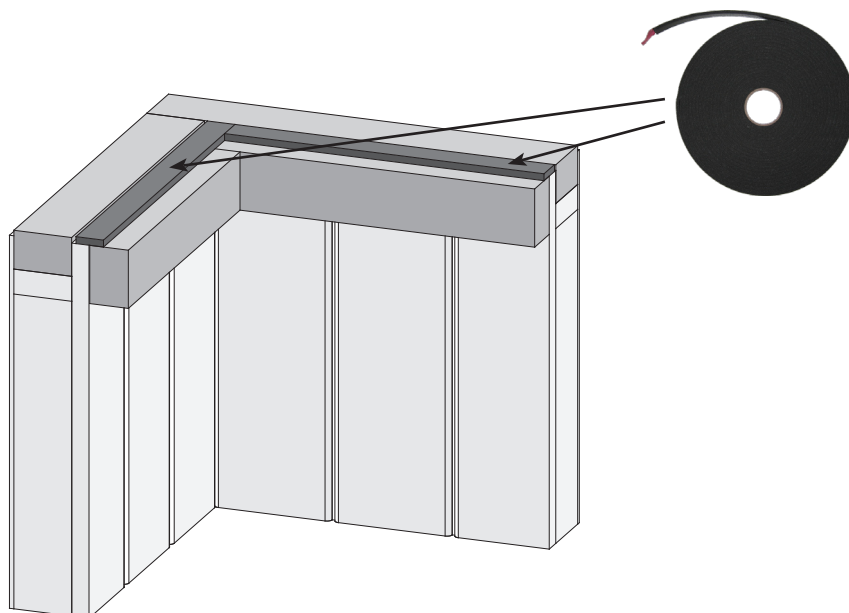


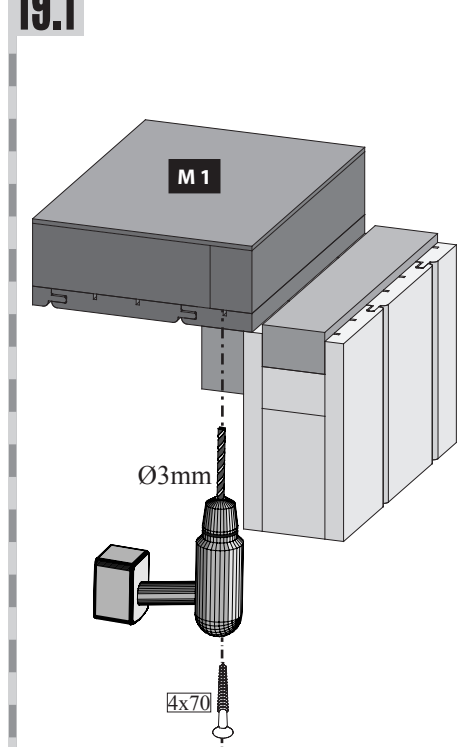
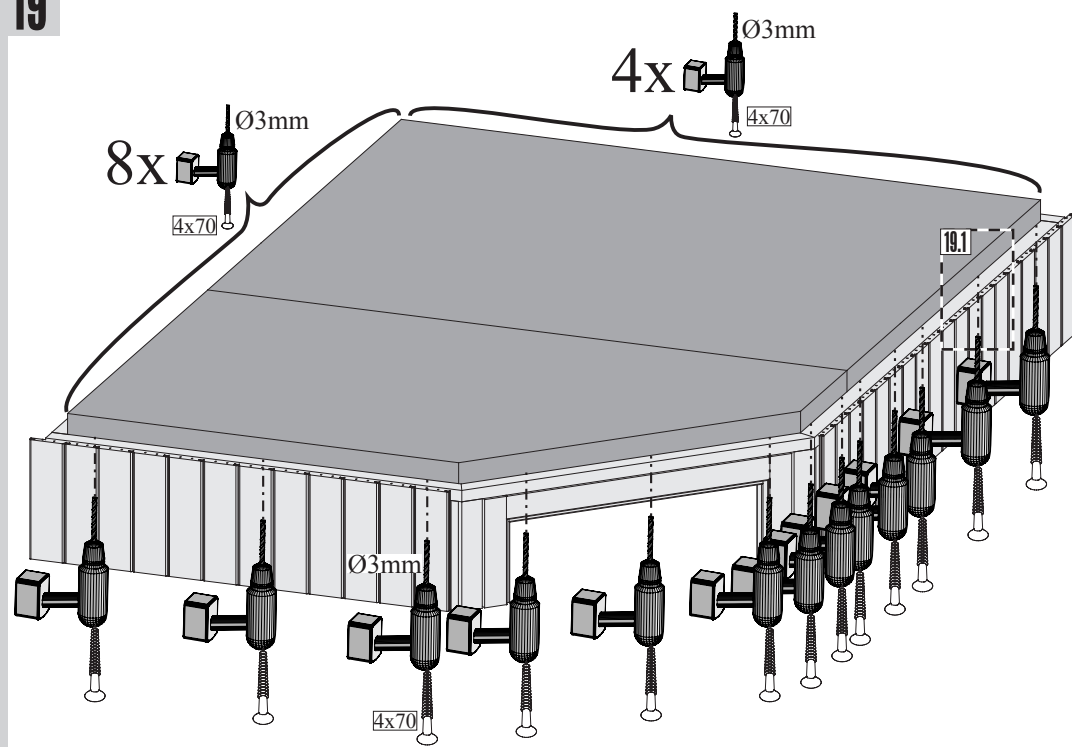
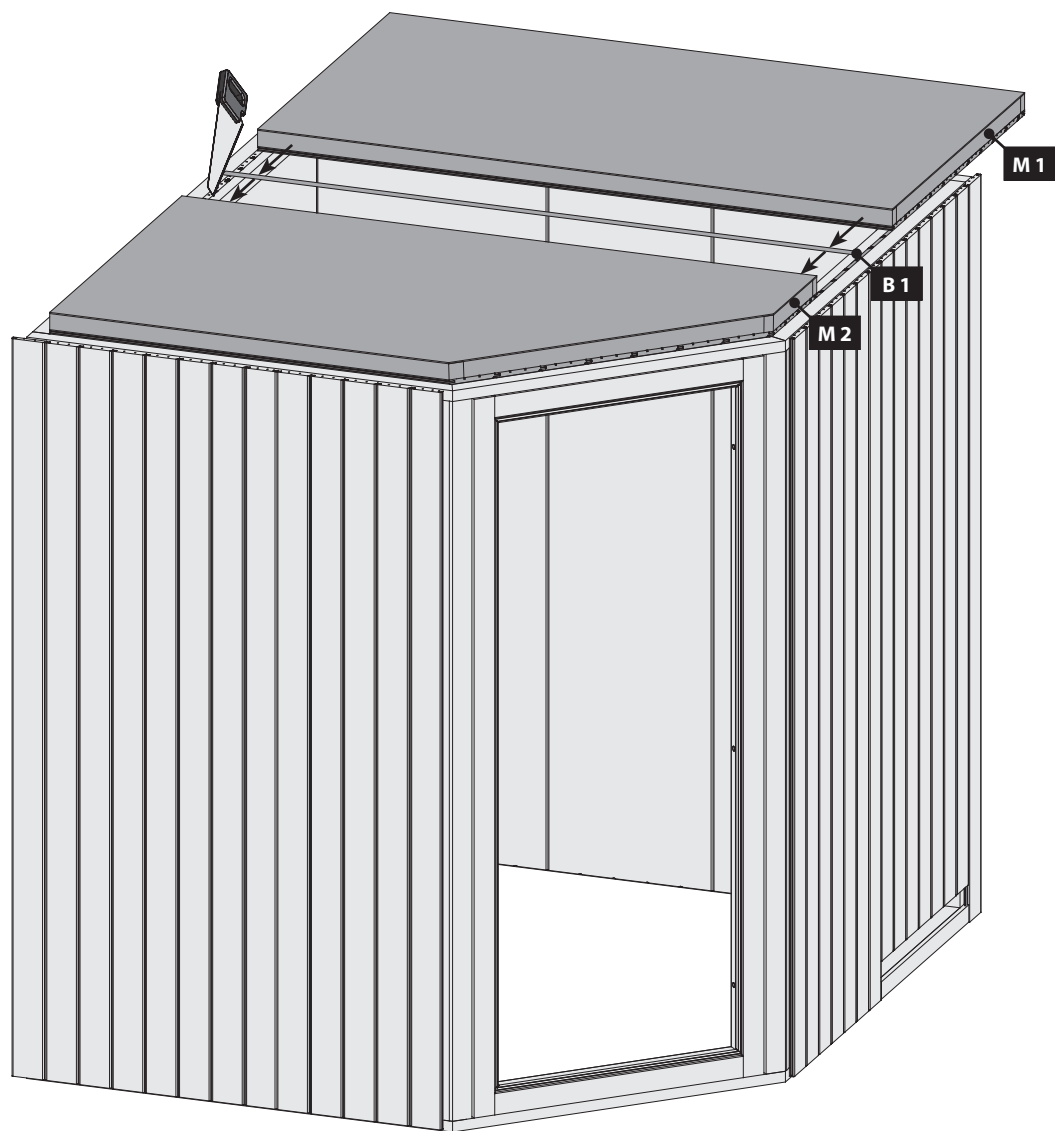
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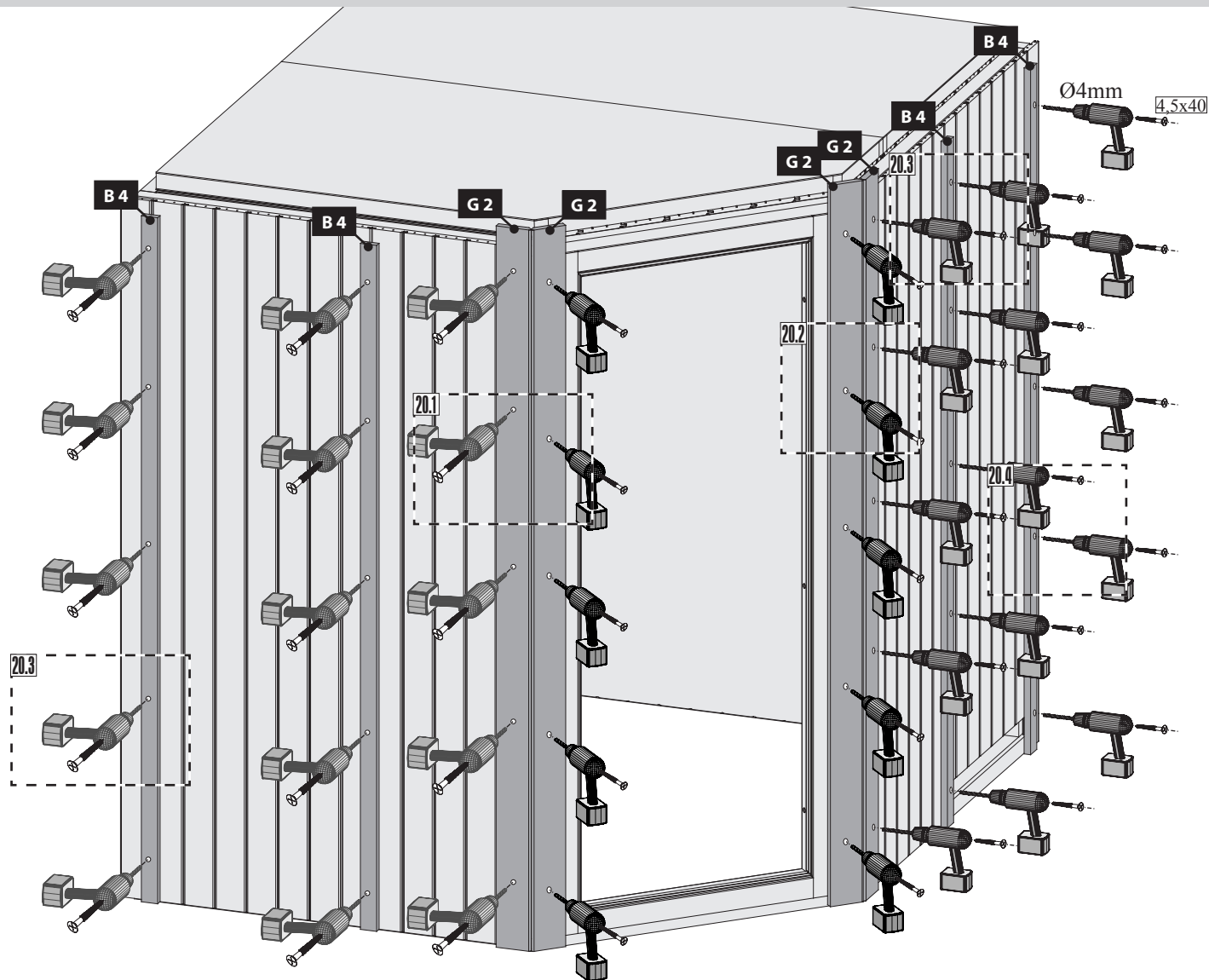




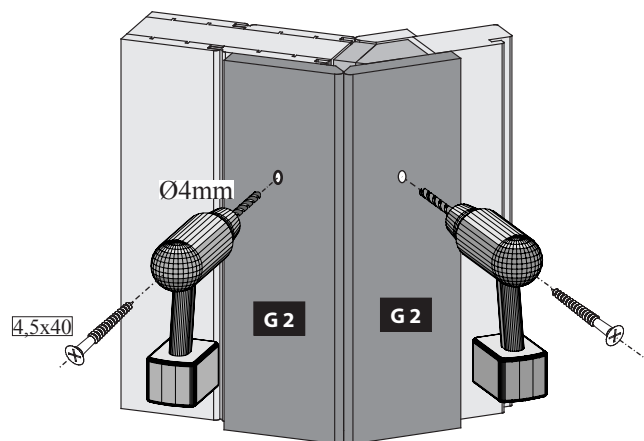
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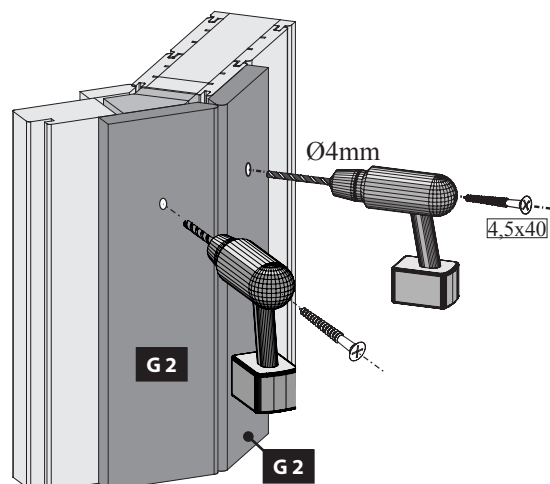




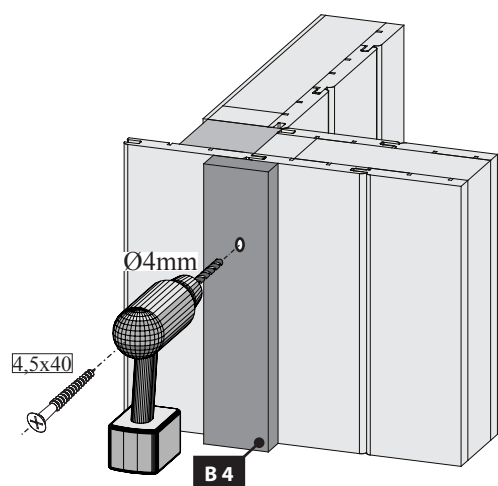
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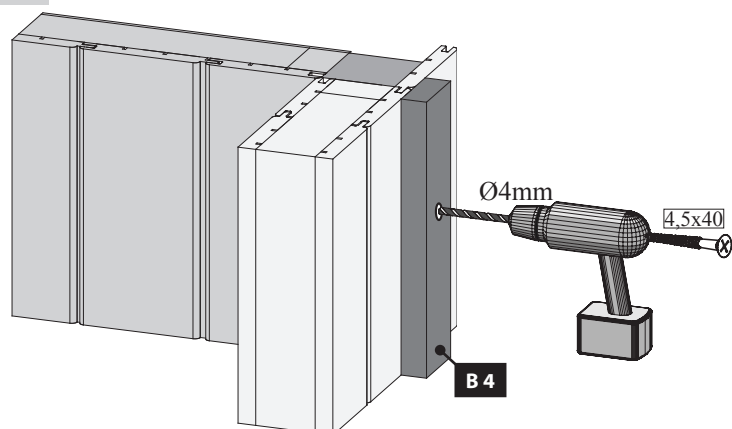
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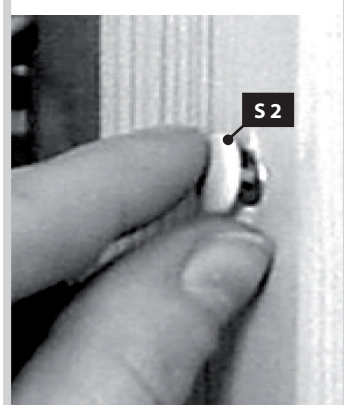
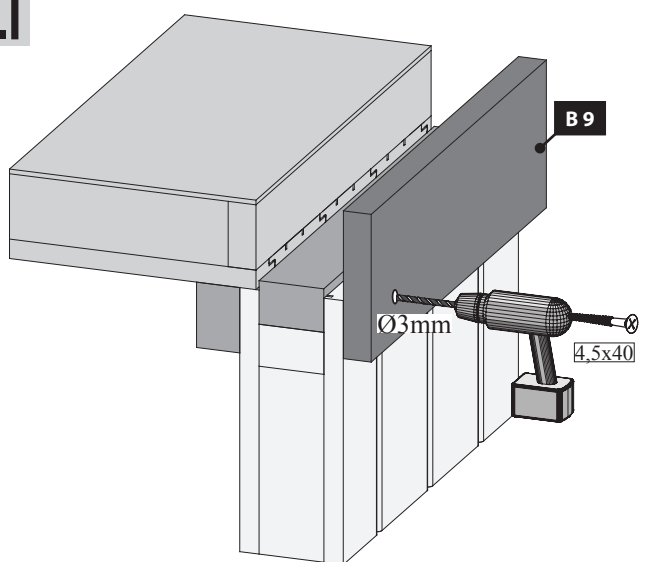
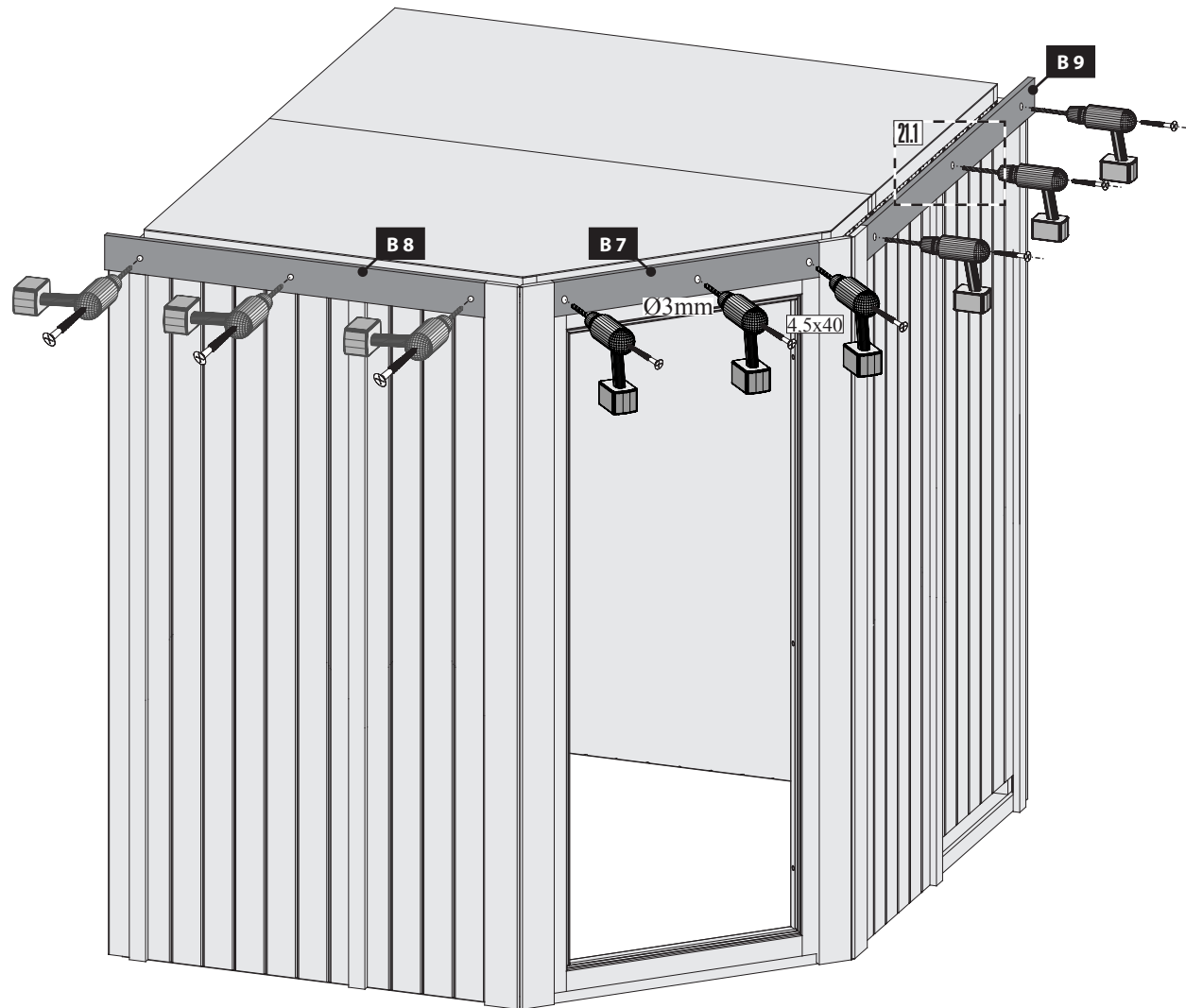


20.3



20.4

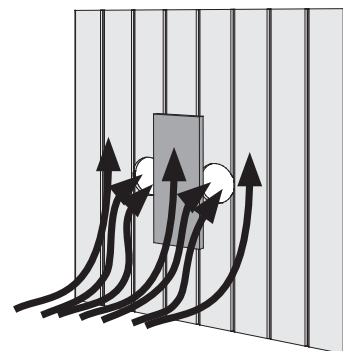
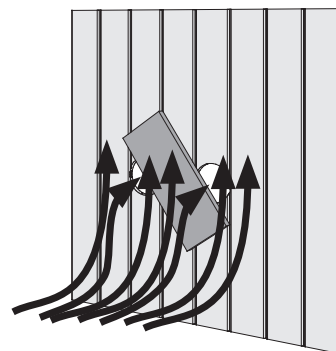
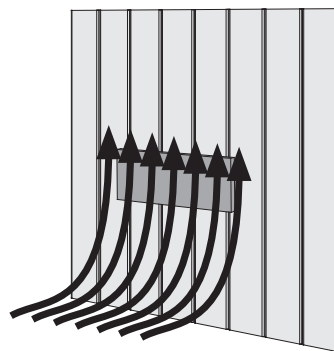
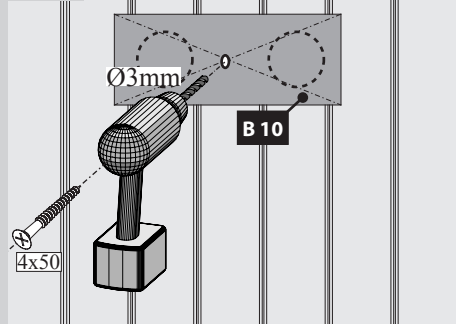




Technical drawing showing a 2x2 grid of B2 actuators mounted on a rail system. The drawing includes dimensions: $\varnothing 3mm$ for the mounting holes and 4×30 for the actuator footprint. The label 'B2' is present on each actuator.

Technical drawing of a roof truss section. The drawing shows two parallel rafters. The top rafter has a vertical height of 68mm and is labeled B 11. The bottom rafter has a vertical height of 540mm and is labeled B 2. The horizontal distance between the two rafters is 800mm. The bottom rafter is also labeled B 12 at its base, which is 500mm from the left edge. The drawing is labeled 23.2-1 in the top right corner.

Technical drawing showing a 2x2 grid of components. The components are labeled B2. The drawing includes dimensions: 4x30 and Ø3mm. The components are shown in a perspective view, with one component highlighted in a darker shade.



 Hier ist die Funktionsweise des Brettes abgebildet. Regeln Sie damit die Abluft nach Ihren eigenen Wünschen.

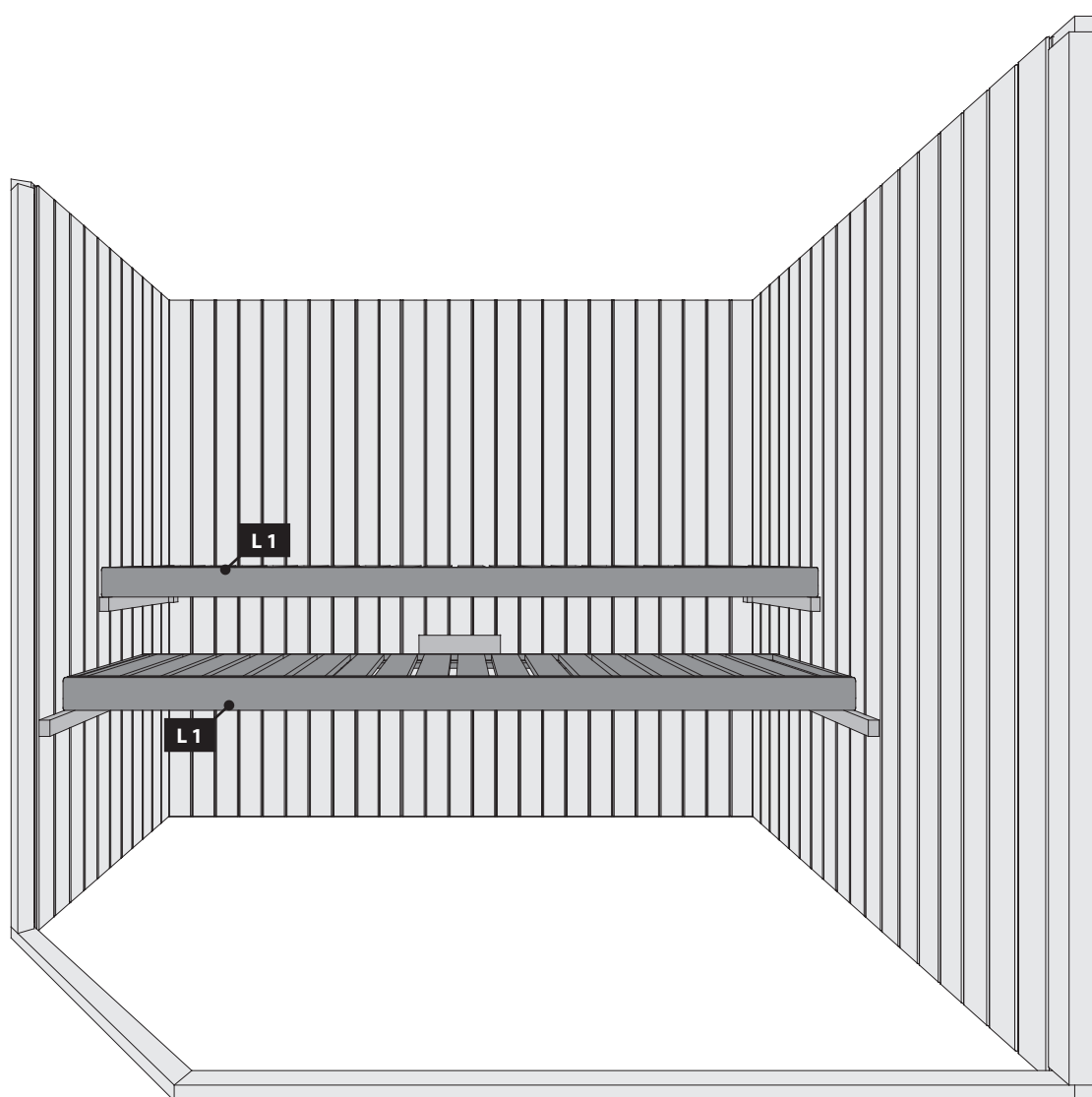
 Ceci représente le mode de fonctionnement de la planche. Avec elle, réglez l'écoulement de l'air selon vos désirs.

 This figure shows the functional principle of the board. Regulate the exhaust air according to your own wishes.

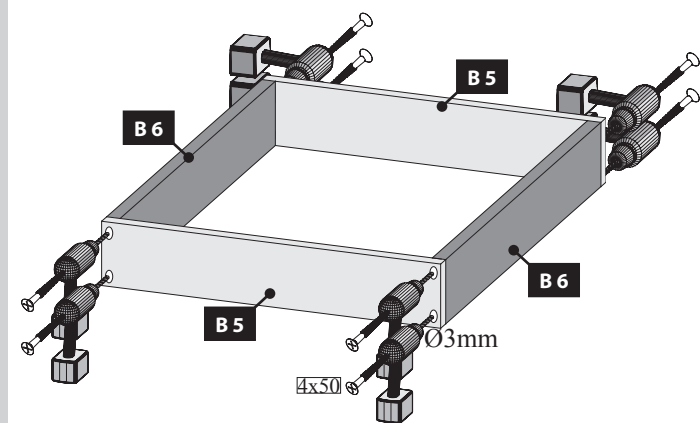
 Hier is de werking van het plankje afgebeeld. Regel daarmee de luchtafvoer naar eigen wens.

 Aquí está representada la forma de funcionamiento de la tabla. Regule con ello el aire de salida según sus propios deseos.

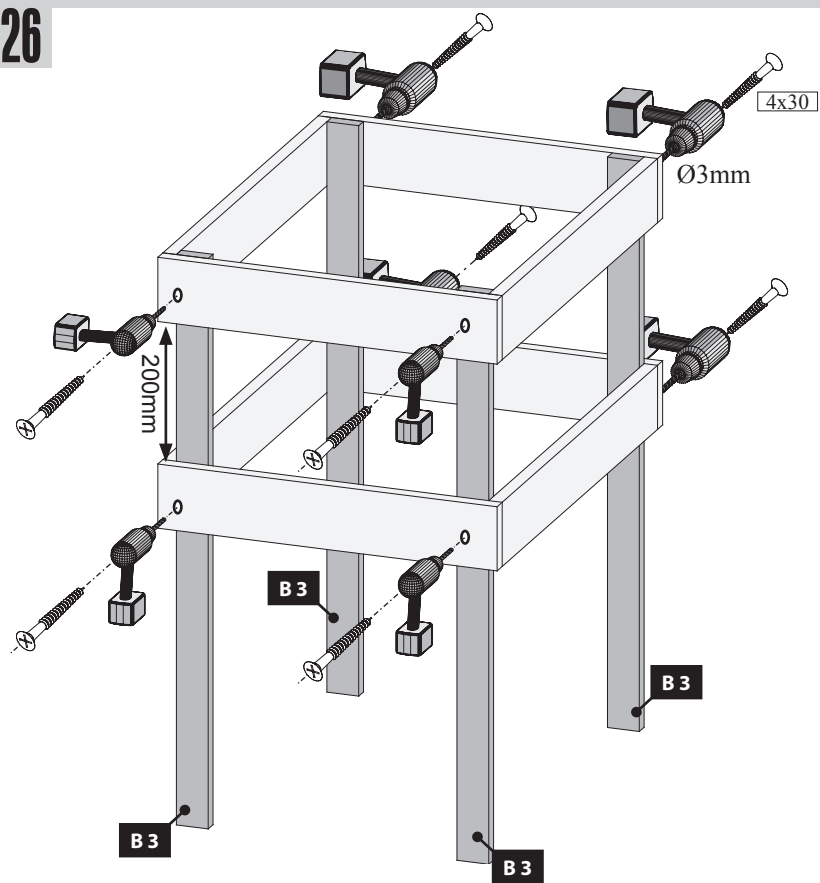
 Viene illustrato il principio di funzionamento della tavoletta di regolazione della ventilazione. Con essa si può regolare a piacere la ventilazione.



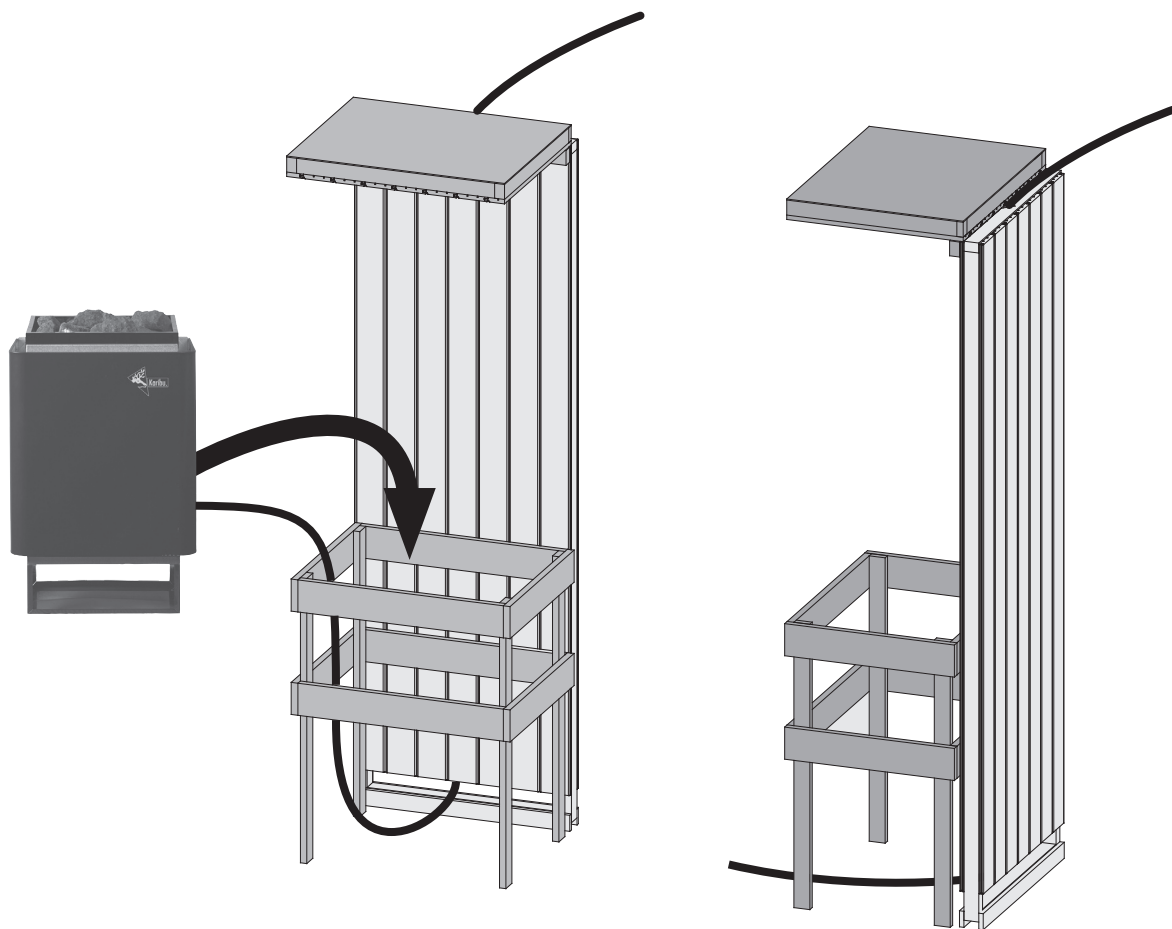
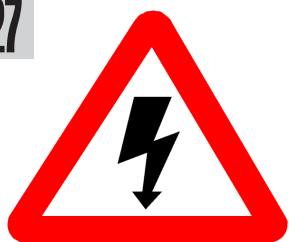
25 2x



26



27



 Einbau Glastür

 Montage porte en verre

 Installation of glass door

 Montage van de glazen deur

 Montaje de la puerta de cristal

 Installazione portello di vetro

!!! 04 — 08 !!!

 **Einbau Glastür**

 **Installation of glass door**

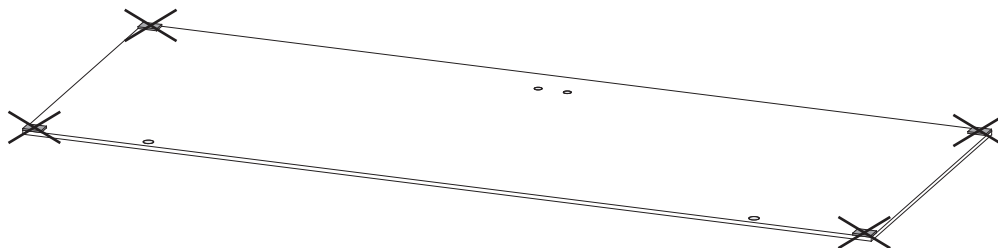
 **Montaje de la puerta de cristal**

 **Montage porte en verre**

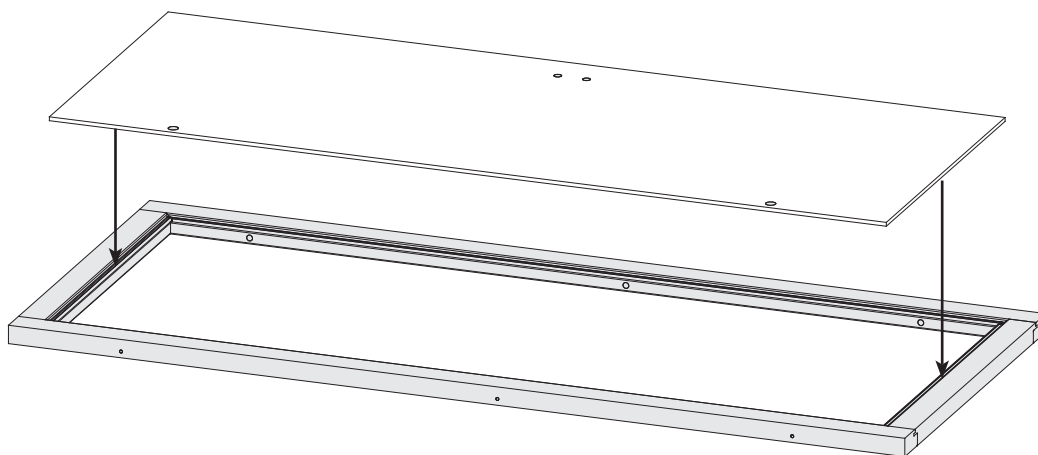
 **Montage van de glazen deur**

 **Installazione portello di vetro**

01



02



03

 **Das Saunatürglas im Türrahmen ausrichten!**

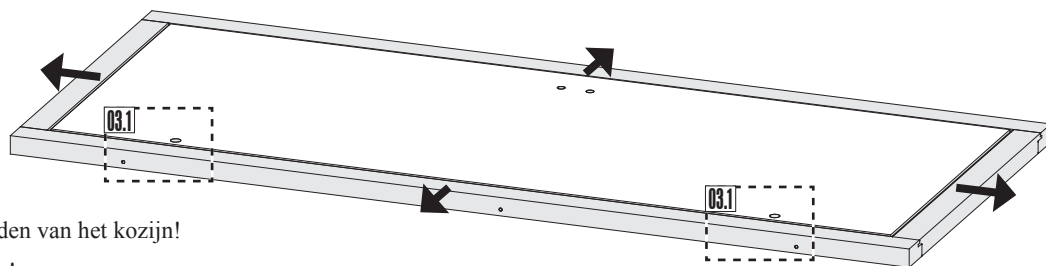
 **Bien aligner le verre à vitre!**

 **To start building up the door you need to center the glass in the wooden frame!**

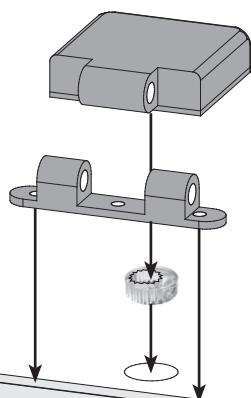
 **Plaats het glas van de sauna deur in het midden van het kozijn!**

 **¡Centrar la puerta de cristal dentro del marco!**

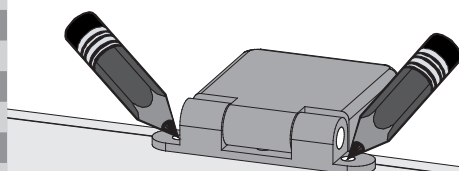
 **Allineare il vetro dello sportello sauna al telaio della porta!**



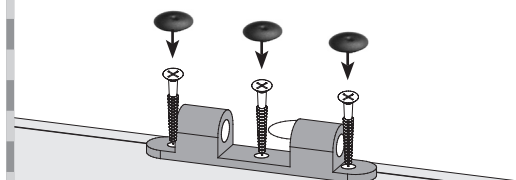
03.1-1



03.1-2



03.1-3



 **Einbau Glastür**

 **Installation of glass door**

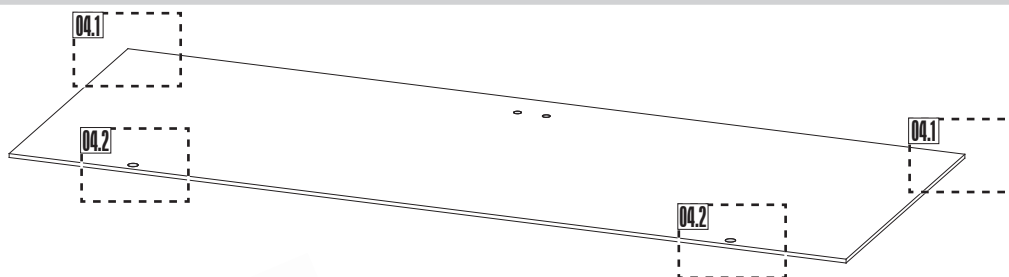
 **Montaje de la puerta de cristal**

 **Montage porte en verre**

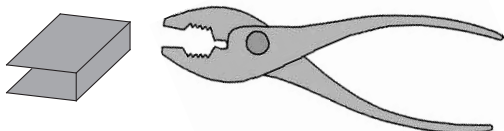
 **Montage van de glazen deur**

 **Installazione portello di vetro**

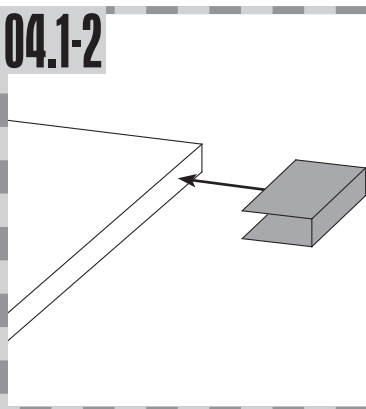
04



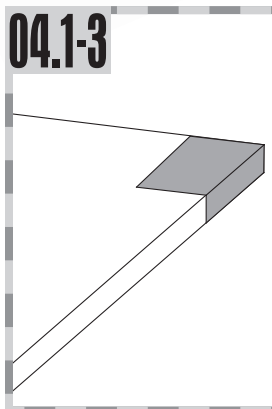
04.1-1



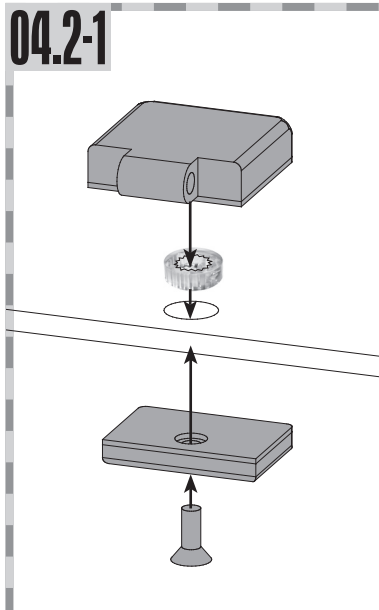
04.1-2



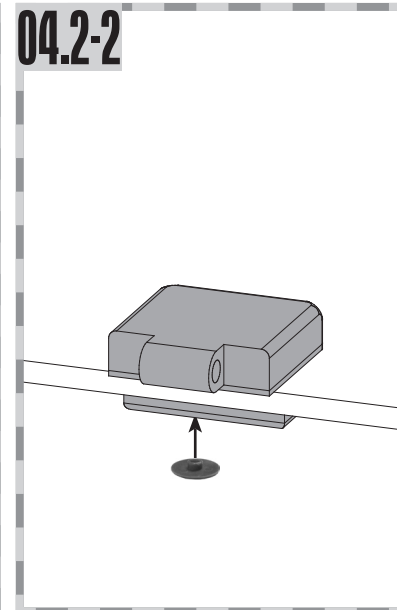
04.1-3



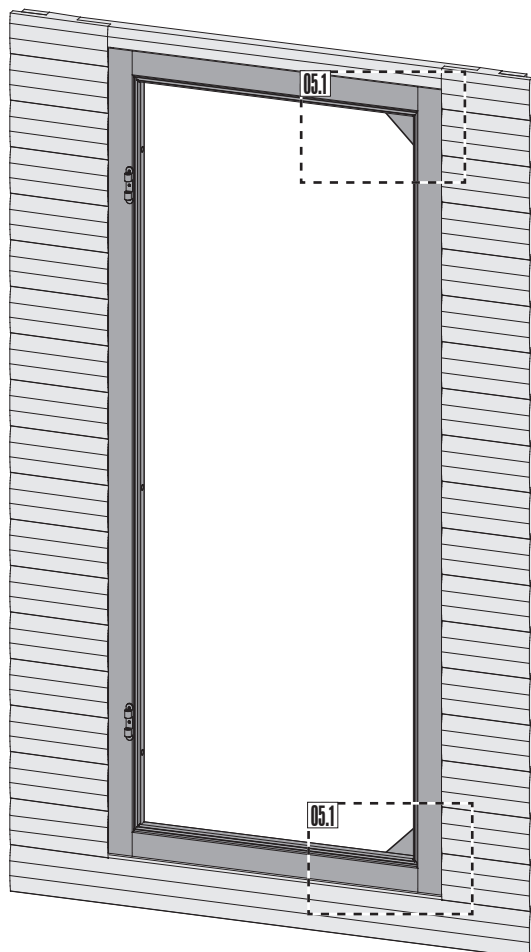
04.2-1



04.2-2



05



!!!



!!!

 **Achtung:** Alle Verstell-Excenter müssen in der Glasscheibe die gleiche Grundstellung haben!

 **Attention:** Tous les excenteurs de positionnement doivent avoir la même position de base dans la vitre!

 **Attention:** All adjustable eccentrics must have the same basic adjustment in the glass panel!

 **Attentie:** alle excentrische verstelelementen moeten in dezelfde stand in de glasplaat worden geplaatst!

 **Atención:** Todos los excéntricos regulables tienen que tener la misma posición base en la hoja de cristal.

 **Attenzione:** Tutti gli eccentrici di regolazione devono avere la stessa posizione base nella lastra di vetro!

05.1-1



05.1-2



 **Einbau Glastür**

 **Installation of glass door**

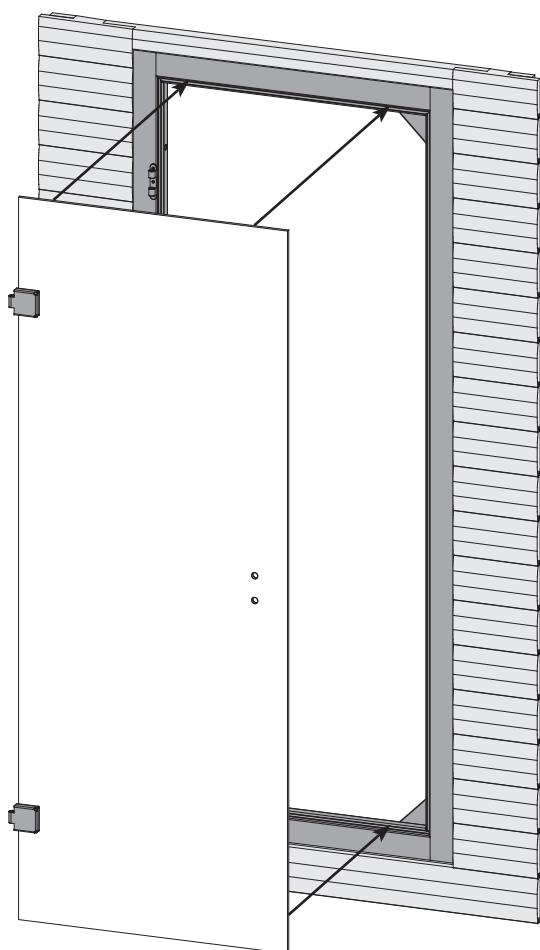
 **Montaje de la puerta de cristal**

 **Montage porte en verre**

 **Montage van de glazen deur**

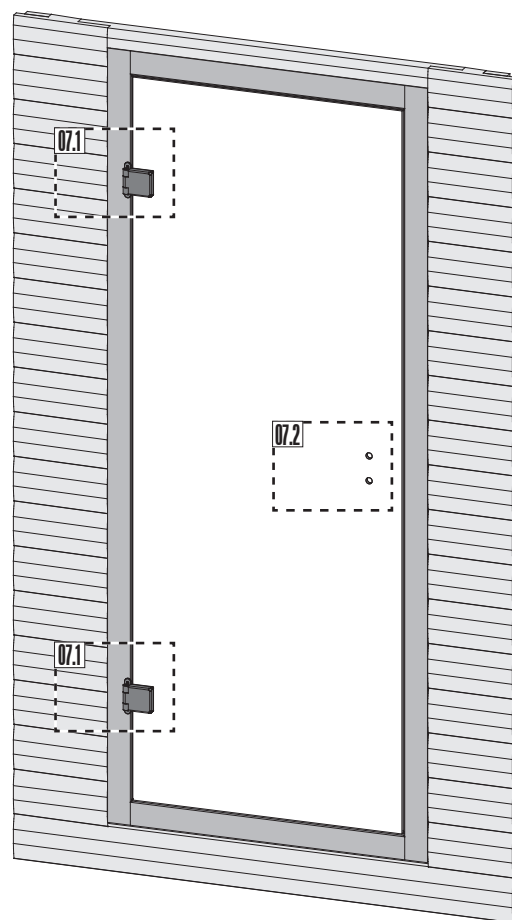
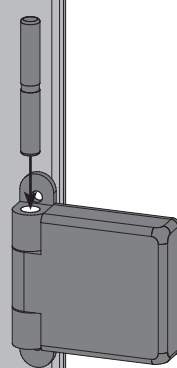
 **Installazione portello di vetro**

06

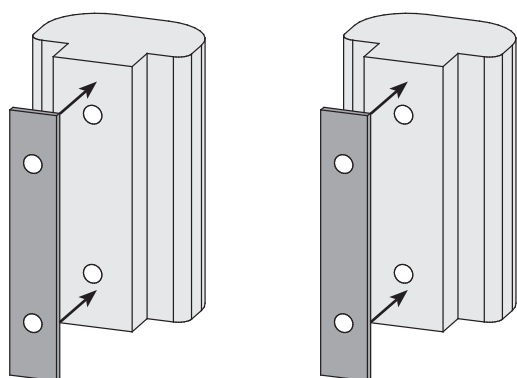


07

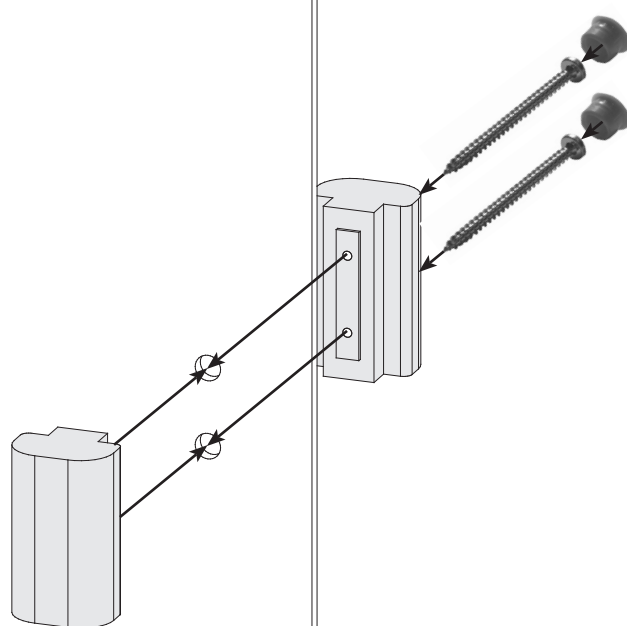
07.1



07.2-1



07.2-2



 Seitenverstellung + Höhenverstellung

Achtung: Alle Verstell-Excenter müssen in der Glasscheibe die gleiche Grundstellung haben!

 Positionnement latéral + positionnement hauteur

Attention: Tous les excentreurs de positionnement doivent avoir la même position de base dans la vitre!

 Lateral adjustment + height adjustment

Attention: All adjustable eccentrics must have the same basic adjustment in the glass panel!

 Zijverstelling + hoogteverstelling

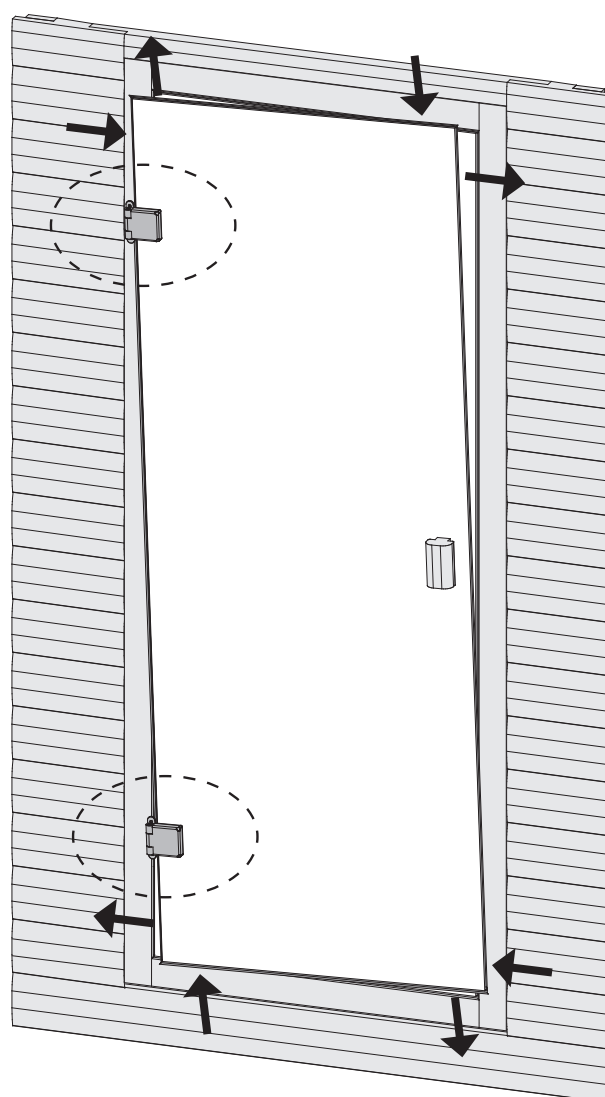
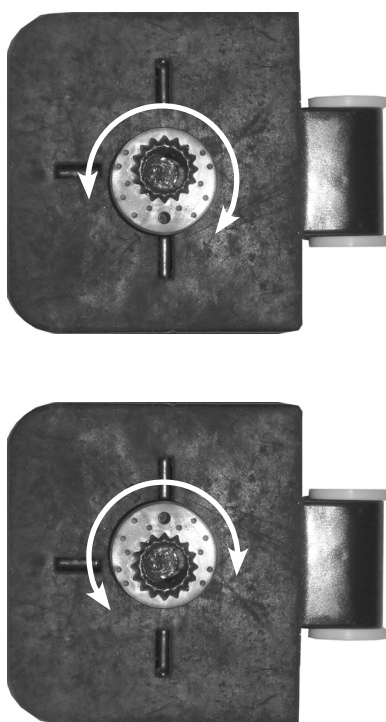
Attentie: alle excentrische verstelelementen moeten in dezelfde stand in de glasplaat worden geplaatst!

 Regulación lateral + regulación de la altura

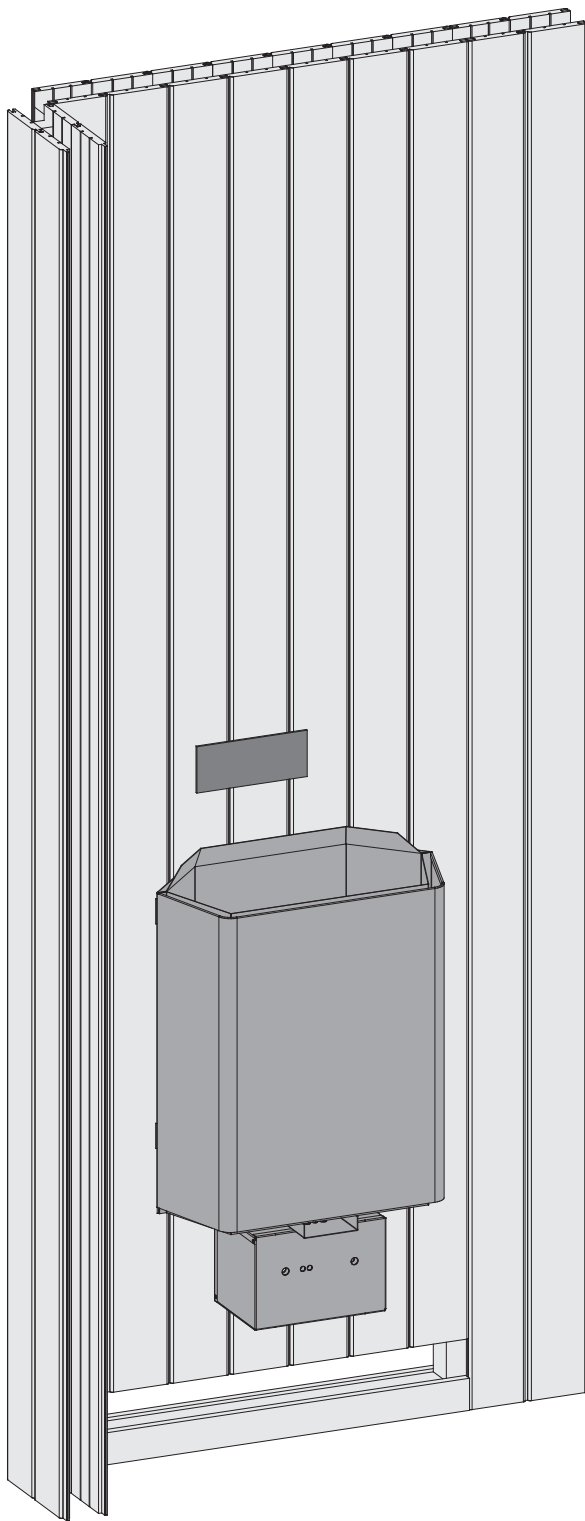
Atención: Todos los excéntricos regulables tienen que tener la misma posición base en la hoja de cristal.

 Regolazione laterale + regolazione dell'altezza

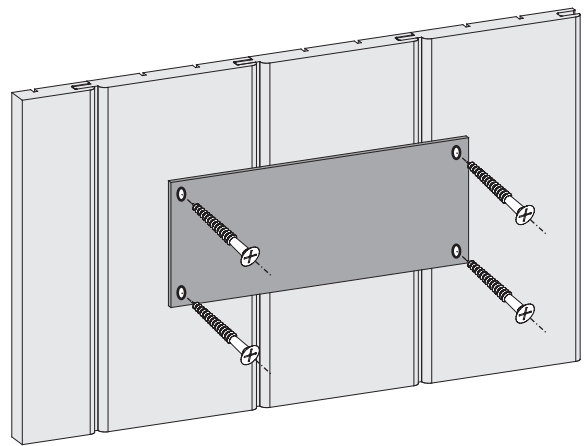
Attenzione: Tutti gli eccentrici di regolazione devono avere la stessa posizione base nella lastra di vetro!



01



02



Entfernen Sie die Schutzfolie vom beiliegenden TÜV-Schild.

Lassen Sie den Saunaofen von einem zugelassenen Elektrofachmann anschließen. Dieser markiert den installierten Ofen auf dem TÜV-Schild.

Bringen Sie das TÜV-Schild an einer gut sichtbaren Stelle über dem Ofen an.

